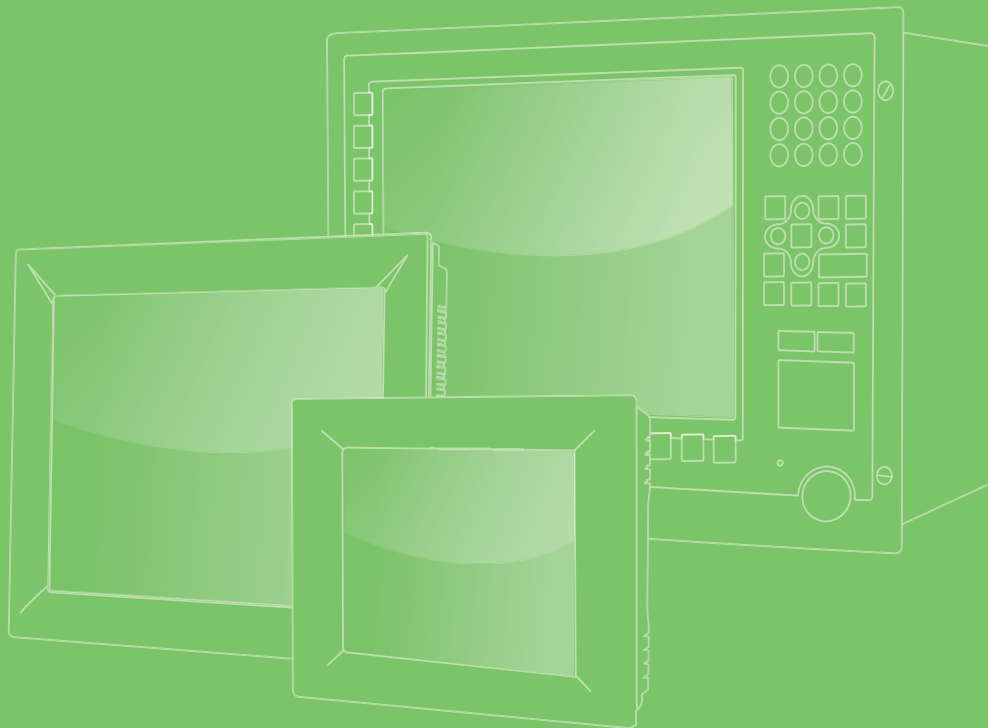


User Manual



PPC-310/312/315/321W EHL

**10.4"/12.1"/15"/21.5" Fanless Panel
PC with Intel[®] Celeron[®] J6412
Processor**

ADVANTECH

Enabling an Intelligent Planet

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1. Collect all the information about the problem encountered. (For example, CPU speed, Advantech products used, other hardware and software used, etc.) Note anything abnormal and list any on-screen messages displayed when the problem occurs.
2. Call your dealer and describe the problem. Please have your manual, product, and any relevant information readily available.
3. If your product is diagnosed as defective, obtain an return merchandise authorization (RMA) number from your dealer. This allows us to process your return more quickly.
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5. Write the RMA number on the outside, and ship the package prepaid to your dealer.

Declaration of Conformity

CE

This product has passed the CE test for environmental specifications. Test conditions for passing included the equipment being operated within an industrial enclosure. In order to protect the product from damage resulting from electrostatic discharge (ESD) or electromagnetic interference (EMI) leakage, we strongly recommend using CE-compliant industrial enclosure products.

Technical Support and Assistance

1. Visit the Advantech website at <http://support.advantech.com> to obtain the latest product information.
2. Contact your distributor, sales representative, or Advantech's customer service center for technical support if you need additional assistance. Please have the following information to hand before calling:
 - Product name and serial number
 - Description of your peripheral attachments
 - Description of your software (operating system, version, application software, etc.)
 - A complete description of the problem
 - The exact wording of any error messages

Safety Instructions

1. Read these safety instructions carefully.
Veuillez lire attentivement ce manuel d'instructions de sécurité.
2. Retain this startup manual for future reference.
Veuillez conserver ce manuel d'instructions pour référence ultérieure.
3. Disconnect the equipment from power outlets before cleaning. Use only a damp cloth for cleaning. Do not use liquid or spray detergents.
Débranchez l'appareil de toutes les prises de courant avant le nettoyage. Nettoyez-le uniquement à l'aide d'un chiffon humide. Ne pas utiliser de détergents liquides ou pulvérisateurs.
4. For pluggable equipment, the power outlet socket must be located near the equipment and easily accessible.
Pour les appareils enfichables, la prise de courant doit être placée près de l'appareil et facilement accessible.
5. Protect the equipment from humidity.
Protégez l'appareil contre l'humidité.
6. Place the equipment on a reliable surface during installation. Dropping or letting the equipment fall may cause damage.
Placez l'appareil sur une surface fiable pendant l'installation. L'abandon ou la chute de l'appareil pourrait causer des dommages.
7. The openings on the enclosure are for air convection. Protect the equipment from overheating. Do not cover the openings.
Les ouvertures du boîtier sont pour la convection d'air. Protégez l'appareil contre la surchauffe. Ne couvrez pas les ouvertures.
8. Warning: ensure that the voltage of the power source is correct before connecting the equipment to a power outlet. The power outlet socket should have a grounded connection.

Assurez-vous que la tension de la source d'alimentation est correcte avant de connecter l'appareil à une prise de courant. La prise de courant doit avoir une bonne connexion mise à la terre.

9. Position the power cord away from high-traffic areas. Do not place anything over the power cord.
Placez le cordon d'alimentation à l'écart des zones à fort trafic. Ne placez rien sur le cordon d'alimentation.
10. All cautions and warnings on the equipment should be noted.
Attention à toutes les précautions et avertissements indiqués sur l'appareil.
11. If the equipment is not used for a long time, disconnect it from the power source to avoid damage from transient over-voltage.
Si l'appareil n'est pas utilisé pendant une longue période, déconnectez-le de la source d'alimentation pour éviter les dommages causés par une surtension transitoire.
12. Never pour liquid into an opening. This may cause fire or electrical shock.
Ne versez jamais de liquide dans une ouverture. Sinon, cela pourrait provoquer un incendie ou un choc électrique.
13. Never open the equipment. For safety reasons, the equipment should be opened only by qualified service personnel.
N'ouvrez jamais l'appareil. Pour des raisons de sécurité, l'appareil ne doit être ouvert que par un technicien qualifié.
14. If one of the following occurs, have the equipment checked by service personnel:
Si l'un des cas suivants se produit, demandez aide à un technicien qualifié:
 - The power cord or plug is damaged.
Le cordon d'alimentation ou la fiche est endommagé.
 - Liquid has penetrated the equipment.
Le liquide a pénétré dans l'appareil.
 - The equipment has been exposed to moisture.
L'appareil a été exposé à l'humidité.
 - The equipment is malfunctioning or does not function according to the user manual.
L'appareil est défectueux ou ne fonctionne pas conformément aux instructions.
 - The equipment has been dropped or damaged.
L'appareil a été abandonné et endommagé.
15. The equipment shows obvious signs of breakage. Do not leave the equipment in an environment with a storage temperature of below -20 °C (-4 °F) or above 60 °C (140 °F) as this may cause damage. The equipment should be kept in a controlled environment.
L'appareil montre des signes évidents de rupture. Ne laissez pas cet appareil dans un environnement dont la température de stockage est inférieure à -20°C (-4 °F) ou supérieure à 60 °C (140 °F), car cela pourrait causer des dommages. L'appareil doit être surveillé dans l'environnement.
16. CAUTION: Batteries are at risk of exploding if incorrectly replaced. Replace only with the same or equivalent type as recommended by the manufacturer. Discard used batteries according to the manufacturer's instructions.
ATTENTION: Il y a danger d'explosion s'il y a un remplacement incorrect de la pile. Remplacer uniquement avec une pile du même type ou d'un type équivalent recommandé par le constructeur.
17. In accordance with the IEC 704-1:1982 specifications, the sound pressure level at the operator's position should not exceed 70 dB (A).
Conformément aux spécifications de l'IEC 704-1:1982, le niveau de pression acoustique à la position de l'opérateur ne dépasse pas 70 dB (A).

18. Power to this equipment should be supplied by UL certified power adapter or DC power source with mating connector and an output rating of 12 ~ 30V_{DC}, 5 ~ 2A (for PPC-312/315/321W) or 7 ~ 3.5A (for PPC-310), and an operating temperature tolerance of 50° C/122° F for SSDs. For further assistance, contact Advantech.
19. **DISCLAIMER:** These instructions are provided in accordance with IEC 704-1 standards. Advantech disclaims all responsibility for the accuracy of any statements contained herein.
AVERTISSEMENT: Ces instructions sont fournies conformément aux normes IEC 704-1. Advantech decline toute responsabilité quant à la précision de toute déclaration contenue dans le présent document.
20. Do not expose the equipment to direct sunlight, or install the equipment in an environment with direct sunlight, as this may cause damage.

Safety Precautions - Static Electricity

Follow the simple precautions detailed below to protect yourself from harm and the products from damage.

- To avoid electrical shock, always disconnect the power from the PC chassis before manual handling the device. Do not touch any components on the CPU card or other cards while the equipment is powered on.
- Disconnect the power before executing any configuration changes. A sudden rush of power after connecting a jumper or installing a card may damage sensitive electronic components.

Battery Information

Batteries, battery packs, and accumulators should not be disposed of as unsorted household waste. Please use the public collection system to return, recycle, or treat them in compliance with local regulations.



Manual Conventions

Warning! Warnings indicate conditions that, if not observed, can cause personal injury!



Caution! Cautions are included to prevent hardware damage and data loss.



For example, “Batteries are at risk of exploding if replaced with an incorrect type. Replace only with the same or equivalent type recommended by the manufacturer. Dispose of used batteries according to the manufacturer’s instructions.

Par exemple, “Si la batterie est remplacée par un modèle inapproprié, il y a un risque d’explosion. Remplacer les produits identiques ou équivalents recommandés par le fabricant. Traitement des piles usagées selon les instructions du fabricant.”

Note! Notes provide additional information.



