



ABOS-921DP

21.5" Button-Integrated Panel PC

User Manual

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Revision History

| Reversion | Date | Description |
|-----------|------------|------------------|
| 1.0 | 2025/07/03 | Official Version |
| | | |



This equipment generates, uses and can radiate radio frequency energy and if not installed and used in accordance with the instructions manual, it may cause interference to radio communications. It has been tested and found to comply with the limits for a Class A computing device pursuant to FCC Rules, which are designed to provide reasonable protection against such interference when operated in a commercial environment. Operation of this equipment in a residential area is likely to cause interference in which case the user at his own expense will be required to take whatever measures may be required to correct the interference.

Electric Shock Hazard – Do not operate the machine with its back cover removed. There are dangerous high voltages inside.

Disclaimer

This information in this document is subject to change without notice. In no event shall Aplex Technology Inc. be liable for damages of any kind, whether incidental or consequential, arising from either the use or misuse of information in this document or in any related materials.

Pressure Testing Screw Warning:

Before deploying your ABOS series system, it is crucial to ensure that the pressure testing screw is securely tightened. This precaution is essential to prevent potential issues arising from rapid air pressure changes during transportation, particularly in air shipments with unpressurized cabins.

Note: The pressure testing screw is intentionally loosened by half a turn before shipment.

Instructions for Tightening the Pressure Testing Screw:

Prepare Tools:

Obtain a 3mm hex screwdriver.

Locate the Screw:

Identify the pressure testing screw, indicated within a circle on your system.

Tighten Clockwise:

Using the 3mm hex screwdriver, tighten the pressure testing screw clockwise until it is securely in place.

Recommended Torque:

Apply a torque of 8~10 kgf-cm for optimal functionality.

Caution:

Failure to tighten the pressure testing screw may lead to performance issues or damage during operation.

Note to Users:

Always check and tighten the pressure testing screw upon receiving the system, ensuring its stability before deployment. Neglecting this step may compromise the functionality of your ABOS series system.

For any questions or concerns regarding this procedure, please contact APLEX Technology's customer support.



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Chapter 1

System Product

1.1 Features

- 21.5" FHD TFT LCD Display
- Intel® 12th Gen. (Alder Lake-U) Processors
- 16:9 Widescreen with P-CAP Multi-touch Control
- RFAI Built-in Functional Buttons for Intuitive Operation
- Available with Configurable Button Area for the Installation of Hard-wired Elements
- Top/Bottom SWING ARM Mounting
- IP65 Full Sealed with SWING ARM Kit
- Gap free Sealing and Slim Front Frame Architecture at Front Bezel
- 9-36V DC Power Input

1.2 Specifications

| | ABOS-921DP | | |
|------------------|---|--|--|
| System | 112 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | | |
| CPU | Onboard Intel® 12th Gen. (Alder Lake-U) Processors: | | |
| | Intel Core™ i3-1215U,2C+4A,up to 4.4GHz(P-Core) 3.3GHz(E-Core),15W-55W | | |
| | (Default) | | |
| | Intel Core™ i5-1235U,2C+8A,up to 4.4GHz(P-Core) 3.3GHz(E-Core),15W-55W | | |
| | Intel Core™ i3-1315UE,2C+4A,up to 4.5GHz(P-Core) 3.3GHz(E-Core),15W-55W | | |
| | Intel Core™ i5-1335UE,2C+8A,up to 4.5GHz(P-Core) 3.3GHz(E-Core),15W-55W | | |
| BIOS | AMI | | |
| Memory | 2 x DDR4-3200MHz SO-DIMM (Dual Channel ,Non-ECC) sockets, up to 64GB | | |
| LVDS | 1 x Dual Channel LVDS,1920x1080@60Hz (default)/ | | |
| | 1 x eDP(option), select via BOM | | |
| HDMI | 1 x HDMI, 4096x2304@60Hz | | |
| Multiple Display | 2 synchronous displays | | |
| Outside IO Port | | | |
| USB | 2 x USB 3.2 gen1x1 via USB type-A port | | |
| | 2 x USB 2.0 via USB type-A port | | |
| | 4 x USB2.0 via wafer header | | |
| LAN | 1 x Intel® I219LM, GbE LAN, RJ45 | | |
| | 1 x Intel® I210AT, GbE LAN, RJ45 | | |
| Serial Port | 1 x RS-232(default)/422/485 select via BIOS, pin9 RI(default)/5V/12V select via | | |
| | jumper, DB9 (COM1) | | |
| | 1 x RS-232(default)/422/485 select via BIOS, wafer header (COM2) | | |
| | 4 x 3W RS232 via wafer header(COM3/COM4/COM5/COM6) | | |

