



ARMPAC-6XXA Series

Industrial Plastic Chassis, Fanless HMI, w/NXP® i.MX8M+, 4xCortex-A53

User Manual

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Revision History

Reversion	Date	Description	
1.0	2023/12/19	Official Version	

Warning!

This equipment generates, uses and can radiate radio frequency energy and if not installed and used in accordance with the instructions manual, it may cause interference to radio communications. It has been tested and found to comply with the limits for a Class A computing device pursuant to FCC Rules, which are designed to provide reasonable protection against such interference when operated in a commercial environment. Operation of this equipment in a residential area is likely to cause interference in which case the user at his own expense will be required to take whatever measures may be required to correct the interference.

Electric Shock Hazard – Do not operate the machine with its back cover removed. There are dangerous high voltages inside.

Caution

Risk of explosion if the battery is replaced with an incorrect type.

Batteries should be recycled where possible. Disposal of used batteries must be in accordance with local environmental regulations.

Disclaimer

This information in this document is subject to change without notice. In no event shall Aplex Technology Inc. be liable for damages of any kind, whether incidental or consequential, arising from either the use or misuse of information in this document or in any related materials.

Packing List

Accessories (as ticked) included in this package are:			
☐ Adaptor			
☐ Driver & manual CD disc			
Other(please specify)			

Safety Precautions

Follow the messages below to prevent your systems from damage:

- ◆ Avoid your system from static electricity on all occasions.
- ◆ Prevent electric shock. Don't touch any components of this card when the card is power-on. Always disconnect power when the system is not in use.
- ◆ Disconnect power when you change any hardware devices. For instance, when you connect a jumper or install any cards, a surge of power may damage the electronic components or the whole system.

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Chapter 1

Getting Started

1.1 Features

- ARM based HMI
- Fanless design
- Flat front panel touch screen
- NXP® i.MX8M Plus Quad, w/4xCortex-A53 processor
- Onboard 4GB LPDDR4 DRAM
- Onboard 16GB/32GB eMMC Flash
- DC 24V power input

1.2 Specifications

		ARMPA	C-607A(P)			ARMPAC-610A(P)
System						
CPU	NXP® i.MX8M Plus Quad, 4x Cortex-A53 up to 1.6 GHz					
Memory			Onbo	oard 4GB L	.PDDR4	DRAM
External IO Port						
USB		1	L x USB 3.0/US	SB2.0, via v	vertical	USB type-A port
			1 x USB 2.0 do	wnload m	ode via	Micro USB port
Serial/CAN Bus			1 x Pitch 3.5	mm 2x5pi	n termi	nal block with
		● 1 x R	S232(RX,TX,R	ΓS,CTS)/2V	V RS485	5(D+,D-),select via jumper
			•	1 x 2W R	RS485(D	0+,D-)
					-	I_H,CAN_L)
	*Requir	ed Label for pin	assignment as	following.	-	
	ų.	COM1← GND← CTS← RTS← TX/485-← RX/485+← COM2← GND← CAN_H← CAN_L← 485-← 485+←				
	9← 10← 10← 2←					
Pin# COM1(RS232) COM1(RS485) COM2(RS485/CAN)						
	1			GND		
	2	GN	ND			
	3			CAN_H		
	4	CTS				

	5			CAN_L		
	6	RTS		OAN_L		
	7	IXIO		485-		
	8	TX	105	400-		
		17	485-	105		
	9	DV	485+	485+		
LAN	10	RX			2-5-/15	FF 002 2AT\ DD . i.ee e dule /N4e del.
LAN	1 x G	ibe Lan,KJ45	(LAN1), suppo	•	•	EE 802.3AT) PD via module (Model:
				Silvertel		
D				1 x GbE Lan,		,
Power						pin terminal block
Option				Onboard Wif	•	
			2.4GHz, 5.0		·	/g/n/ac wireless
DTC Dalla				Bluetooth	1 5.0, BI	LE
RTC Battery				60.2	222	
RTC Battery				CR2	032	
Switch		4 040 1	0 11 1 5 1		0.1	
Switch		1 x 2*2pi	n Switch for b	urning mode	e & boc	ot device select (eMMC/SD)
	LED Indicator					
LED Indicator	1 x System LED					
		<u> </u>	tem Status			LED Status
		System On		Green Solid		
	Sleep Mode			Green Blinking		
		Po	ower Off			LED OFF
Storage Space	Storage Space					
Storage				oard 16GB/32		
			1 x Micro SE	Slot(push-p	oush typ	pe micro SD slot)
Expansion						
Expansion Slot	1 x M.	.2 B-Key (USE	33.0, USB2.0)	support 304	2/3052	, w/clamshell NANO SIM slot, for 4G
LTE						
	1 x M.2 E-Key (PCle3.0x1, USB2.0) support 2230 for WiFi/BT				oport 2230 for WiFi/BT	
Display						
Display Type	7" color TFT LVDS LCD			10.1" color TFT LCD		
Resolution	800x480				1280x800	
Max. Color	262K			TBD		
Luminance			400		350	
Contrast Ratio	400: 1			800: 1		
Viewing Angle	140(H)/140(V)					170(H)/170(V)