Contents

Chapter 1 General Information1

1.1	Introduction	2
1.2	Key Features	2
1.3	Front Panel	2
	Figure 1.1 Front Panel	2
1.4	Rear Panel	3
	Figure 1.2 Rear Panel	3
1.5	Panel Bottoms	3
	Figure 1.3 Panel PC Bottom	3
1.6	Dimensions	4
	Figure 1.4 PPC-310 EHL Dimensions	4
	Figure 1.5 PPC-312 EHL Dimensions	4
	Figure 1.6 PPC-315 EHL Dimensions	5
	Figure 1.7 PPC-321W EHL Dimensions	5
1.7	Specifications	6
	Table 1.1: Specifications	6
1.8	Ordering Information	8
	Table 1.2: Ordering Information	8

Chapter 2 System Installation and Setup9

2.1	Quick System Tour	10
	Figure 2.1 Panel PC Front View	10
	Figure 2.2 Panel PC Rear View	10
	Figure 2.3 Panel PC Bottom With I/O	11
2.2	Installation Procedures	11
2.2.1	Memory Card Installation	12
	Figure 2.4 Retention Screws on Rear Cover	12
	Figure 2.5 Memory Card Installation	12
2.2.2	SSD Installation	13
	Figure 2.6 SSD Module Bracket	13
	Figure 2.7 SATA Cable Connected to SATA SSD	13
	Figure 2.8 Secure SATA SSD with Screws	13
	Figure 2.9 SATA SSD Connected to the Mainboard	14
2.2.3	M.2 Installation	14
	Figure 2.10 M.2 Installation	14
	Figure 2.11 Stick Thermal Pad on M.2	15
	Figure 2.12 Assemble Pillar on Motherboard	15
	Figure 2.13 Assemble Pillar on Motherboard	16
	Figure 2.14 Stick Thermal Pad on M.2 2242 Card	16
2.2.4	Install Wi-Fi Module	17
	Figure 2.15 Assemble Bracket with Antenna Cable	17
	Figure 2.16 Attach Wi-Fi Card	17
	Figure 2.17 Assemble WiFi Antenna	18
2.2.5	System Power on	18
2.3	Mounting the System	19
2.3.1	Panel Mounting	19
	Figure 2.18 Hook Brackets for Panel Mounting	19
	Figure 2.19 Hook Brackets Location	20
	Figure 2.20 Fasten the Hook Bracket	20
	Figure 2.21 Panel Mount Rear View	20
2.3.2	VESA Mounting	21
2.3.3	Cabinet Installation and Grounding	21
	Figure 2.22 Install PPC into Cabinet	21

	Figure 2.23 System Wiring Cabinet.....	22
Chapter 3	Jumper Settings	23
3.1	Motherboard Jumpers and Connectors	24
	Figure 3.1 Motherboard	24
	Table 3.1: Motherboard Jumpers and Connectors	24
3.1.1	COM1 Pin 9 Power Select	25
	Table 3.2: COM1 Pin 9 Power Select.....	25
3.1.2	RTC Select	25
	Table 3.3: RTC Select	25
3.1.3	ATX/AT Select	25
	Table 3.4: ATX/AT Select.....	25
3.1.4	Touch Power Select.....	26
	Table 3.5: Touch Power Select	26
3.1.5	Power Button Connection	26
	Table 3.6: Power Button Connection.....	26
3.2	External COM Ports and Pin Definitions	27
	Figure 3.2 Location of COM1 and COM2 Ports.....	27
	Table 3.7: External COM Ports and Pin Definitions	27
Chapter 4	Software Setup.....	29
4.1	Driver Installation	30
4.2	BIOS Setup Utility	30
4.2.1	Main Setup.....	30
4.2.2	Advanced BIOS Features Setup.....	31
4.2.3	Chipset Configuration	33
4.2.4	Security.....	34
4.2.5	Boot	35
4.2.6	Save & Exit	36
Appendix A	BSMI RoHS	37
A.1	BSMI RoHS.....	38
Appendix B	BSMI Series Models	39

Chapter 1

General Information

This chapter details general information regarding PPC-310/312/315/321W EHL.

- Introduction
- Specifications
- Dimensions

1.1 Introduction

The Advantech PPC-310/312/315/321W EHL is an all-in-one light panel PC with a wide format 10.4"/12.1"/15"/21.5" TFT LCD screen. It is powered by an Intel® Celeron® J6412 processor, PPC-310/312/315/321W EHL to provide good performance, optimal memory, graphics, and peripheral I/O support in a compact, fanless, embedded system. With a high durability design, PPC-310/312/315/321W EHL adopts a flat touch screen with IP66 rated front panel in a die-cast Al alloy enclosure. It is an ideal for MES, processing and general industrial equipment integration.

1.2 Key Features

- Robust IP66-rated true-flat color TFT LCD
- Ultra-thin fanless design with solid aluminum alloy enclosure
- Intel® Celeron® J6412 quad-core, 2.0 GHz processor CPU with fanless design
- Supports E-Key for wireless module
- Supports expansion via M.2 slot
- Supports Windows Embedded Linux and Android OS
- Supports VESA 75 x 75 mounting holes
- Dual 2.5GBASE-T Ethernet Supports Time-Sensitive Network (TSN) technology

1.3 Front Panel

The PPC-310/312/315/321W EHL front panel is a true-flat color TFT LCD touch-screen with Projected Capacitive Multi-Touch. The front panel is IP66 rated for dust and water tolerance (Figure 1.1).

Note: The examples provided in this manual are of the PPC-310 model.



Figure 1.1 Front Panel

Power status LED: Off (S5) Orange; Sleep (S3) Orange; On (S0) Blue.

1.4 Rear Panel

The PPC-310/312/315/321W EHL rear panel features four VESA mount holes located on its bottom side.



Figure 1.2 Rear Panel

1.5 Panel Bottoms

The system's I/O, located on the bottom of the device, (Figures 1.3) are listed below:

- 1 x Power input connector
- 1 x Power switch
- 1 x RS-232 connector (COM1)
- 1 x RS-232/422/485 connector (COM2)
- 2 x RJ-45 GbE
- 2 x USB 3.1
- 2 x USB 2.0
- 1 x Type-C (USB only)
- 1 x HDMI

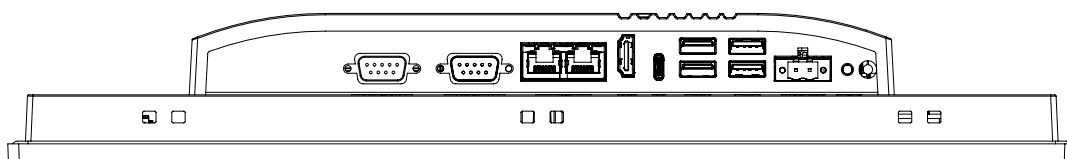
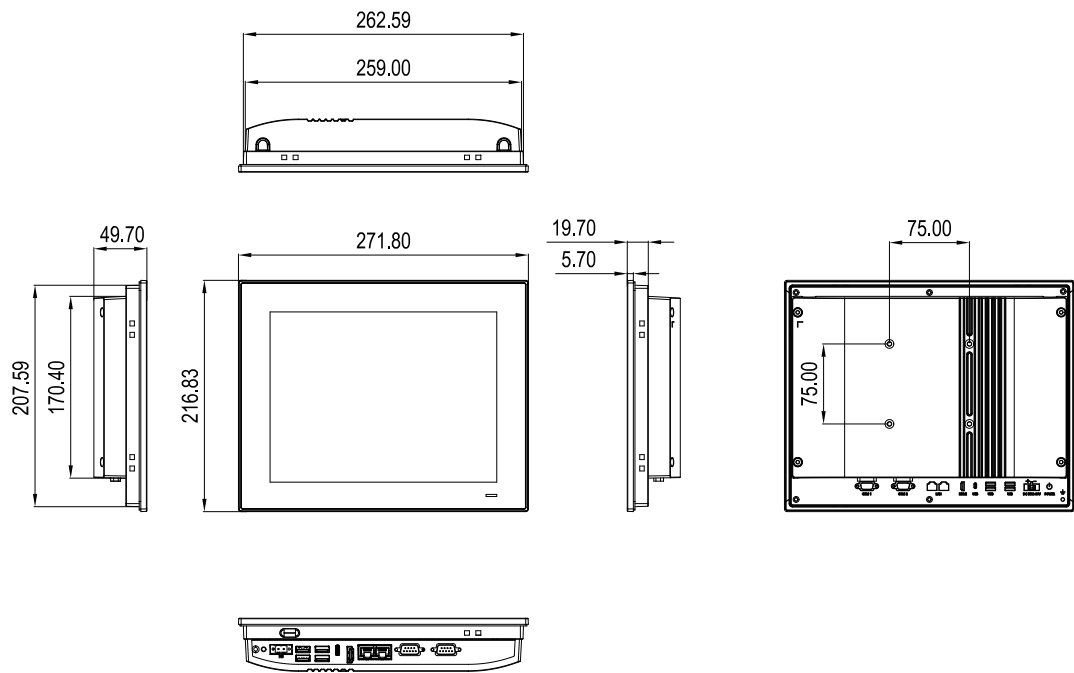


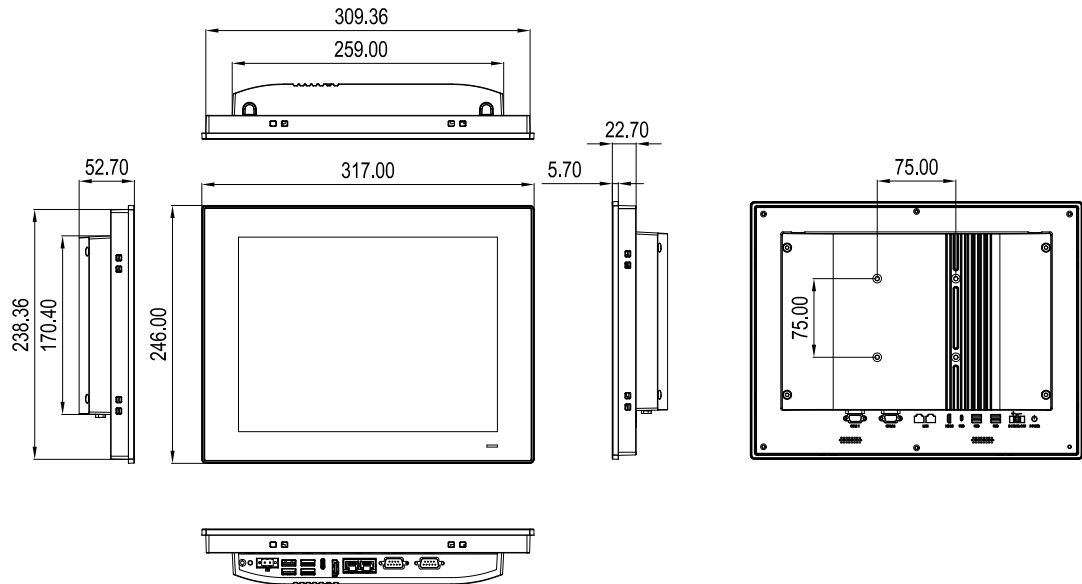
Figure 1.3 Panel PC Bottom

1.6 Dimensions



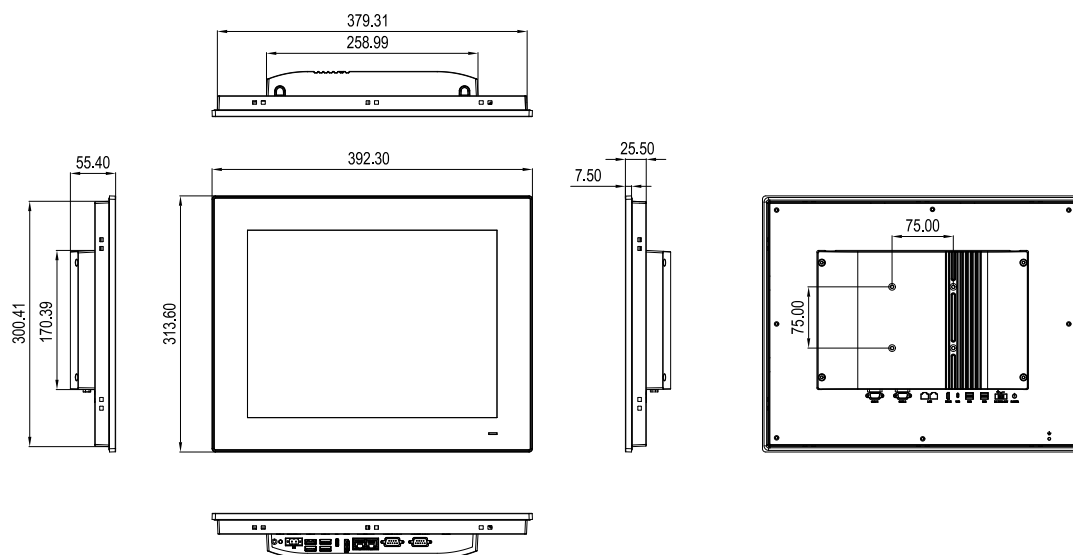
Panel Cutout Dimensions: 265x210mm (10.43x8.26in)