| Storage Space | | | |
|---------------------------|--|--|--|
| Storage | 1 x SATA3 via SATA connector w | /SATA power via 2pin wafer | |
| | 1 x M.2 M-Key 2280 for SSD (PCI | e 3.0x4) | |
| | 1 x 2.5" HDD Bay | | |
| Power | | | |
| Power Connector | 1 x 3-pin Phoenix Connector for | DC power | |
| Power Input | 9-36V DC ±10% | | |
| Expansion | | | |
| Expansion Slot | 1 x M.2 B-Key 3042/3052 for 4G, | /5G module (USB3.2 gen1x1, | |
| | PClex1(Default)/SATA, USB2.0), v | w/1 x Nano-SIM slot | |
| | 1 x M.2 2230 E-key socket for op | otional Wi-Fi/BT Module (USB2.0, PClex1) | |
| Others | | | |
| Watchdog Timer | 256 levels | | |
| TPM | Onboard TPM2.0 Infineon_SLM9 | 9670 IC | |
| Others | 1 x power button with light | | |
| | 1 x USB 2.0 (Type A) | | |
| | 1 x EMERGENCY STOP label | | |
| Environmental | | | |
| Operating | 0~50°C | | |
| temperature | | | |
| Storage | -30~70°C | | |
| temperature | | | |
| Humidity | 10 to 90% @ 40°C, non- condensing | | |
| Vibration | 1.5 Grms, 5 –500 Hz, 0.5 hr/axis | | |
| Shock | IEC 60068-2-27, 20G, half sine, 11ms | | |
| Drop | 90cm (1 corner, 3 edges, 6 surfaces, Full packing) | | |
| Certification | Meet CE / FCC Class A | | |
| Waterproof / | Total IP65 with SWING ARM Kit | | |
| Dustproof | | | |
| Operating System | Support | | |
| OS Support | OS Support Windows 10 IoT/ Windows 11 IoT/Linux Kernel 5.15 (Ubuntu 20.04 / 22.04) | | |
| Functional Buttons | s: Supports RAFI RAFIX-22-FS Serie | es | |
| <i>(</i> | | | |
| Default Button: | | Option Button: | |
| 1 x USD2.0 Type A | with Cover | 3 x Push Button/Black for Self-Defined | |

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1 x Key switch

1 x Push Button/Green for START

| 1 x Push Button/Red | 1 for STOP | | |
|-----------------------|---|------------------|--|
| 1 x Push Button/Blu | | | |
| 1 x Emergency Stop | | | |
| Display – LCD(STD/ | | | |
| Display Type | 21.5" Colo | or TET LCD | |
| Max. Resolution | 1920 x | | |
| | | | |
| Max. Color | 16.7 | /M | |
| Luminance (cd/m²) | 250 nits | 1000 nits | |
| Contrast Ratio | 100 | 0:1 | |
| Viewing Angle(H/V) | 178/178 | 174/174 | |
| Backlight Lifetime | 50,000hrs | 30,000hrs | |
| Operating | 0~60 | o°C | |
| Temperature | | | |
| Option | Optical k | oonding | |
| Touch Screen | | | |
| Туре | Projected capacitive touch screen | | |
| Interface | USB 2.0 | | |
| Light | Projected capacitive touch screen: over 90% | | |
| Transmission | | | |
| Power | | | |
| Power | MAX:7 | 75.6W | |
| Consumption | | | |
| Mechanical | | | |
| Construction | Front Bezel: A | luminum CNC | |
| | Front Button Bi | racket: AL5052 | |
| | Rear Housing: die | casting Aluminum | |
| | Service Door: die o | casting Aluminum | |
| Mounting | SWING ARM (support CP-40 Rittal) | | |
| IP Rating | Total IP65 (with Swing ARM kit) | | |
| Bracket | Left-Right Handle: AL6063 | | |
| (Option) | Keyboard Holder: SECC | | |
| Dimension (mm) | 418.2 x 546 | 5.1 x 135.3 | |
| | (Without Hand | le and Holder) | |
| Net Weight(Kg) | 13.3 | | |