Backlight Lifetime	20,000 hrs	30,000 hrs				
Touch Screen – Projected Capacitive Type						
Interface	USB					
Light Transmission	Light Transmission 88±2%					
Power						
Power Input	DC2	24V				
Connector	Pitch 3.5mm 3pin F	Phoenix Connector				
Power	MAX: 8.9W (607A)	MAX: 10.29W (610A)				
Consumption						
Mechanical						
Front Bezel Metal	Plastic/Panel Mount					
Rear Panel Metal	Plastic/VESA 75	Plastic/VESA 75				
Chassis Color	Black C					
IP Rating	IP65 Front Panel (Panel Mount)					
Dimensions(mm)	204 x 150 x 46	269 x 189 x 49.5				
Net Weight (Kg)	0.65	0.9				
Environmental						
Operating	0×50°C / 20×	CO°C antique				
Temperature	0~50°C (-20~60°C option)					
Storage	-30~70℃					
Temperature						
Humidity	10 to 95% @ 40 $^{\circ}$ C , non-condensing					
Certification	CE / FCC Class A					
Operating System	yocto Linux 4.0 (Kernel 5.15.71)/ANDROID 11 (Default)					

1.3 Dimensions

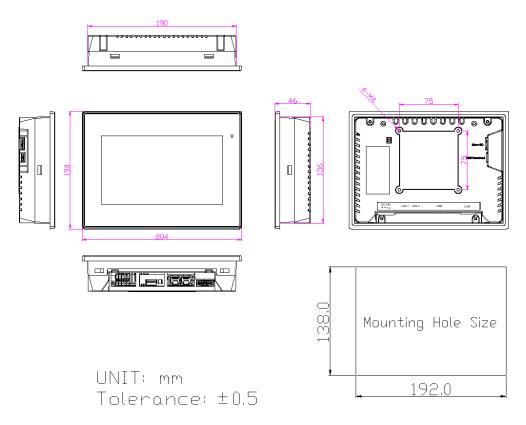


Figure 1.1: Dimensions of ARMPAC-607A(P)

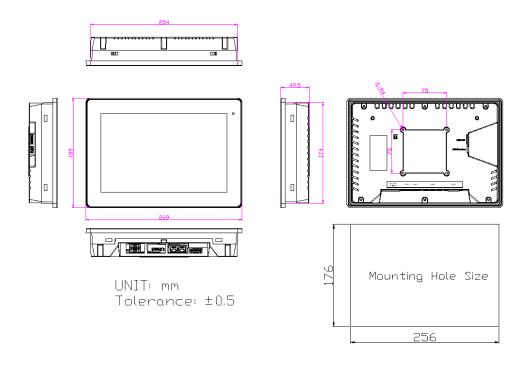


Figure 1.2: Dimensions of ARMPAC-610A(P)

1.4 Brief Description of ARMPAC-6XXA

ARMPAC-6A series have 7", and 10.1" in fanless designed ARM based HMI, which comes with flat front panel LED backlight touch designed. They are powered by NXP® i.MX8M Plus Quad, 4x Cortex-A53 processor, 4GB LPDDR4 onboard memory, and 16GB eMMC or 32GB eMMC NAND flash onboard. ARMPAC-6XXA series is DC 24V power input and IP65 front panel. The 7", and 10.1" model can be VESA 75 x 75 mounted. The chassis color is Black C for plastic design in 7" and 10.1". Default projected capacitive touch screen supports 7H anti-scratch surface is ideal for use as Web HMI for industrial automation & factory automation.

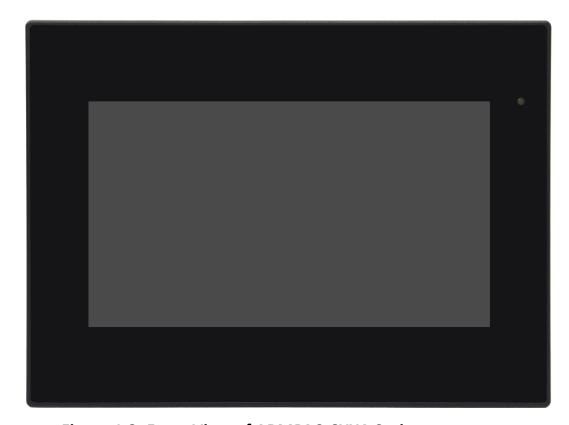


Figure 1.3: Front View of ARMPAC-6XXA Series



Figure 1.4: Rear View of ARMPAC-6XXA Series

1.5 VESA Mounting

The ARMPAC-6XXA series is designed to be VESA mounted as shown in Picture. Just carefully place the unit through the hole and tighten the given screws from the rear to secure the mounting.