Figure 1.4 PPC-310 EHL Dimensions



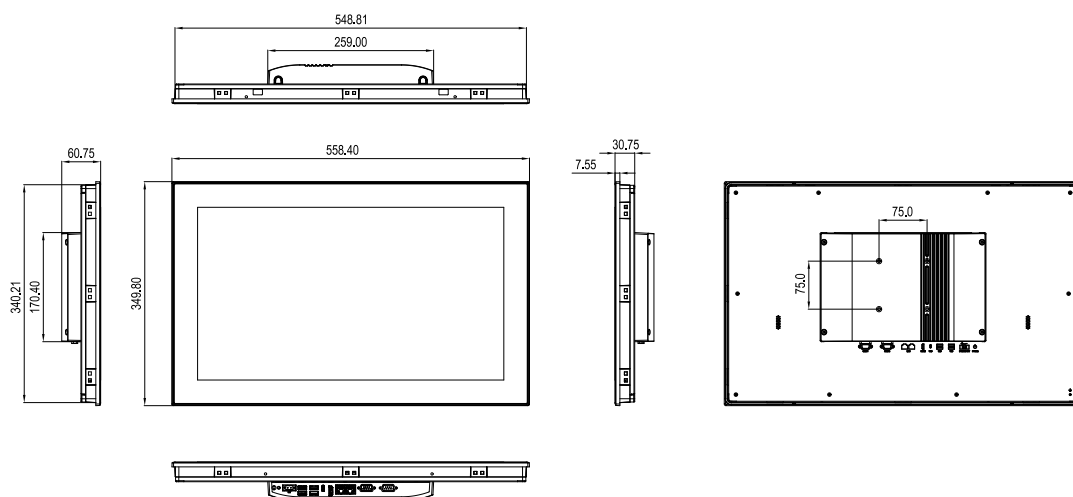
Panel Cutout Dimensions: 311x240mm (12.24x9.44in)

Figure 1.5 PPC-312 EHL Dimensions



Panel Cutout Dimensions: 382x303mm (15.03x11.92in)

Figure 1.6 PPC-315 EHL Dimensions



Panel Cutout Dimensions: 550.3x341.8mm (21.66x13.45in)

Figure 1.7 PPC-321W EHL Dimensions

1.7 Specifications

Table 1.1: Specifications

	PPC-310-RJ60A	PPC-310-PJ60A	PPC-312-RJ60A	PPC-312-PJ60A	PPC-315-RJ60A	PPC-315-PJ60A	PPC-321W-PJ60A
LCD Size	10.4”	10.4”	12.1”	12.1”	15”	15”	21.5”
Display Type	TFT LCD	TFT LCD	TFT LCD	TFT LCD	TFT LCD	TFT LCD	TFT LCD
Resolution	1024 x 768	1024 x 768	1024 x 768	1024 x 768	1024 x 768	1024 x 768	1920 x 1080
Brightness	350	350	500	500	300	300	250
Color	16.2M/262K	16.2M/262K	16.7M/262K	16.7M/262K	16.2M/262K	16.2M/262K	16.7M
Pixel Pitch (H x V)	0.0685 x 2055	0.0685 x 2055	0.24 x 0.24	0.24 x 0.24	0.29 x 0.297	0.29 x 0.297	0.248 x 0.248
Viewing Angle	176/176	176/176	160/140	170/178	160/176	160/176	178/178
Contrast	1000	1000	700	700	1300	1300	1000
Backlight Lifetime	30,000 hrs	30,000 hrs	30,000 hrs	30,000 hrs	50,000 hrs	50,000 hrs	50,000 hrs
Touchscreen Type	5-wire resistive	Projected capacitive 10-point multi-touch	5-wire resistive	Projected capacitive 10-point multi-touch	5-wire resistive	Projected capacitive 10-point multi-touch	Projected capacitive 10-point multi-touch
Light Transmission	80±5%	88±2%	80±5%	88±2%	80±5%	88±2%	88±2%
Controller	USB interface	USB interface	USB interface	USB interface	USB interface	USB interface	USB interface
Durability	At least 35,000,000 touches	Glass surface hardness 7H	At least 35,000,000 touches	Glass surface hardness 7H	At least 35,000,000 touches	Glass surface hardness 7H	Glass surface hardness 7H
Enclosure	Aluminum alloy						
CPU	Intel® Celeron® J6412 quad-core, 2.0 GHz, 10 W						
Memory	1 x SODIMM DDR4 3200, up to 32GB						
Storage 1	1 x 2.5” SATA slot (optional; requires the SSD bracket module 98R3P300020)						
Optional Storage	1 x M.2 slot: M-Key for storage (SATA only, 2242 & 2280)						
Network (LAN)	2 x 10/100/1000/2500 Mbps Ethernet (Intel I226-LM)						
I/O Ports	1 x RS-232 1 x RS-232/422/485 (adjustable through BIOS) 2 x USB 2.0 2 x USB 3.1 1 x HDMI 1.4 1 x Type C (USB3.1 only, output 5V/1.5A)						
Expansion	1 x M.2 2230 E-Key for wireless card						
OS Support	Microsoft® Windows 10 IOT LTSC(64-bit), Win11, Linux, Android						
Power Supply	12-30 Vdc						
Power Consumption	35 W		40 W		45 W		50 W
Operating Temperature	-10 ~ 50°C (14 ~ 122°F)						

Storage Temperature	-20 ~ 60°C (-4 ~ 140°F)			
Relative Humidity	10 ~ 95% @ 40°C/104°F (non-condensing)			
Shock Tolerance	Operating 10G peak acceleration (11 ms duration), following IEC 60068-2-27			
Vibration Tolerance	Operating random vibration test, 5 ~ 500 Hz, 2 Grms with SSD, in accordance with IEC 60068-2-64			
Safety and EMC	Safety: CB, UL, CCC, BSMI, UKCA EMC: CE, FCC Class B, BSMI, UKCA			
Dimension	271.8 x 216.8 x 49.7 mm (10.7 x 8.5 x 2 in)	317 x 246 x 52.7 mm (12.5 x 9.7 x 2.07 in)	392.3 x 313.6 x 55.4 mm (15.4 x 12.3 x 2.2 in)	558.4 x 349.8 x 60.8 mm (22 x 13.8 x 2.4 in)
Weight	3.1 kg (6.8 lb)	3.6 kg (7.9 lb)	5 kg (11 lb)	7.2 kg (15.9 lb)

Note! The test conditions for the power consumption values provided above were as follows:



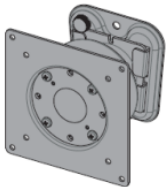
Memory: 16 GB DDR4 3200

Storage: 64 GB SSD

OS: Windows 10 (64 bit)

Software: Burn-In Test 8.1

1.8 Ordering Information

Table 1.2: Ordering Information		
Part Number	Description	Image
PPC-310-PJ60A PPC-310-RJ60A PPC-312-PJ60A PPC-312-RJ60A PPC-315-PJ60A PPC-315-RJ60A PPC-321W-PJ60A	Panel PC with Intel® Celeron® J6412	
96PSA-A90W19OT-3	Power adapter 100 ~ 240 V _{DC} , 90 W, 19V	
PPC-WLAN-D2	Wi-Fi module with antenna	
PPC-ARM-A03	Arm mount VESA standard	
PPC-174T-WL-MTE	Wall mount kit	
PPC-Stand-A1E	Stand kit	

Chapter 2

System Installation and Setup

- Quick System Tour
- Memory Card Installation
- SSD Installation
- M.2 Installation
- Wireless LAN Card Installation
- Mounting the System

2.1 Quick System Tour

Before setting up the panel PC, take a moment to identify the locations of the device controls, drives, connectors, and ports (as shown in Figure 2.3). When placed upright, the PPC-310/312/315/321W front panel should appear as shown in Figure 2.1. Since PPC-310/312/315/321W are series models, the following photos in the manual are PPC-310 examples.



Figure 2.1 Panel PC Front View

1. Power status LED: Off (S5) Orange; Sleep (S3) Orange; On (S0) Blue.



Figure 2.2 Panel PC Rear View

1. GND screw

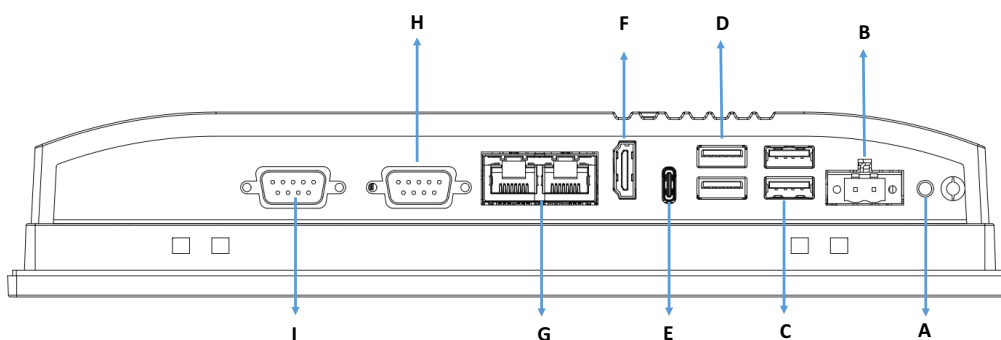


Figure 2.3 Panel PC Bottom With I/O

- A: Power button
- B: DC-In
- C: 2 x USB 2.0
- D: 2 x USB 3.1
- E: 1x Type-C
- F: 1x HDMI 1.4
- G: 2 x RJ-45 LAN
- H: COM2 (RS-232/422/485)
- I: COM1 (RS-232)

2.2 Installation Procedures

When installing system hardware, adhere to the following order:

1. Install the memory card
2. Install SATA SSD or M.2 storage devices
3. Install peripheral devices
4. Mount the panel PC
5. Configure the system

2.2.1 Memory Card Installation

1. Remove 8 screws show in the circle, then remove the rear cover.

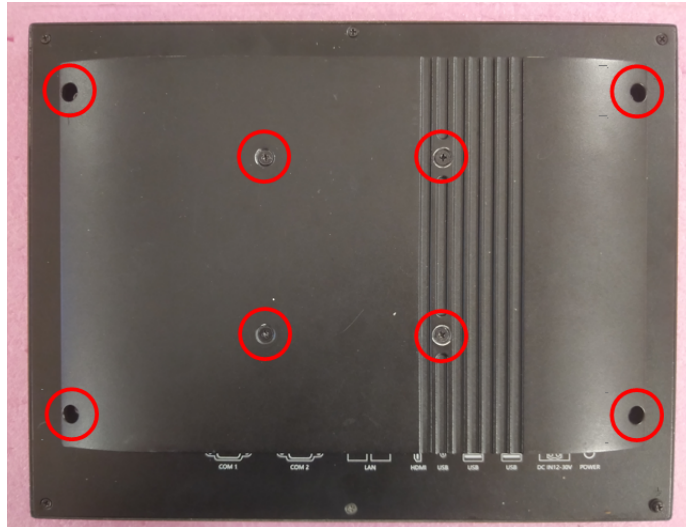


Figure 2.4 Retention Screws on Rear Cover

2. Insert the memory card into the corresponding slot on the main board, then place the thermal pad provided in the accessory box on top of the memory card and CPU. Remember to scrap the protect film before use the thermal pad.