1.3 Dimensions

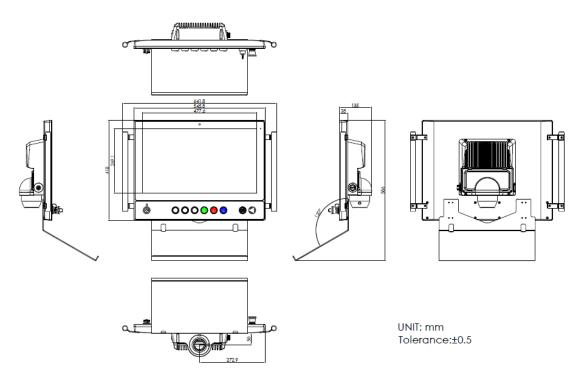


Figure 1: Dimensions of ABOS-921DP(H)

1.4 Brief Description of ABOS-921DP

The ABOS-921DP is a state-of-the-art stainless steel panel PC featuring Intel 12th Gen (Alder Lake) technology. With an IP65 rating, Swing ARM kits, and color TFT LCD, it excels in versatility. Robust Aluminum construction, wide DC power input, and options for high brightness LCD make it adaptable for diverse environments. ABOS-921DP supports responsive capacitive touch, and its configurable button area enhances customization for specialized applications. Ideal for industrial and commercial setups, it seamlessly integrates cutting-edge performance with rugged design.

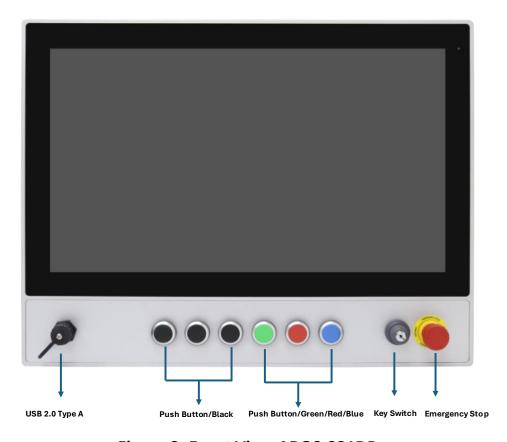


Figure 2: Front View ABOS-921DP



Figure 3: Rear View of ABOS-921DP

Chapter 2 Hardware

2.1 Motherboard Introduction

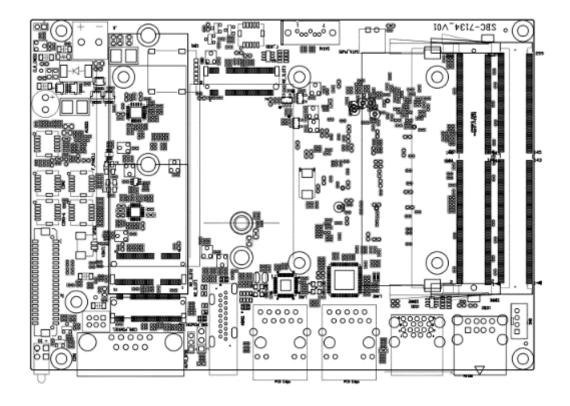
Standard 3.5" industrial motherboard developed on the basis of Intel Alder Lake, which provides abundant peripheral interfaces to meet the needs of different customers.