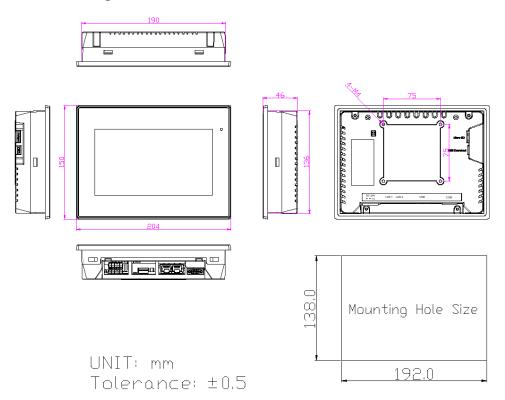


Figure 1.5: ARMPAC-6XXA Series VESA Mounting

2.1 Motherboard Introduction

SBC-7132 is an industrial motherboard developed on the basis of NXP i.MX8M plus processor, which designed for Aplex standard system the ARMPAC-6A & ViTAM-6A series.

2.2 Motherboard Specifications

SBC-7132_Industrial Motherboard					
Form Factor	3.5" ECX				
System					
Processor	NXP® i.MX8M Plus Qua	ad, 4	x Cortex-A53 up to	1.6 GHz	
Memory	Onboard 4GB LPDDR4-	400	0 DRAM		
Storage	Onboard 16GB eMMC	Flas	h		
Storage	1 x Micro SD Slot				
Graphics					
LVDS	1 x 18/24-bits Dual Cha	anne	el LVDS		
	LVDS, backlight control	l, ba	cklight power, USB	2.0(for touch so	reen),
	1 x System LED				
	System Status		LED Status		
LVDS & Touch Screen	System On		Green Solid		
	Sleep Mode		Green Blinking		
	Power Off		LED Off		
	via DF13-40DP-1.25V				
1/0					
1/0	1 x USB 3.0/USB2.0, via vertical USB type-A port				
	1 x USB 2.0 download mode via Micro USB port				
	1 x GbE Lan,RJ45 (LAN)	1),su	ipport optional Po	E+(IEEE 802.3A)	Γ) PD
	module				
	1 x GbE Lan,RJ45 (LAN2)				
[thouset	LAN LED Status:				
Ethernet	LED Color	Gre	een(Left)	Orange(Right))
	GbE	NA		Solid	
	100Mbps	Sol	id	Solid	
	10Mbps	Sol	id	Solid	

Serial Port & CAN bus	1 x Pitch 3.5mm 2x5pin Terminal Block with 1 x RS232(RX,TX,RTS,CTS)/2W RS485(D+,D-),select via jumper 1 x 2W RS485(D+,D-) 1 x CAN bus 2.0b(CAN_H,CAN_L) 1 x RS232 via 2x5pin header 1 x CAN via 1x4 wafer (CAN_H,CAN_L,GND,5V) (Optional)		
Audio (Optional)	Line-in, mic-in, line-out via 2x6pin header Support 2x2W speaker (SPKL1/SPKL2)		
GPIO	8-bit GPIO(4xDI,4xDO) via 2x5 pin header		
I ² C	I ² C via 1x4 pin wafer		
Expansion Slot	1 x M.2 B-Key (USB3.0, USB2.0) support 3042/3052, w/clamshell NANO SIM slot 1 x M.2 E-Key (PCle3.0x1, USB2.0) support 2230 for WiFi/BT		
RTC Battery	2pin wafer for CR2032		
Mode Select	1x2*2pin dip switch for burning mode & boot device select (eMMC/SD)		

Power Management	wer Management		
Operation Voltage	DC 24V (+/-10% tolerance) power input		
Connector	Pitch 3.5mm 3pin terminal blocks		

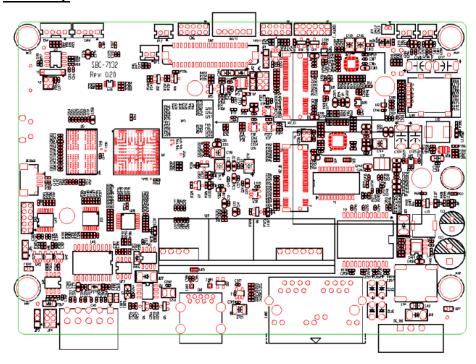
Mechanical	
Dimension	146mm x 102mm
Gross Weight	TBD

Power Management			
Operation temperature	-30~70°C		
Storage temperature	-40~85°C		
Storage humidity	10 to 95%, non-condensing, operating		
	<u>Design Meet</u>		
Certifications	CE / FCC Class A		
certifications	UKCA		
	RoHS2.0/REACH		

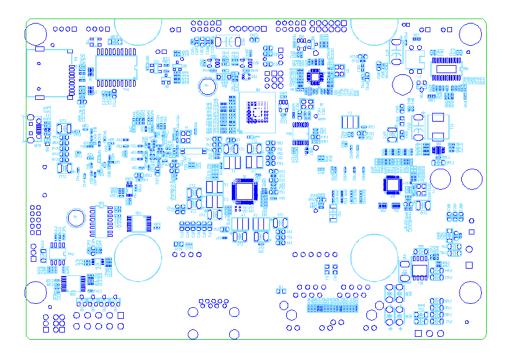
OS System		
Android	Android 11	
Linux	Yocto Linux 4.0 (kirkstone)	

2.3 Motherboard Dimensions

Board Top

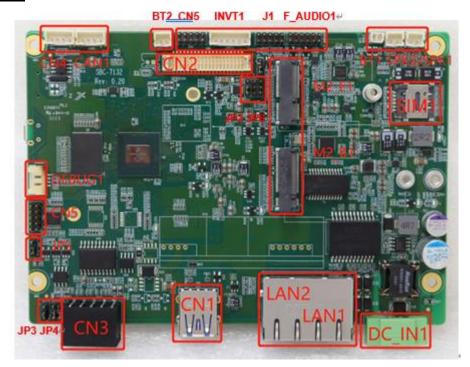


Board Bottom



2.4 Motherboard Jumpers and Connectors Location

Board Top



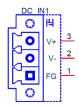
Board Bottom



2.5 Motherboard Jumpers and Connectors

1. DC_IN1:

(3.50mm Pitch Dinkle_ECH350RM-03P), For DC 24V system power input.