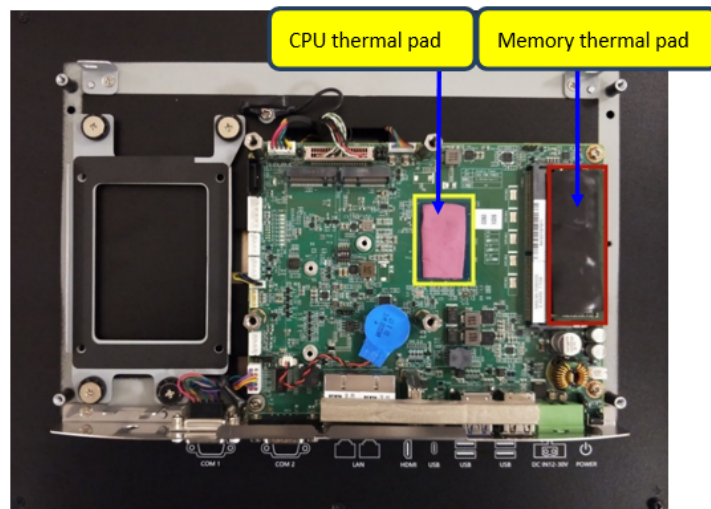


Figure 2.5 Memory Card Installation

2.2.2 SSD Installation

1. Remove the screws followed by the panel of the rear cover.
2. Fetch materials from the SSD bracket module (requires order the SSD bracket module 98R3P300020).

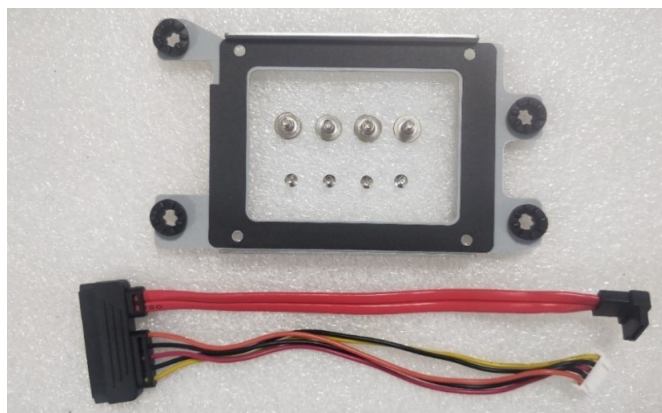


Figure 2.6 SSD Module Bracket

3. Connect the SATA cable provided in the accessory box to the SATA SSD module

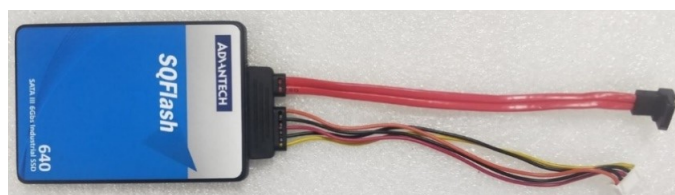


Figure 2.7 SATA Cable Connected to SATA SSD

4. Using the four screws provided in the accessory box, affix the SATA SSD module to the SSD bracket.

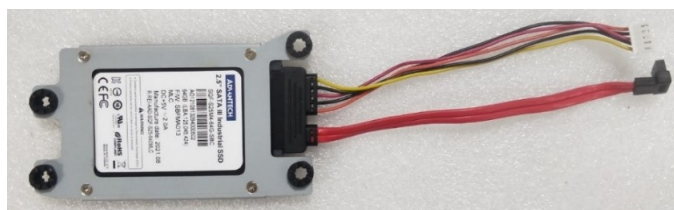


Figure 2.8 Secure SATA SSD with Screws

5. Affix the SATA SSD bracket to the main board. Tie the SATA power cable in place and then plug the cable into the corresponding connector on the motherboard. Pay attention and ensure that the rear cover SSD cable is not receiving pressure.

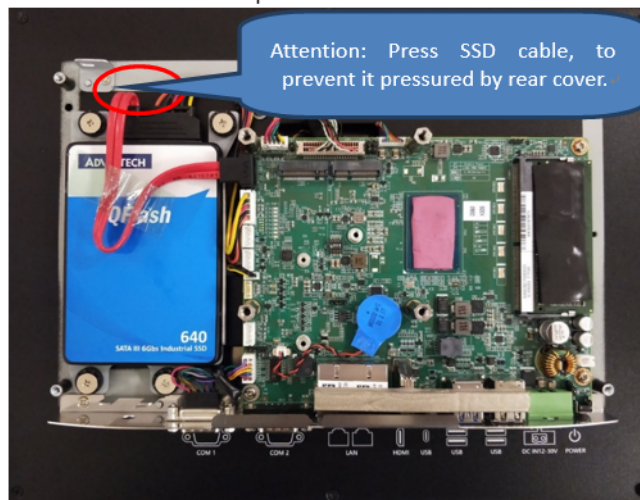


Figure 2.9 SATA SSD Connected to the Mainboard

2.2.3 M.2 Installation

2.2.3.1 M.2 2280 Card Installation

Insert the M.2 2280 card onto the motherboard in the location shown below..

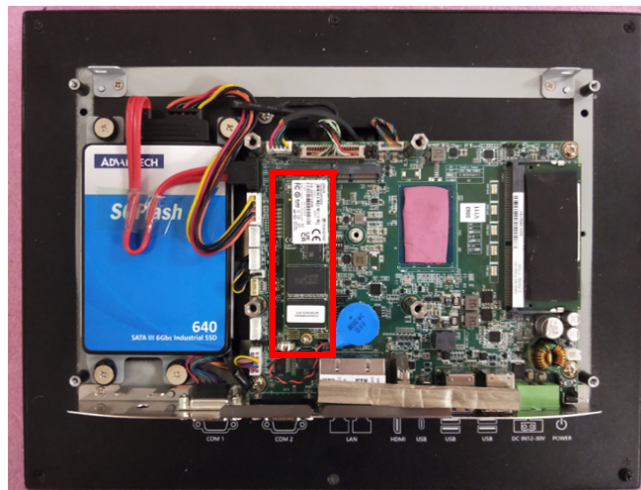


Figure 2.10 M.2 Installation

6. Take out the thermal pad from the accessory box, and place it on top of the M.2 SSD card.

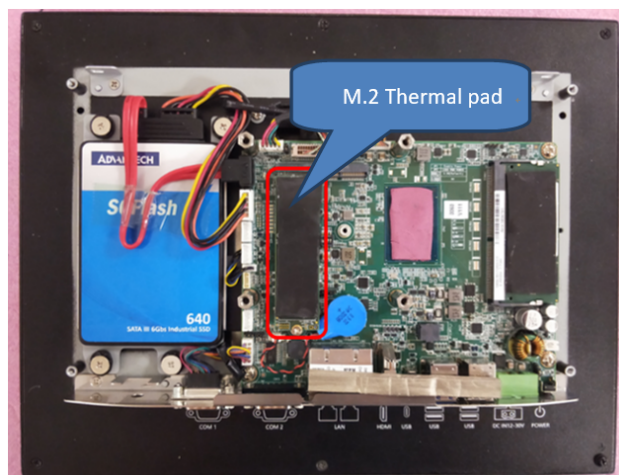


Figure 2.11 Stick Thermal Pad on M.2

2.2.3.2 M.2 2242 Card Installation

1. First, fetch a pillar from the accessory box and install it on the motherboard as shown figure.



Figure 2.12 Assemble Pillar on Motherboard

2. Insert M.2 2242 card on motherboard with a screw.



Figure 2.13 Assemble Pillar on Motherboard

3. Take out the thermal pad from the accessory box, and stick it on the M.2 card.
Note: The half size of an M.2 2280 thermal pad can be used as an M.2 2242 thermal pad.

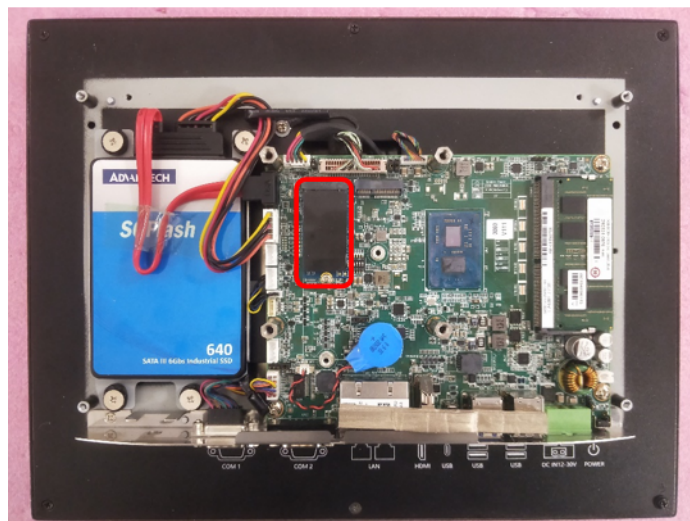


Figure 2.14 Stick Thermal Pad on M.2 2242 Card

2.2.4 Install Wi-Fi Module

1. Remove rear cover.
2. Assemble antenna bracket on antenna cable.



Figure 2.15 Assemble Bracket with Antenna Cable

3. Attach the Wi-Fi card and stick on the thermal pad.

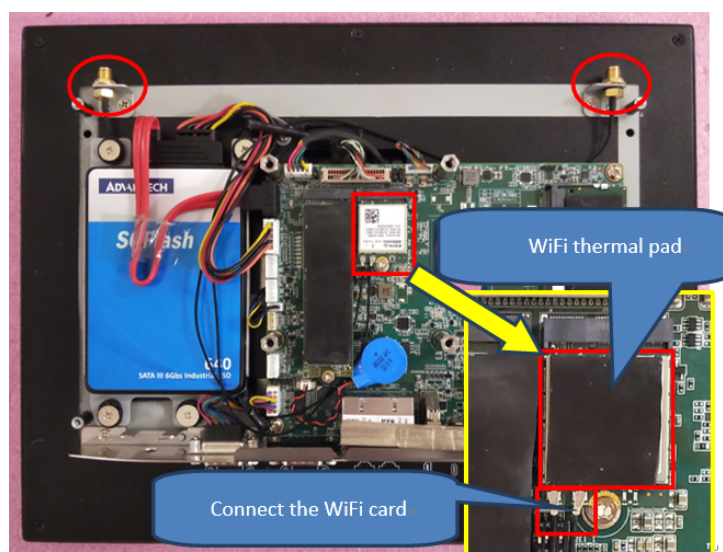


Figure 2.16 Attach Wi-Fi Card

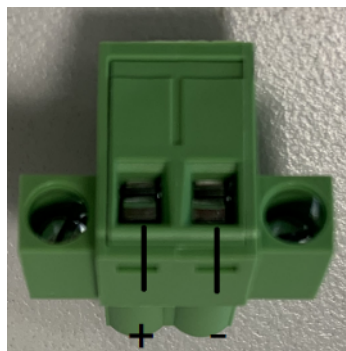
4. Attach the rear cover and install the antenna.



Figure 2.17 Assemble WiFi Antenna

2.2.5 System Power on

A 2-pin power connector is included in the accessory box. Connect the power connector to 12-30VDC power lines and plug the power lines into the system power receptor. DC power source shall be complied with ES1 requirements, output rating is 12-30Vdc, 8-4A, with minimum operating temperature 50°C, and has to be evaluated according to IEC/UL 60950-1 and/or IEC/UL 62368-1.



The terminal block is suitable for 16 AWG min., Torque value 4.5 lb-in min. User copper conductors only. Must be installed by skilled person.

2.3 Mounting the System

Warning! When mounting the panel PC, more than one person should perform the installation to prevent accidental damage to the panel or personal injury.



Le comité constate qu'el-nasr " mounting, Plus d'une personne installation to prevent the cadre accidental damage to the personal injury.