2.2 Motherboard Specifications & Dimensions

| Specifications | | | |
|-------------------|--|--|--|
| Board Size | 146mm x 101.6mm | | |
| CPU Support | Intel Core™ i3-1215U,2C+4A,up to 4.4GHz(P-Core) 3.3GHz(E-Core),15W-55W Intel Core™ i5-1235U,2C+8A,up to 4.4GHz(P-Core) 3.3GHz(E-Core),15W-55W Intel Core™ i3-1215UE,2C+4A,up to 4.4GHz(P-Core) 3.3GHz(E-Core),15W-55W Intel Core™ i5-1245UE,2C+8A,up to 4.4GHz(P-Core) 3.3GHz(E-Core),15W-55W Intel Core™ i7-1265UE,2C+8A,up to 4.7GHz(P-Core) 3.5GHz(E-Core),15W-55W Intel Core™ i3-1315U,2C+4A,up to 4.5GHz(P-Core) 3.3GHz(E-Core),15W-55W Intel Core™ i3-1315UE,2C+8A,up to 4.5GHz(P-Core) 3.3GHz(E-Core),15W-55W Intel Core™ i5-1335UE,2C+8A,up to 4.5GHz(P-Core) 3.3GHz(E-Core),15W-55W Intel Core™ i7-1365UE,2C+8A,up to 4.5GHz(P-Core) 3.7GHz(E-Core),15W-55W Intel Core™ i7-1365UE,2C+8A,up to 4.9GHz(P-Core) 3.7GHz(E-Core),15W-55W | | |
| Chipset | SOC | | |
| Memory | 2x SO-DIMM (260pins), up to 64GB DDR4 3200MT/s | | |
| Support | | | |
| Graphics | Integrated Intel UHD Graphics | | |
| Display Mode | 1 x HDMI1.4b via HDMI Port | | |
| | 1 x LVDS (18/24-bit dual LVDS)/Edp(option by bom) | | |
| Support | HDMI: support up to 1920x1080@60Hz | | |
| Resolution | LVDS: support up to 1920x1200@60Hz | | |
| | eDP: support up to 3840x2160@60Hz | | |
| Super I/O | ITE IT8786E-I/HX | | |
| BIOS | AMI/UEFI BIOS | | |
| Storage | 1 x SATAIII via 7pin SATA connector | | |
| | 1 x M.2 M-Key(Pcie 3.0 x4) 2280 for Storage | | |
| | 1 x M.2 B-Key(SATA/PCIE) 2242 for Storage(Select by bom) | | |
| Ethernet | 1 x 10/100/1000M GbE LAN via intel® I210-AT controller (PXE/WOL) | | |
| | 1 x 10/100/1000M GbE LAN via intel® I219-V controller (PXE/WOL) | | |
| | 2 x USB3.2 gen1/USB2.0,Type-A stack ports (USB1) | | |
| | 2 x USB2.0, Type-A stack ports (USB2) | | |
| USB | 2 x USB2.0 via SHD 1.25mm 2x5pin header (F_USB1) | | |
| | 1x USB2.0 for M.2 B-Key | | |
| | 1x USB2.0 for M.2 E-Key | | |
| Serial | 1 x RS-232(default)/422/485, signals select via BIOS (COM1), pin9 | | |

| | RI(default)/5V/12V, select via COM1_PIN9SEL. (DB9, COM1) |
|-----------------|--|
| | 1 x RS-232(default)/422/485 via SHD 1.25mm 2x5pin header, signals select via |
| | BIOS (COM2) |
| | 4 x 2wired RS232 via SHD 1.25mm 2x5pin header (COM3-6) |
| GPIO | 8-bit digital I/O by SHD 1.25mm 2x5pin header (GPIO1) |
| Audio | Support Audio via Realtek ALC887-VA2-CG HD audio codec |
| | Support Line-in,Line-out,MIC by SHD 1.25mm 2x5pin header |
| Expansion Slots | 1 x M.2 B-Key(PClex1, USB3.0, USB2.0),3042/3052 for 4G/5G module with |
| | Nano SIM slot (SIM1) |
| | 1 x M.2 E-Key(PClex1,USB2.0),2230 for WIFI/BT module |
| FAN | 1x 2pin fan connector |
| Watchdog Timer | Software programmable 1–255 level |
| ТРМ | Onboard TPM IC Infineon_SLB9670AQ2.0 |
| | Support fTPM, select via BIOS |
| Switches and | Power button/reset button/power LED/HDD LED via SHD 1.25mm 2x5pin |
| LED Indicators | header (F_Panel1) |
| Battery | Support 3V RTC Li-battery via 2pin wafer (VBAT1) |
| Power | Wide range DC 9~36V±10% power input via 2pin terminal block |
| Management | |
| Temperature | Operating: -30° C to 70° C |
| | Storage: -40°C to 85°C |
| Humidity | 10% - 90%, non-condensing, operating |
| Certifications | Meet |
| | CE/FCC class A |
| | UL |
| | RoHS2.0 |
| | |

2.3 Board Dimensions



Dimensions: 146 x 101.6 (units:mm)