Pin#	Signals
1	FG
2	DC_IN-
3	DC_IN+

2. CN1:

(USB type A), USB3.0/USB2.0

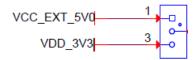
3. CN2:

(1.25mm pitch Hirose_DF13-40DP-1.25V), Provides 18/24-bits dual channel LVDS, LCD backlight power and control, system LED and USB2.0 for touch screen.

Function	Signal Name	Pi	n#	Signal Name	Function	
DC12/24V for					DC12/24V for	
LCD backlight	DC 12V/24V	2	1	DC 12V/24V	LCD	
LCD backlight					backlight	
	BKLT_EN	4	3	BKLT_CTRL		
	GND	6	5	GND		
	LVDS_VCC*	8	7	LVDS_VCC*		
	LVDS_VCC*	10	9	LVDS_VCC*		
	GND	12	11	GND		
17/2000	LA_D0_P	14	13	LA_D0_N	LVDC Cianala	
LVDS Signals	LA_D1_P	16	15	LA_D1_N	LVDS Signals	
	LA_D2_P	18	17	LA_D2_N		
	LA_D3_P	20	19	LA_D3_N		
	LA_CLKP	22	21	LA_CLKN		
	LB_D0_P	24	23	LB_D0_N		
	LB_D1_P	26	25	LB_D1_N		

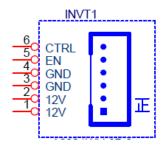
	LB_D2_P	28	27	LB_D2_N	
	LB_D3_P	30	29	LB_D3_N	
	LB_CLKP	32	31	LB_CLKN	
	GND	34	33	GND	
USB3	USB3_CN1_P	36	35	USB3_CN1_N	USB3
	5V	38	37	NC	
LED	PWR_LED+	40	39	ERRLED+	LED

*JP2



JP2 Pin#	Function
1-2 Close	LVDS_VCC=5V
2-3 Close	LVDS_VCC=3.3V

4. INVT1:



5. CN3:



(3.50mm pitch Dinkle_0221-2210THT), Provides 2xCOM(COM1:RS232/485,COM2:RS485) and 1xCAN Bus.

Function	Signal Name	Pin#	Pin#	Signal	Name	Function
	GND	1	2	GI	ND	
COM2*	CANO_H	3	4	COM	1_CTS	CON41*
(JP5)	CAN0_L	5	6	COM:	1_RTS	COM1* (JP3/JP4)
CAN Bus	485-	7	8	COM1_TX	485-	(175/174)
	485+	9	10	COM1_RX	485+	

*JP3

JP3 Pin#	Function
1-2 Close	COM1 Add Terminal

*JP4

JP4 Pin#	Function
1-3/2-4	COM1 RS232
Close	
3-5/4-6	COM1 RS485
Close	

*JP5

JP5 Pin#	Function
1-2 Close	COM2 Add Terminal

6. CN4:



(2.00mm pitch 4pin wafer), Provides I2C signal.

Pin#	Signal Name			
1	GND			
2	I2C_SCL			
3	I2C_SDA			
4	5V_\$0			

7. CN5:

(2.00mm pitch 2x5pin header), Provides COM3 RS232.

Signal Name	Pin#		Signal Name
NC	1	2	RX
TX	3	4	NC
GND	5	6	NC
RTS	7	8	CTS
NC	9	10	NC

8. CN6:

(2.00mm pitch 2x5pin header), Provides 8-bits GPIO.

Signal Name	Pin#		Signal Name
5V	1	2	GND
GPIO1_IO00	3	4	GPIO1_IO12
GPIO1_IO01	5	6	GPIO1_IO13
GPIO1_IO05	7	8	GPIO1_IO14
GPIO1_IO06	9	10	GPIO1_IO15

9. CN1:

(2.00mm pitch 4pin wafer), Provides 1xCAN Bus.

Pin#	Signal Name
Pin1	GND_IO_1
Pin2	CAN_L
Pin3	CAN-H
Pin4	VCC_IO_1

10. LAN (LAN1/LAN2):



(Side by side RJ45 connector UDE_RB2-ZZ-0100-A), Provides 2xGbE LAN. LAN1 supports PoE+via optional PoE+ module*.



*LAN1 supports PoE+ module Silvertel_AG5300

IEEE802.3at and IEEE802.3af compliant

Maximum 30W peak output power

11. F_AUDIO1 (Optional):

(2.00mm pitch 2x6 pin header), Provides line-in/line-out/mic-in.