The panel PC supports various mounting options, as listed below.

- Panel mounting
- VESA mounting
- Cabinet mounting

2.3.1 Panel Mounting

To mount the flat bezel panel PC into a panel, follow the steps below.

1. Prepare a panel cutout according to the Panel PC dimensions. Panel cutout dimensions:
 PPC-310: 265 x 210 mm/10.43 x 8.27 in
 PPC-312: 311 x 240 mm/12.24 x 9.45 in
 PPC-315: 382 x 303 mm/15.04 x 11.93 in
 PPC-321W: 550 x 342 mm/21.65 x 13.46 in
2. Insert the panel PC into the cutout. Retrieve the hook brackets and M6 x 21L screws from the accessory box (8 for PPC-310/312; 10 for PPC-315, and 12 for PPC-321W).
 Veuillez installer le panneau PC dans la découpe. Récupérez les crochets et les vis M6 x 21L de la boîte à accessoires.

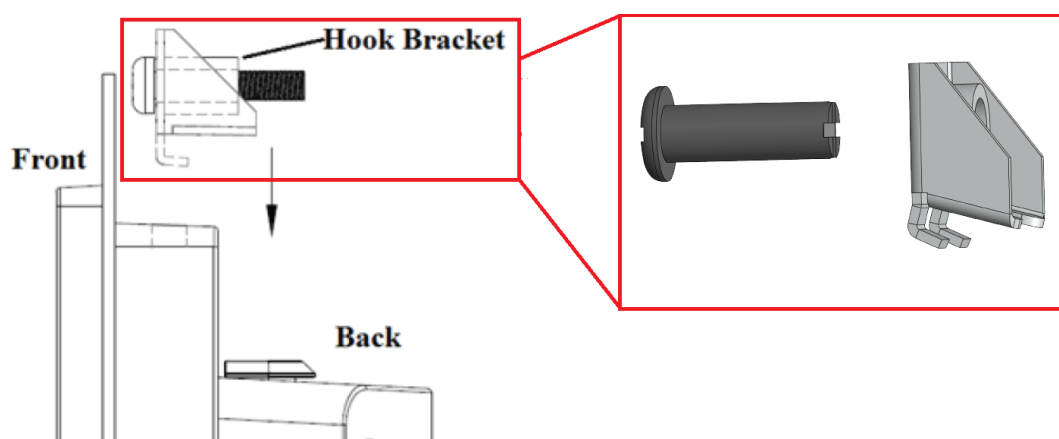


Figure 2.18 Hook Brackets for Panel Mounting

3. Insert the hook brackets into the holes following the direction of the arrows shown in Figure 2.25 and hang the panel PC.

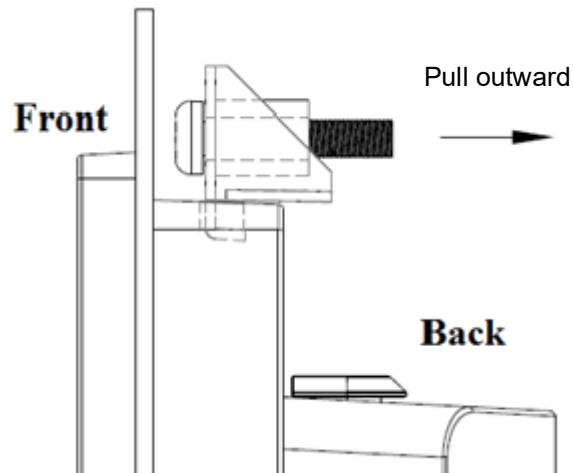


Figure 2.19 Hook Brackets Location

4. Tighten the screws to secure the panel PC in place (Figure 2.26).

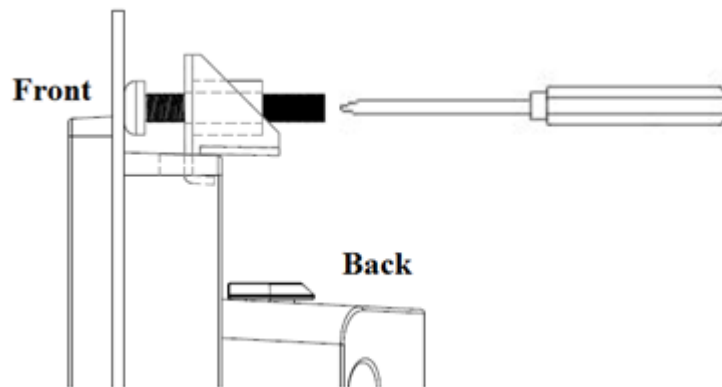


Figure 2.20 Fasten the Hook Bracket

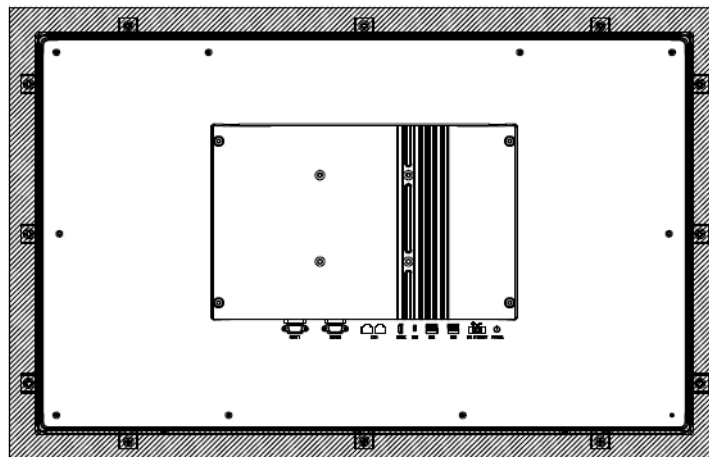
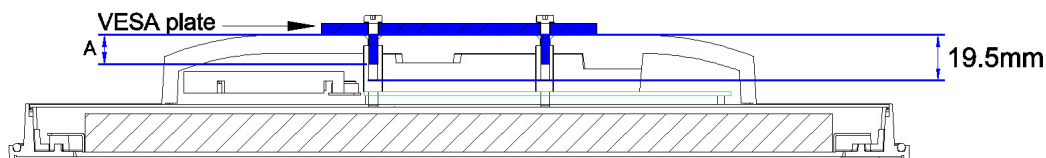


Figure 2.21 Panel Mount Rear View
(Take PPC-321W drawing as example)

2.3.2 VESA Mounting

If you install the Stand Kit/Wall mount Kit/Arm mount Kit of different specifications, choose the appropriate screw length according to the different plate thickness at the VESA. The suggestions are as follows:



Note! Recommended screw thread depth "A" shall be more than 11.5mm.



2.3.3 Cabinet Installation and Grounding

Follow these instructions to install the PPC system, and pay attention to the ground pin which should be connected to the earth/ground. PPC system should give the best performance for EMI optimum EMI immunity, ESD immunity, surge immunity, and system isolation. If the PPC system is embedded in the cabinet, the PPC system's ground, cabinet's ground and earth/ground should be connected together.

1. Install the PPC system into the cabinet.

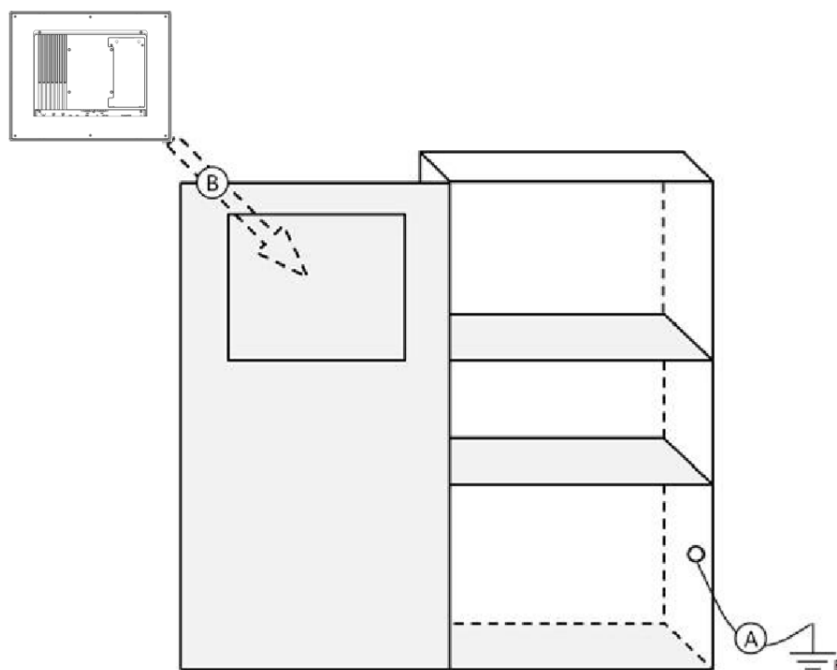


Figure 2.22 Install PPC into Cabinet

Step A: Connect the cabinet to the earth/ground.

Step B: Embed null PPC system into the cabinet without any I/O cable and power.

2. System wiring.

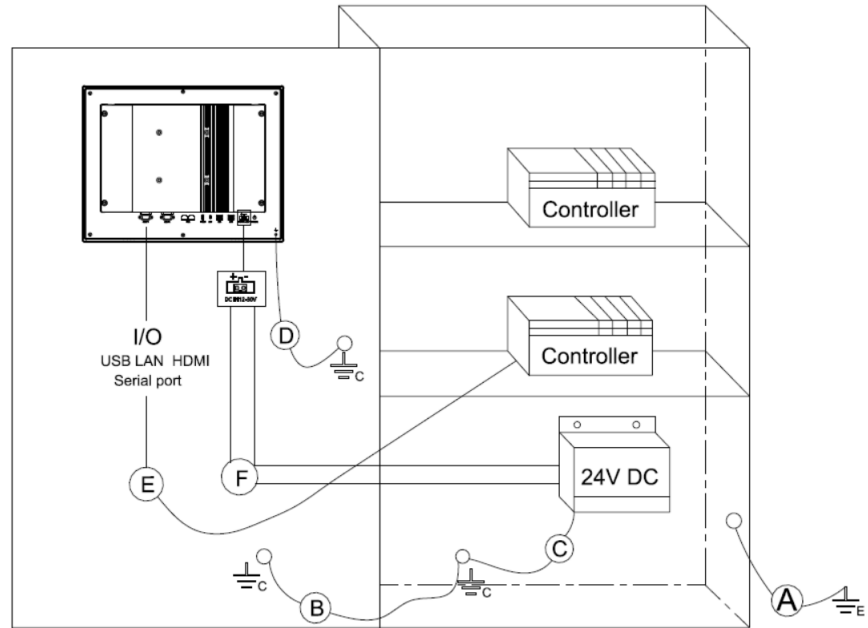


Figure 2.23 System Wiring Cabinet

Step A: Connect the cabinet to the earth/ground.

Step B: Ensure that all cabinets have been grounded together.

Step C: Connect the ground of the power supply to the cabinet.

Step D: Connect the ground pin of PPC system to the cabinet.

Step E: Connect the I/O to the controller if needed.

Step F: Connect the V+ and V- of power supply to PPC system.

Note!



The wire of the protective earthing conductor shall be green-and-yellow, xx AWG/ 0.75mm² and connecting to earth of building.

Ensure that the voltage of the power source is correct before connecting the equipment to a power outlet. By means of a power cord connected to a socket- outlet with earthing connection.

Chapter 3

Jumper Settings

- Jumpers and Connectors
- External COM Ports and Pin Definitions

3.1 Motherboard Jumpers and Connectors

Motherboard connectors are highlighted below (Figure 3.1). The internal peripheral connectors are accessible when the motherboard is outside of the chassis.