Signal Name	Pin#	Pin#	Signal Name	
NC	1	2	GND_AUD	
HP_OUTL	3	4	HP_OUTR	
LINE_OUT_DET	5	6	NC	
LINE_IN_L	7	8	LINE_IN_R	
MIC_IN_L	9	10	MIC_IN_R	
GND_AUD	11	12	NC	

12. SPKL1/SPKL2 (Optional):

(2.00mm pitch 2 pin header), Provides up to 2x2W speakers out.

Pin#	Signal Name	
Pin1	Speaker+	
Pin2	Speaker-	

13. BT1:

(1.25mm pitch 2 pin header), For 3.3V RTC battery.

Pin#	Signal Name
Pin1	BAT+
Pin2	GND

14. JP6:

(2x3 pin header), Jumper for backlight control mode setting.

	<i>"</i> 1		
IDC D: w#	Function		
JP6 Pin#	Close	Open	
1-2	DC mode	PWM mode	
3-4	PWM level 5V	PWM level 3.3V	
5-6	Backlight enable	Backlight enable	
	level 5V	level 3.3V	

15. M2_B1:

(M.2 B-Key), With USB3.0/USB2.0 signals. Support 3042/3052 M.2 B-Key expansion cards.

16. SIM1:



(Clam-shell type micro-SIM slot), Support micro SIM card for

M2_B1.

17. M2_E1:

(M.2 E-Key), With PCle3.0x1/USB2.0 signals. Support 2230 M.2 E-Key expansion cards.

18. SD1:

(Micro SD slot), Support SDXC.

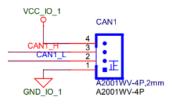
19. OTG1:

(Micro USB), Provide USB OTG function.

20. J1:

(2.00mm pitch 2x5pin header), JTAG function.

21. CAN1:



(2.00mm pitch 4pin wafer), Provides CAN bus signals.

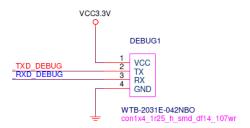
Pin#	Signal Name
1	GND
2	CAN_L
3	CAN_H
4	VCC

22. BT2(Reserved):

(1.25mm pitch 2 pin header), For external power on switch.

Pin#	Signal Name
Pin1	CPUPWRON
Pin2	GND

23. **DEBUG1**:

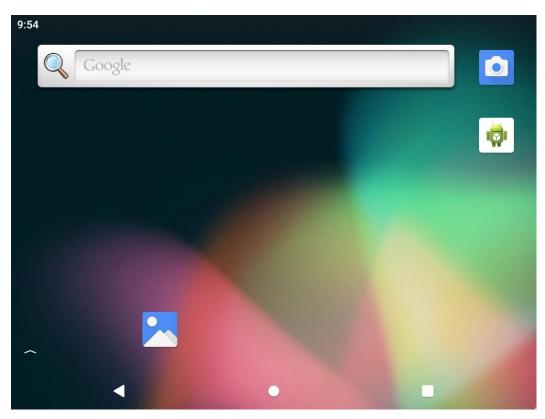


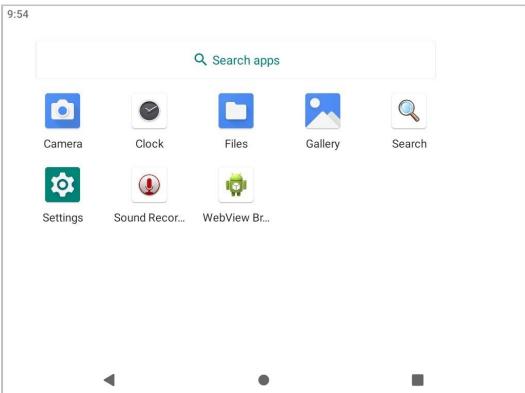
(1.25mm pitch 4pin wafer)), For console debug message only.

Pin#	Signal Name	
1	3P3V_S0	
2	UARTO_TXD	
3	UARTO_RXD	
4	GND	

Software images

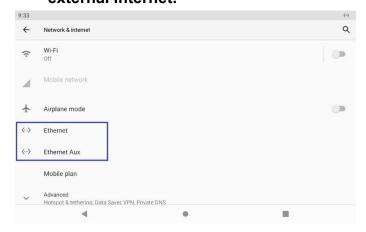
3.1 ANDROID11



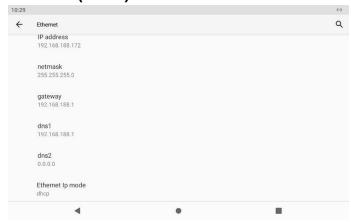


3.1.1. Android 11 Dual Ethernet Connect Check:

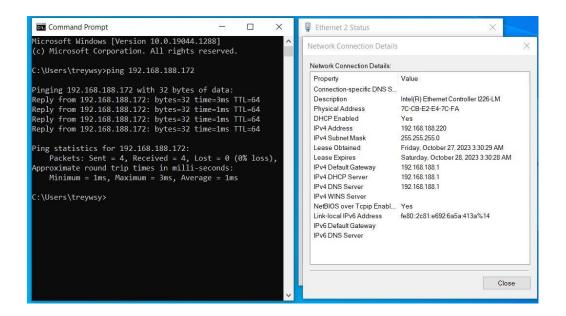
- 1. DHCP Dual Ethernet Connect Check: Settings => Network & Internet
 - Note: When dual network ports are configured for DHCP connection under the Android 11 operating system, the first network port (LAN1) will be used to connect to the external Internet.



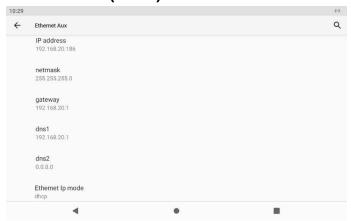
Ethernet (LAN1)



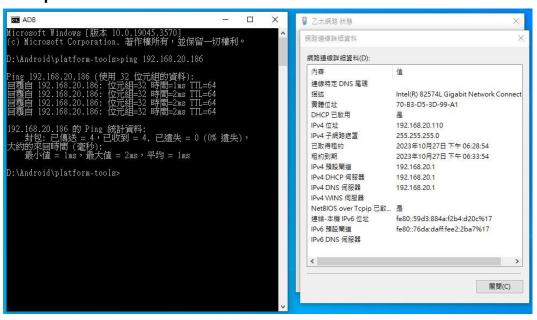
PC-1 pin Android 11 LAN1:



Ethernet AUX(LAN2)

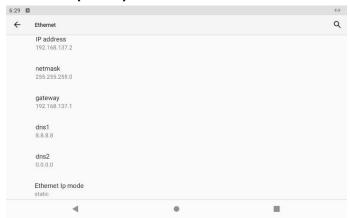


PC-2 pin Android 11 LAN2:

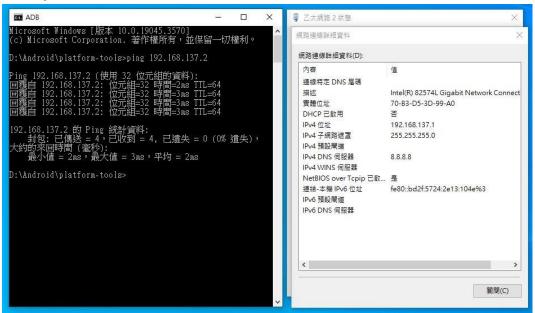


2. Static IP Dual Ethernet Connect Check: Settings => Network & Internet

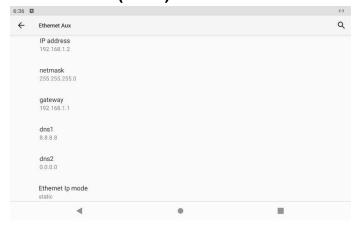
Ethernet (LAN1)



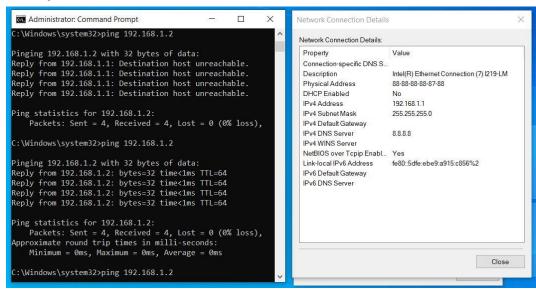
PC-1 pin Android 11 LAN1:



Ethernet AUX (LAN2)



PC-2 pin Android 11 LAN2:



3.2. Yocto Linux 4.0 (kirkstone)

1. System Login & Setup

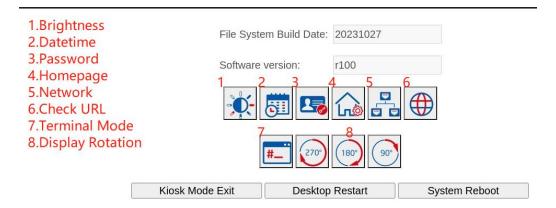
> Press the "Setup" button to enter the setup login page.



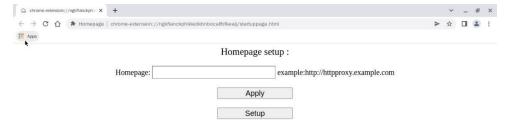
Default login username/password

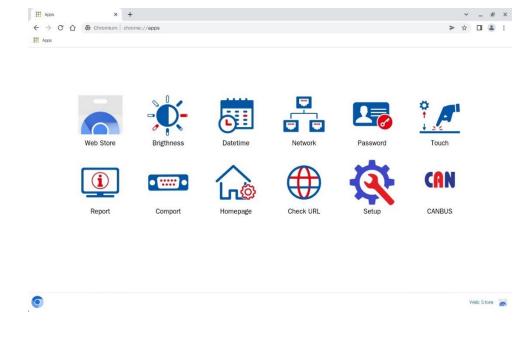
Username: root
Password: rootroot



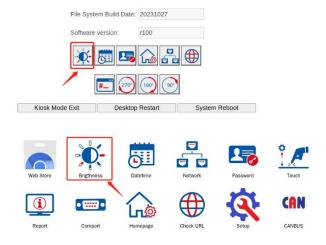


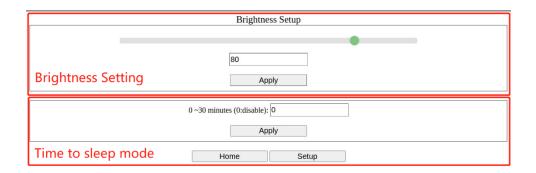
> While not in the Kiosk mode, press the "Apps" button on Chromium.