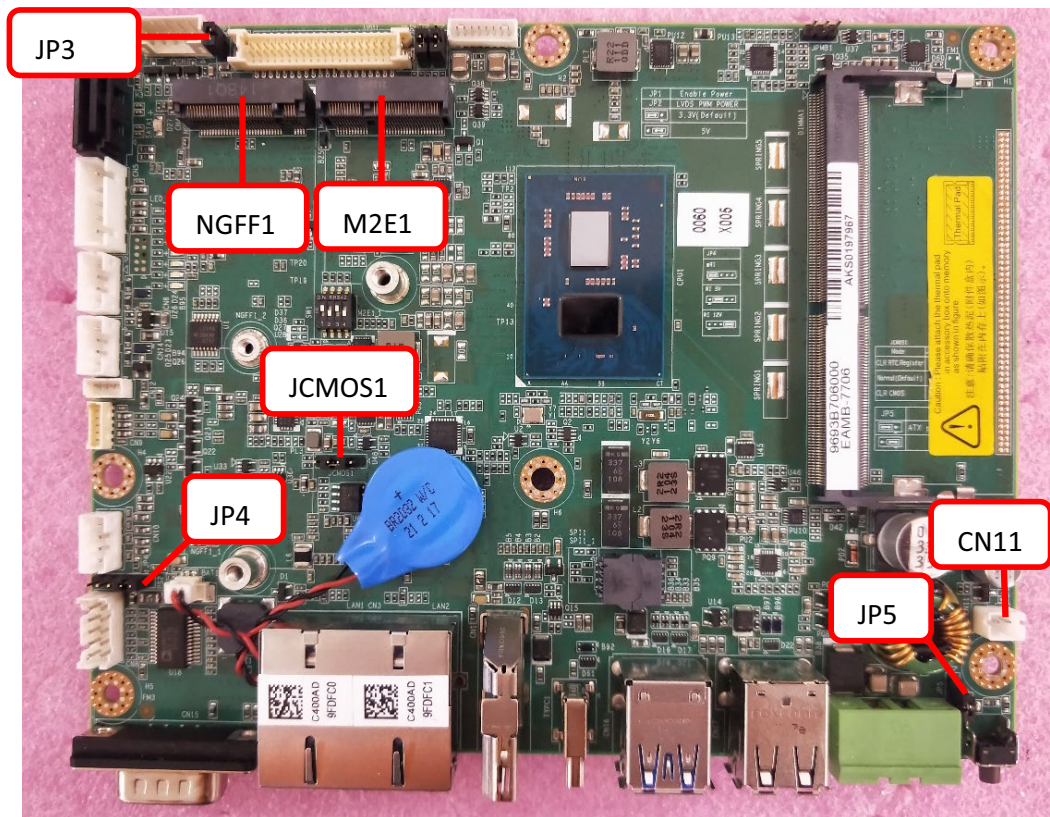


Figure 3.1 Motherboard

The internal jumpers and connectors on the motherboard and their pinouts are listed in the table below.

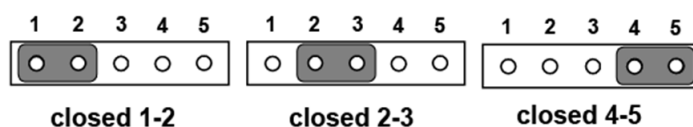
Table 3.1: Motherboard Jumpers and Connectors

Connector	Function
NGFF1	M.2 M-Key 2280 or 2242
M2E1	M.2 E-Key 2230
JCMOS1	RTC Select
JP4	COM1 Pin-9 Power Select
JP5	ATX/AT Select
JP3	Resistance Touch Power Select
CN11	Power button connection

3.1.1 COM1 Pin 9 Power Select

Table 3.2: COM1 Pin 9 Power Select

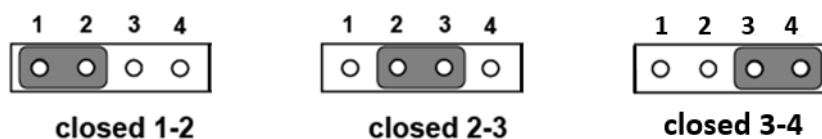
JP4	Function
1-2 pin	COM1 RI (Default*)
2-3 pin	COM1 Pin-9 5V
4-5 pin	COM1 Pin-9 12V



3.1.2 RTC Select

Table 3.3: RTC Select

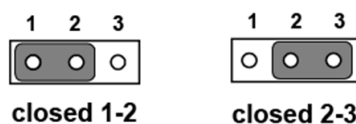
JCMOS1	Function
Pins 1-2	CLR RTC Register
Pins 2-3	Normal (Default*)
Pins 3-4	Clear CMOS



3.1.3 ATX/AT Select

Table 3.4: ATX/AT Select

JP5	Function
Pins 2-3	ATX power (Default*)
Pins 1-2	AT power



3.1.4 Touch Power Select

Table 3.5: Touch Power Select

JP3	Function
Open	PCT
Closed	RES



3.1.5 Power Button Connection

Table 3.6: Power Button Connection

CN11	Function
Power button	Can be used as an external extension line switch



Note! *Resistive touch model JP3 need add jumper, Projected capacitive touch model JP3 need pull off jumper.*



3.2 External COM Ports and Pin Definitions

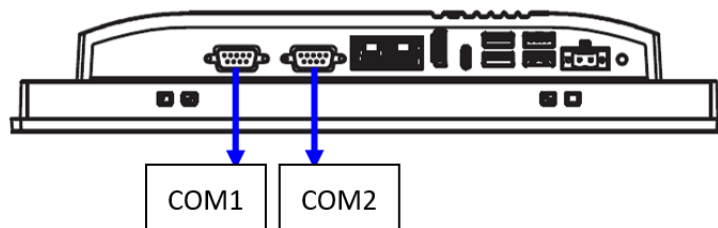


Figure 3.2 Location of COM1 and COM2 Ports

COM1: RS-232

COM1 Pin 9 is set as “RI” by default. This setting can be changed to 5V or 12V output using a jumper.

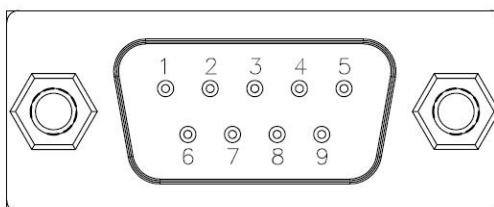
COM2: RS-232/422/485

Note! COM2 does not support ring function.



Table 3.7: External COM Ports and Pin Definitions

Pin	COM1	COM2		
	RS-232	RS-232	RS-422	RS-485
1	DCD	DCD	TX-	DATA-
2	RXD	RXD	TX+	DATA+
3	TXD	TXD	RX+	NC
4	DTR	DTR	RX-	NC
5	GND	GND	GND	GND
6	DSR	DSR	NC	NC
7	RTS	RTS	NC	NC
8	CTS	CTS	NC	NC
9	Ring or 5V/12V output	RING	NC	NC



Chapter 4

Software Setup

- Driver Installation
- BIOS Setup Program

4.1 Driver Installation

Before installing software on the panel PC, install the corresponding drivers to ensure full functionality.

All drivers can be downloaded from the Advantech website:

<http://www.advantech.com>

4.2 BIOS Setup Utility

4.2.1 Main Setup

You can enter the BIOS setup utility by pressing "Delete".

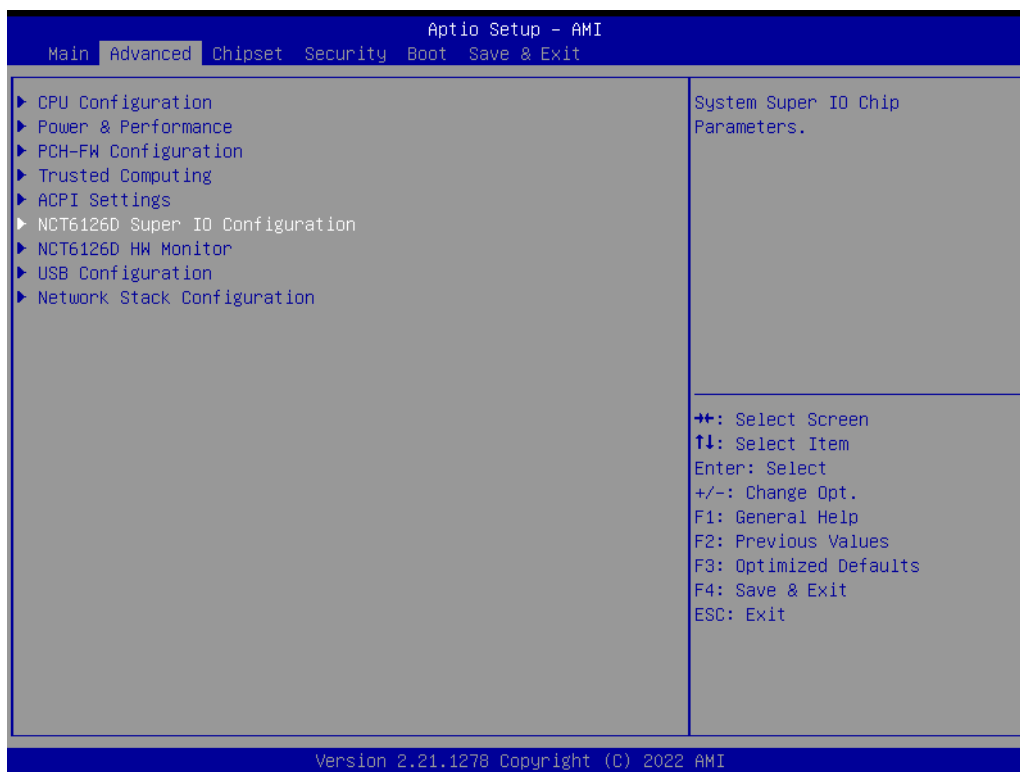
You should always press "F4" to save the settings you have made and exit the setup utility, otherwise those settings will not be saved in BIOS.



4.2.2 Advanced BIOS Features Setup

Following is COM2 Mode Selection (RS232/RS422/RS485):

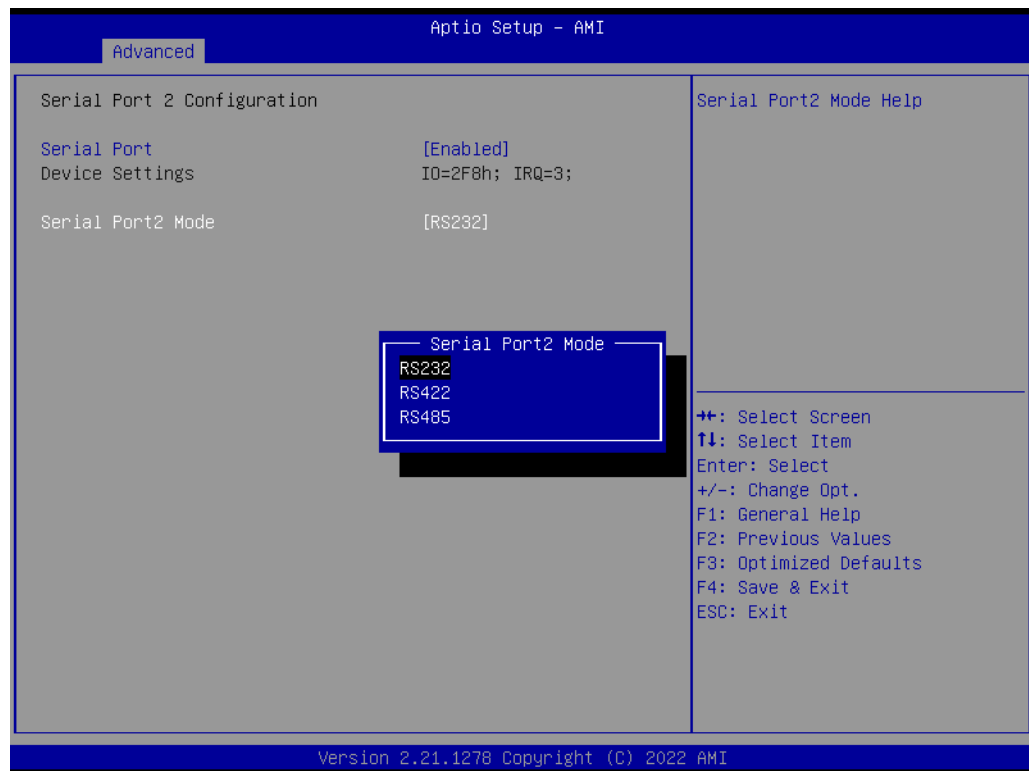
1. Select **NCT6126D Super IO Configuration** in the **Advanced** tab.