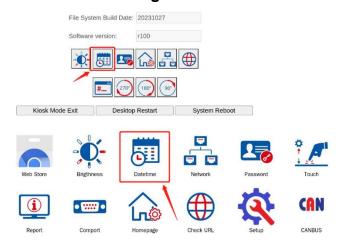
2. Brightness Setting



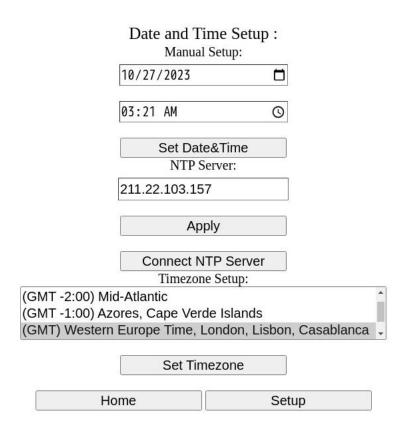


- > Brightness can be set from 1~100% via slide bar or directly fill the value.
- > Time to sleep mode can be set from 0~30mins or fill 0 to disable.

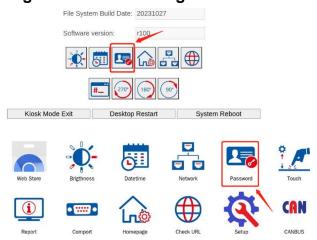
3. Date & Time Setting



Date • time and time zone can be set manually, or can be synchronized automatically by connecting the NTP server.

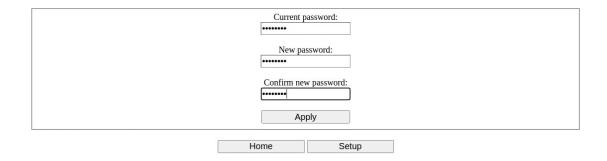


4. Login Password Setting

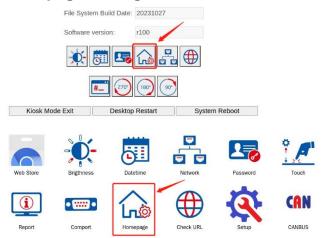


Please note:

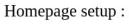
- 1. Password must contain at least eight characters
- 2. Password must contain at least one uppercase letter A-Z
- 3. Password must contain at least one lowercase letter a-z
- 4. Password must contain at least one numeric character 0-9



5. Homepage Setting



Enter the URL you want to set as the homepage and press the "Apply" button.

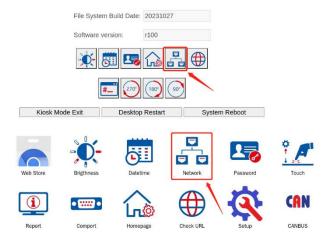


Homepage: example:http://httpproxy.example.com

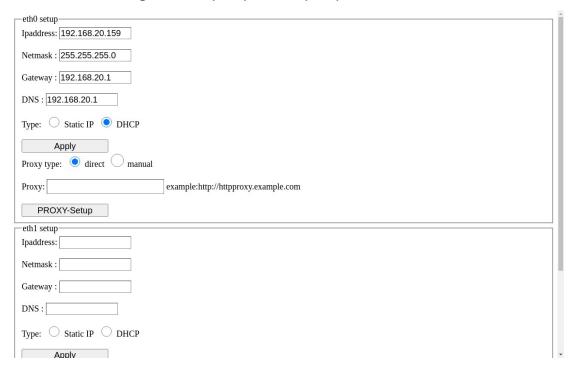
Apply

Setup

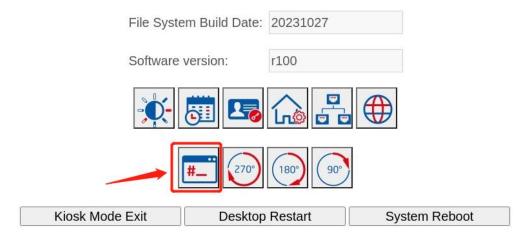
6. Network Setting



> Network setting for LAN1(eth0) & LAN2(eth2).



7. Terminal Mode

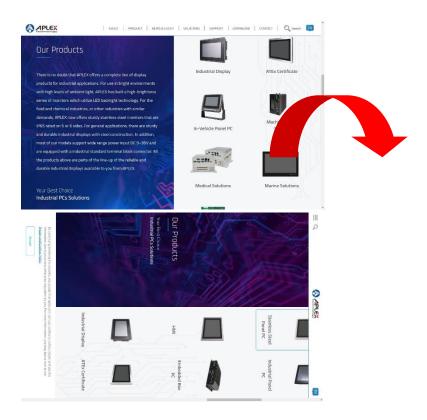


```
Vm login: root
Password:
Last login: Fri Oct 27 03:18:07 UTC 2023 from 192.168.20.110 on pts/0
Software version:r100
root@vm:-#
VERSION_ID-5.15-kirkstone (kirkstone)"
VERSION_ID-5.15-kirkstone (kirkstone)"
VERSION_ID-5.15-kirkstone
PRETIY_NAME="NXP i.MX Release Distro 5.15-kirkstone (kirkstone)"
DISTRO_CODENAME="kirkstone"
root@vm:-#
```

8. Screen Rotation



Screen rotation for 90°/180°/270°.

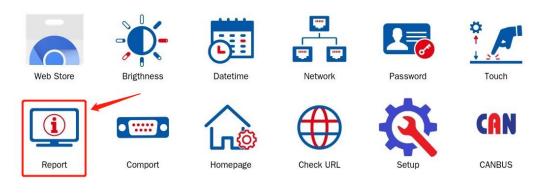


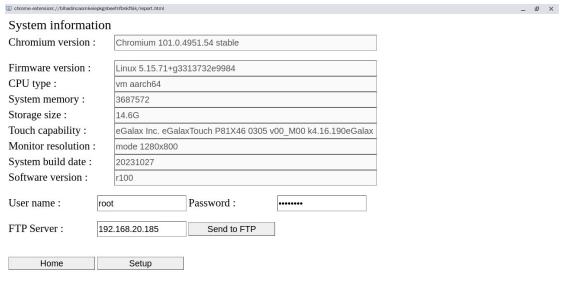
9. Gesture Key for Exit Kiosk Mode

> While under Kiosk mode, touch the left down corner for 5 times to exit it.

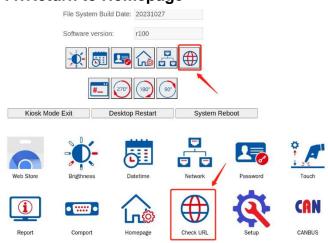


10. System Information

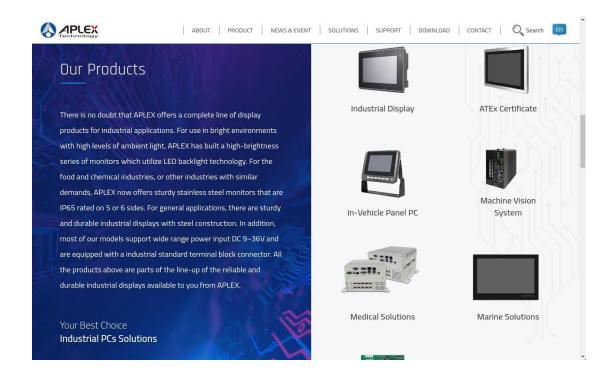




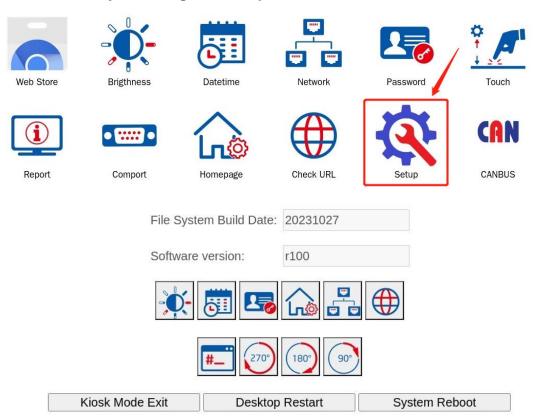
11. Return to Homepage



> Return to the homepage of user settings.

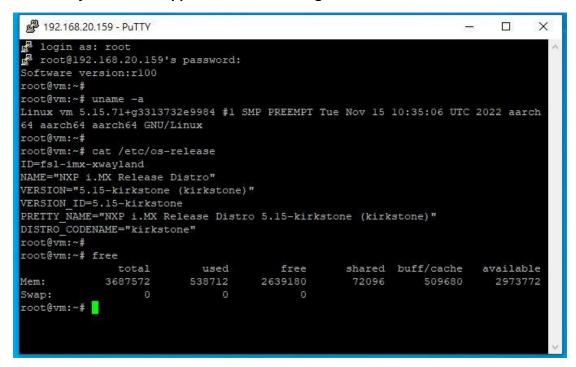


12. Return to System Login & Setup



13. SSH Login

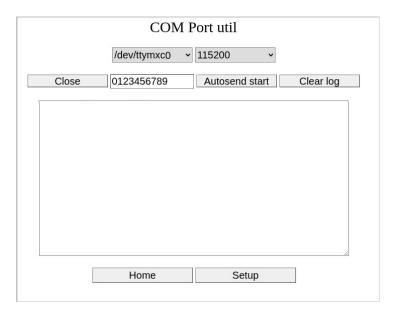
System also supports remote SSH login.



14. CAN Bus/COM Port/Touch Screen Test Tool



COM port tool



> CANBus tool



> Touch screen draw test tool

Touch tool:			
Clear draw			
Home	Setup		