2. Select **Serial Port 2 Configuration** option.



3. Select **Serial Port 2 Mode** option to set the COM2 operation mode as RS232, RS422, or RS485.



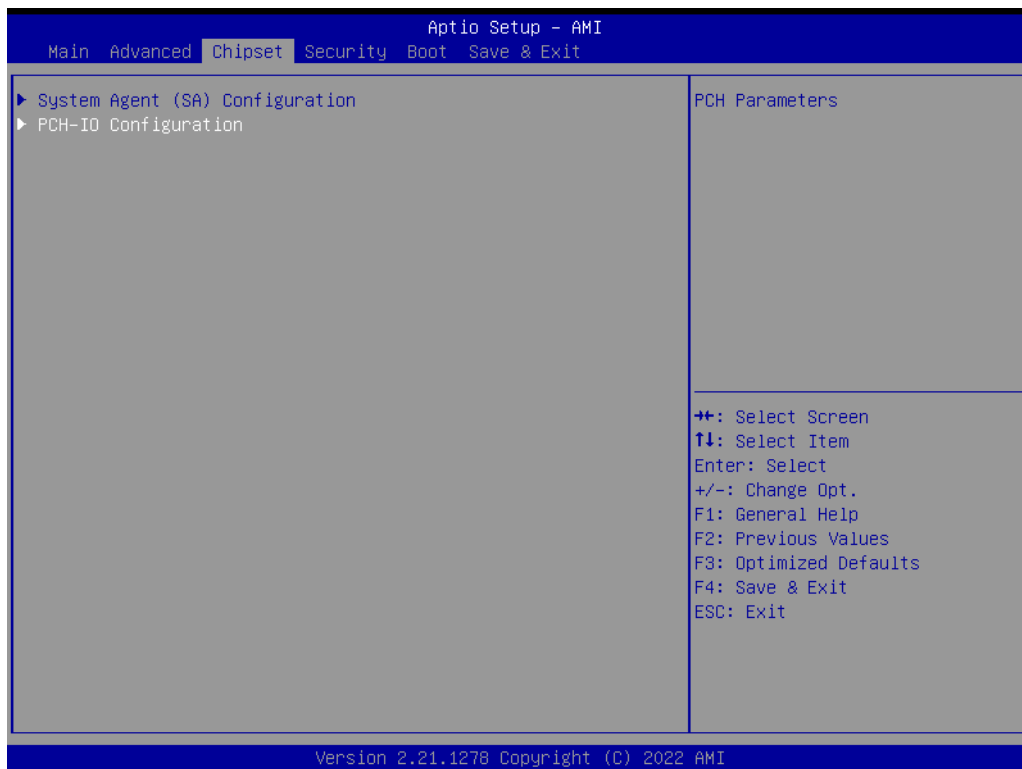
4. If COM2 mode is set as RS485, the **RS485 Auto Flow** control option can be Enabled or Disabled.



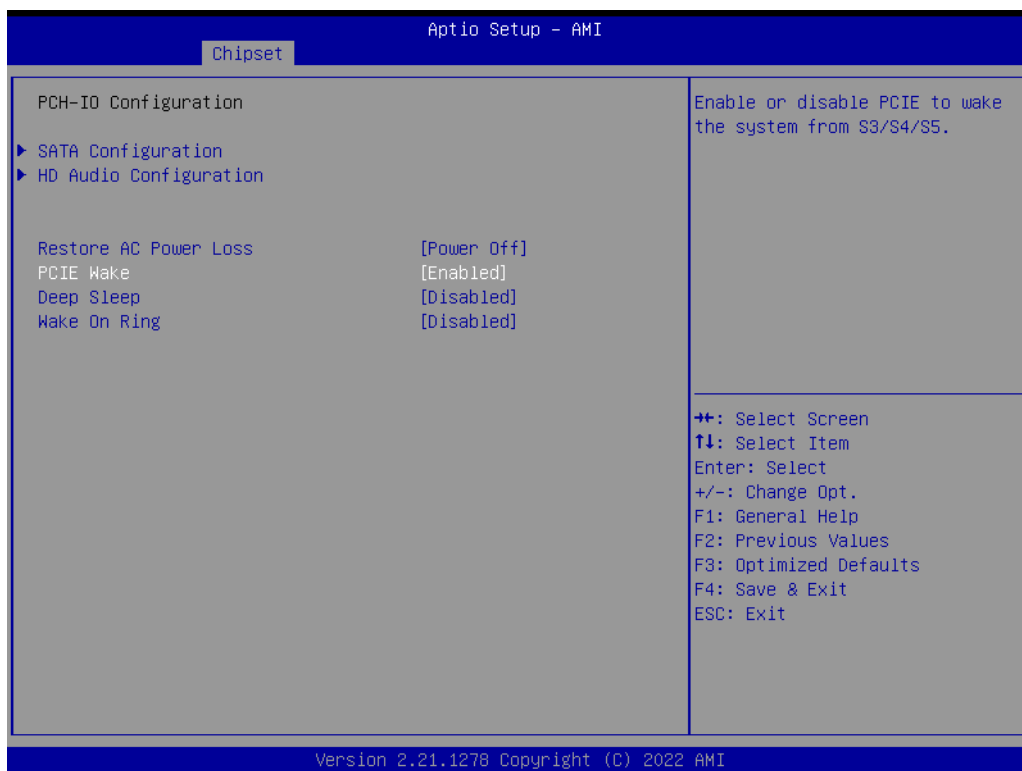
4.2.3 Chipset Configuration

Following is Wake-on-LAN:

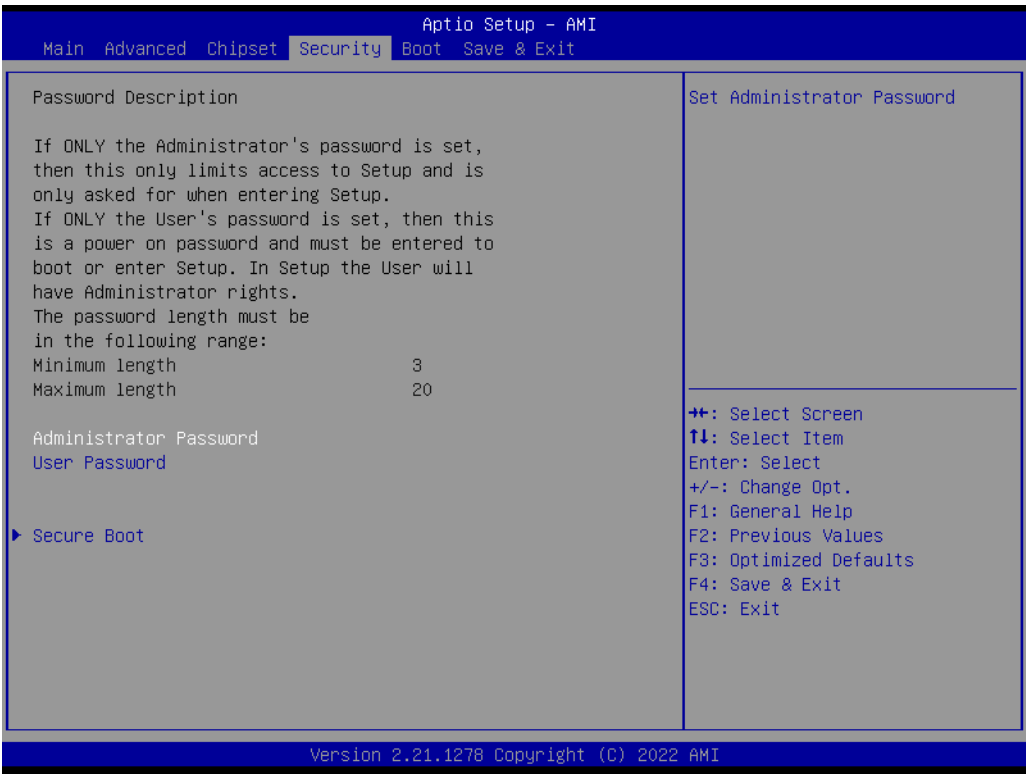
1. Select **PCH-IO Configuration** option in the Chipset tab.



2. Set the Wake On By option to Enabled.



4.2.4 Security



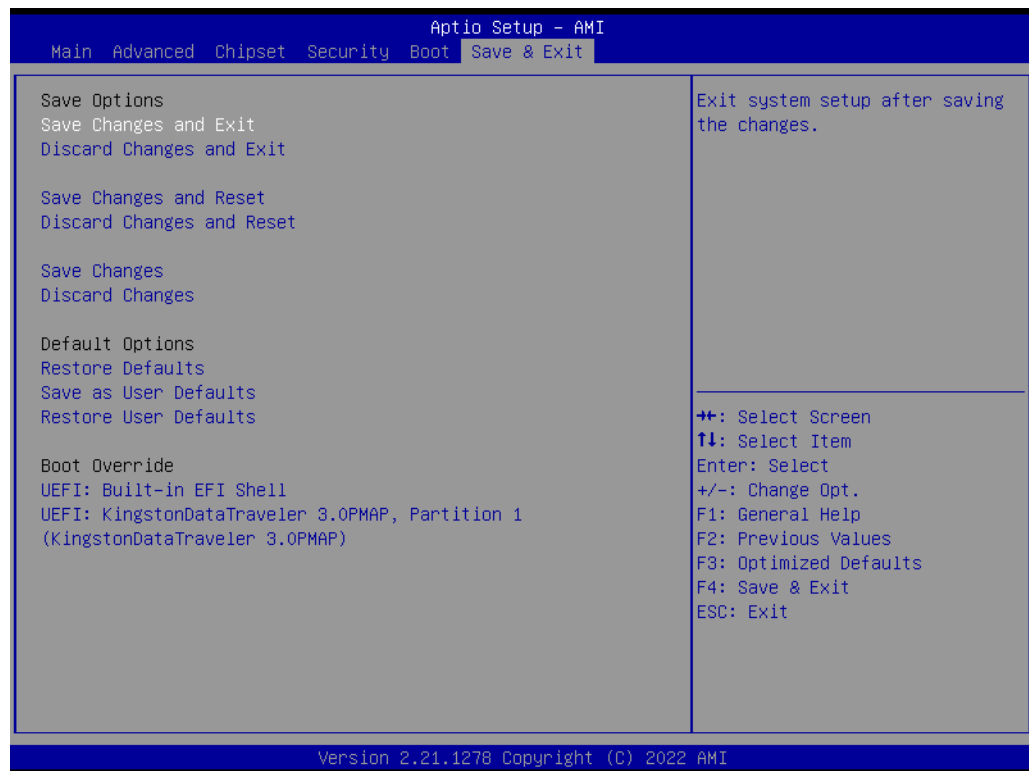
■ **Set Administrator Password**

4.2.5 Boot



- **Setup Prompt Timeout**
This item allows users to set the number of seconds to wait for the setup activation key. 65535 (0xFFFF) means indefinite waiting.
- **Bootup NumLock State**
This item allows users to select the keyboard NumLock state.
- **Quiet Boot**
This item allows users to enable/disable quiet boot option.
- **Boot Option #1**
- **Boot Option #2**

4.2.6 Save & Exit



- **Save Charges and Exit**
This item allows users to exit the system setup after saving changes.
- **Discard Changes and Exit**
This item allows users to exit the system setup without saving changes.
- **Save Changes and Reset**
This item allows users to reset the system after saving changes.
- **Discard Changes and Reset**
This item allows users to reset the system without saving changes.
- **Save Changes**
This item allows users to save any changes to the setup options.
- **Discard Changes**
This item allows users to discard any changes to the setup options.
- **Restore Defaults**
This item allows users to restore/load default values for all setup options.
- **Save as User Defaults**
This item allows users to save all current settings as user defaults.
- **Restore User Defaults**
This item allows users to restore all setup options to the user default values.

Appendix **A**

BSMI RoHS

A.1 BSMI RoHS

設備名稱：電腦		型號（型式）：PPC-310/312/315/321w EHL series(型號參考次頁)				
Equipment name		Type designation (Type)				
單元 Unit	限用物質及其化學符號 Restricted substances and its chemical symbols					
	鉛 Lead (Pb)	汞 Mercury (Hg)	鎘 Cadmium (Cd)	六價鉻 Hexavalent chromium (Cr ⁺⁶)	多溴聯苯 Polybrominated biphenyls (PBB)	多溴二苯醚 Polybrominated diphenyl ethers (PBDE)
液晶面板	—	○	○	○	○	○
電路板	—	○	○	○	○	○
配件（電源 供應器）	—	○	○	○	○	○
其它固定組件 （螺絲）	—	○	○	○	○	○
內外殼（外 殼、按鍵、支 架 … 等）	—	○	○	○	○	○
備考 1. “超出 0.1 wt %” 及 “超出 0.01 wt %” 係指限用物質之百分比含量超出百分比含量基準值。 Note 1. “Exceeding 0.1 wt %” and “exceeding 0.01 wt %” indicate that the percentage content of the restricted substance exceeds the reference percentage value of presence condition.						
備考 2. “○” 係指該項限用物質之百分比含量未超出百分比含量基準值。 Note 2. “○” indicates that the percentage content of the restricted substance does not exceed the percentage of reference value of presence.						
備考 3. “—” 係指該項限用物質為排除項目。 Note 3. “-” indicates that the restricted substance corresponds to the exemption.						

製造商：研華股份有限公司

地址：台北市內湖區瑞光路 26 巷 20 弄 1 號

電話：02-27927818

Manufacturer: ADVANTECH Co., Ltd.

Address: No. 1 Alley 20 Lane 26, Rueiguang Rd., Neihu District, Taipei City

Telephone: 02-27927818

Appendix **B**

BSMI Series Models

PPC-310 產品附錄型號

PPC-310-PJ60A	PPC-310-RJ60A	PPC-310-PJ60AU
PPC-310-RJ60AU	PPC-310-PJ60B	PPC-310-RJ60B
PPC-310-PJ60C	PPC-310-RJ60C	PPC310PJ2201-T
PPC310PJ2202-T	PPC310PJ2203-T	PPC310PJ2301-T
PPC310PJ2302-T	PPC310PJ2303-T	PPC310PJ2304-T
PPC310PJ2305-T	PPC310PJ2306-T	PPC310PJ2401-T
PPC310PJ2402-T	PPC310PJ2403-T	PPC310PJ2404-T
PPC310PJ2405-T	PPC310PJ2406-T	PPC310PJ2501-T
PPC310PJ2502-T	PPC310PJ2503-T	PPC310PJ2504-T
PPC310PJ2505-T	PPC310PJ2506-T	PPC310PJ2601-T
PPC310PJ2602-T	PPC310PJ2603-T	PPC310PJ2604-T
PPC310PJ2605-T	PPC310PJ2606-T	PPC310PJ2701-T
PPC310PJ2702-T	PPC310PJ2703-T	PPC310PJ2704-T
PPC310PJ2705-T	PPC310PJ2706-T	PPC310PJ2801-T
PPC310PJ2802-T	PPC310PJ2803-T	PPC310PJ2804-T
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PPC310RJ2202-T	PPC310RJ2203-T	PPC310RJ2301-T
PPC310RJ2302-T	PPC310RJ2303-T	PPC310RJ2304-T
PPC310RJ2305-T	PPC310RJ2306-T	PPC310RJ2401-T
PPC310RJ2402-T	PPC310RJ2403-T	PPC310RJ2404-T
PPC310RJ2405-T	PPC310RJ2406-T	PPC310RJ2501-T
PPC310RJ2502-T	PPC310RJ2503-T	PPC310RJ2504-T
PPC310RJ2505-T	PPC310RJ2506-T	PPC310RJ2601-T
PPC310RJ2602-T	PPC310RJ2603-T	PPC310RJ2604-T
PPC310RJ2605-T	PPC310RJ2606-T	PPC310RJ2701-T
PPC310RJ2702-T	PPC310RJ2703-T	PPC310RJ2704-T
PPC310RJ2705-T	PPC310RJ2706-T	PPC310RJ2801-T
PPC310RJ2802-T	PPC310RJ2803-T	PPC310RJ2804-T
PPC310RJ2805-T	PPC310RJ2806-T	

PPC-312 產品附錄型號

PPC-312-PJ60A	PPC-312-RJ60A	PPC-312-PJ60AU
PPC-312-RJ60AU	PPC-312-PJ60B	PPC-312-RJ60B
PPC-312-PJ60C	PPC-312-RJ60C	PPC312PJ2201-T
PPC312PJ2202-T	PPC312PJ2203-T	PPC312PJ2301-T
PPC312PJ2302-T	PPC312PJ2303-T	PPC312PJ2304-T
PPC312PJ2305-T	PPC312PJ2306-T	PPC312PJ2401-T
PPC312PJ2402-T	PPC312PJ2403-T	PPC312PJ2404-T
PPC312PJ2405-T	PPC312PJ2406-T	PPC312PJ2501-T
PPC312PJ2502-T	PPC312PJ2503-T	PPC312PJ2504-T
PPC312PJ2505-T	PPC312PJ2506-T	PPC312PJ2601-T
PPC312PJ2602-T	PPC312PJ2603-T	PPC312PJ2604-T
PPC312PJ2605-T	PPC312PJ2606-T	PPC312PJ2701-T

PPC312PJ2702-T	PPC312PJ2703-T	PPC312PJ2704-T
PPC312PJ2705-T	PPC312PJ2706-T	PPC312PJ2801-T
PPC312PJ2802-T	PPC312PJ2803-T	PPC312PJ2804-T
PPC312PJ2805-T	PPC312PJ2806-T	PPC312RJ2201-T
PPC312RJ2202-T	PPC312RJ2203-T	PPC312RJ2301-T
PPC312RJ2302-T	PPC312RJ2303-T	PPC312RJ2304-T
PPC312RJ2305-T	PPC312RJ2306-T	PPC312RJ2401-T
PPC312RJ2402-T	PPC312RJ2403-T	PPC312RJ2404-T
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PPC312RJ2602-T	PPC312RJ2603-T	PPC312RJ2604-T
PPC312RJ2605-T	PPC312RJ2606-T	PPC312RJ2701-T
PPC312RJ2702-T	PPC312RJ2703-T	PPC312RJ2704-T
PPC312RJ2705-T	PPC312RJ2706-T	PPC312RJ2801-T
PPC312RJ2802-T	PPC312RJ2803-T	PPC312RJ2804-T
PPC312RJ2805-T	PPC312RJ2806-T	

PPC-315 產品附錄型號

PPC-315-PJ60A	PPC-315-RJ60A	PPC-315-PJ60AU
PPC-315-RJ60AU	PPC-315-PJ60B	PPC-315-RJ60B
PPC-315-PJ60C	PPC-315-RJ60C	PPC315PJ2201-T
PPC315PJ2202-T	PPC315PJ2203-T	PPC315PJ2301-T
PPC315PJ2302-T	PPC315PJ2303-T	PPC315PJ2304-T
PPC315PJ2305-T	PPC315PJ2306-T	PPC315PJ2401-T
PPC315PJ2402-T	PPC315PJ2403-T	PPC315PJ2404-T
PPC315PJ2405-T	PPC315PJ2406-T	PPC315PJ2501-T
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PPC315PJ2802-T	PPC315PJ2803-T	PPC315PJ2804-T
PPC315PJ2805-T	PPC315PJ2806-T	PPC315RJ2201-T
PPC315RJ2202-T	PPC315RJ2203-T	PPC315RJ2301-T
PPC315RJ2302-T	PPC315RJ2303-T	PPC315RJ2304-T
PPC315RJ2305-T	PPC315RJ2306-T	PPC315RJ2401-T
PPC315RJ2402-T	PPC315RJ2403-T	PPC315RJ2404-T
PPC315RJ2405-T	PPC315RJ2406-T	PPC315RJ2501-T
PPC315RJ2502-T	PPC315RJ2503-T	PPC315RJ2504-T
PPC315RJ2505-T	PPC315RJ2506-T	PPC315RJ2601-T
PPC315RJ2602-T	PPC315RJ2603-T	PPC315RJ2604-T
PPC315RJ2605-T	PPC315RJ2606-T	PPC315RJ2701-T

PPC315RJ2702-T	PPC315RJ2703-T	PPC315RJ2704-T
PPC315RJ2705-T	PPC315RJ2706-T	PPC315RJ2801-T
PPC315RJ2802-T	PPC315RJ2803-T	PPC315RJ2804-T
PPC315RJ2805-T	PPC315RJ2806-T	

PPC-321W 產品附錄型號

PPC-321W-PJ60A	PPC-321W-PJ60AU	PPC-321W-PJ60B
PPC-321W-PJ60C	PPC321WPJ2201-T	PPC321WPJ2202-T
PPC321WPJ2203-T	PPC321WPJ2301-T	PPC321WPJ2302-T
PPC321WPJ2303-T	PPC321WPJ2304-T	PPC321WPJ2305-T
PPC321WPJ2306-T	PPC321WPJ2401-T	PPC321WPJ2402-T
PPC321WPJ2403-T	PPC321WPJ2404-T	PPC321WPJ2405-T
PPC321WPJ2406-T	PPC321WPJ2501-T	PPC321WPJ2502-T
PPC321WPJ2503-T	PPC321WPJ2504-T	PPC321WPJ2505-T
PPC321WPJ2506-T	PPC321WPJ2601-T	PPC321WPJ2602-T
PPC321WPJ2603-T	PPC321WPJ2604-T	PPC321WPJ2605-T
PPC321WPJ2606-T	PPC321WPJ2701-T	PPC321WPJ2702-T
PPC321WPJ2703-T	PPC321WPJ2704-T	PPC321WPJ2705-T
PPC321WPJ2706-T	PPC321WPJ2801-T	PPC321WPJ2802-T
PPC321WPJ2803-T	PPC321WPJ2804-T	PPC321WPJ2805-T
PPC321WPJ2806-T		