2.4 Jumpers and Connectors Location

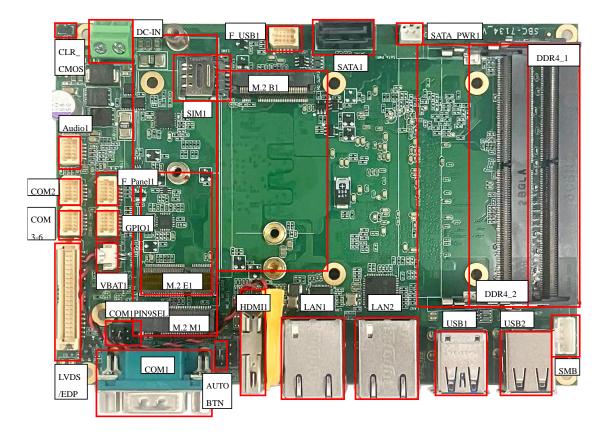


Figure 4: Jumpers and Connectors Location- Board Top

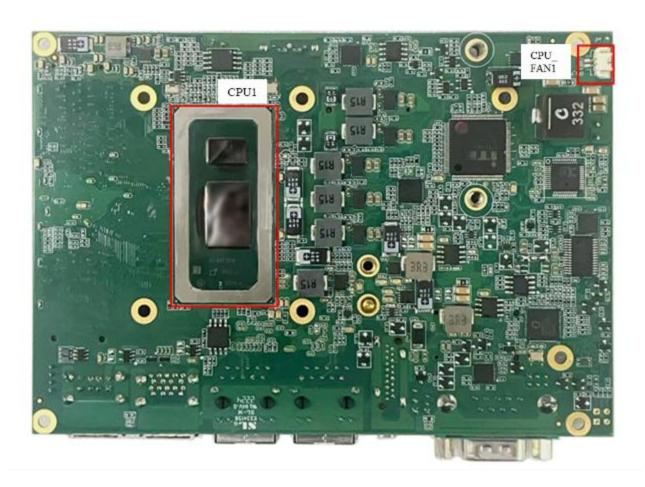


Figure 5: Jumpers and Connectors Location- Board Bottom

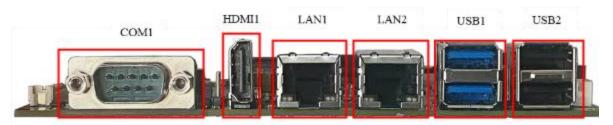


Figure 6: Jumpers and Connectors Location- Board Top

2.5 Jumpers Setting and Connectors

1. CPU1:

(FCBGA1744) Onboard Intel Alder Lake SoC

| | SoC | | | | |
|--------------------|--------|---|------------|---------|---------|
| Model | Numbe | PBF | Cores/ | TDP | Remarks |
| | r | | Threads | | |
| SBC-7134-I3 1215U | 1215U | Up to 4.4GHz(P-Core) 3.3GHz(E- Core) | 2C+4A / 8 | 15W-55W | Default |
| SBC-7134-I5 1235U | 1235U | Up to 4.4GHz(P-Core) 3.3GHz(E- Core) | 2C+8A / 12 | 15W-55W | Option |
| SBC-7134-I3 1215UE | 1215UE | Up to 4.4GHz(P-Core) 3.3GHz(E- Core) | 2C+4A / 8 | 15W-55W | Option |
| SBC-7134-I5 1245UE | 1245UE | Up to 4.4GHz(P-Core) 3.3GHz(E- Core) | 2C+8A / 12 | 15W-55W | Option |
| SBC-7134-I7 1265UE | 1265UE | Up to 4.4GHz(P-Core) 3.3GHz(E- Core) | 2C+8A / 12 | 15W-55W | Option |
| SBC-7134-I3 1315U | 1315U | Up to 4.5GHz(P-Core) 3.3GHz(E- Core) | 2C+4A / 8 | 15W-55W | Option |
| SBC-7134-I5 1335U | 1355U | Up to 4.5GHz(P-Core) 3.3GHz(E- Core) | 2C+8A / 12 | 15W-55W | Option |
| SBC-7134-I3 1315UE | 1315UE | Up to 4.5GHz(P-Core) 3.3GHz(E- Core) | 2C+4A / 8 | 15W-55W | Option |
| SBC-7134-I5 1355UE | 1355UE | Up to 4.5GHz(P-Core) 3.3GHz(E- Core) | 2C+8A / 12 | 15W-55W | Option |
| SBC-7134-I7 1365UE | 1365UE | Up to 4.5GHz(P-Core) 3.3GHz(E- Core) | 2C+8A / 12 | 15W-55W | Option |

2. DDR4 1,DDR4 2:

(SO-DIMM 260Pin slot) DDR4 memory socket, the socket is located at the top of the board and supports 260Pin 1.2V DDR4 SO-DIMM memory module up to 64GB.

Max Memory Size (dependent on memory type).

3. VBAT1:

(1.25mm Pitch 1x2 wafer Pin Header) 3.0V Li battery is embedded to provide power for CMOS.

| Pin# | Signal Name |
|------|-------------|
| Pin1 | VCC_RTC |
| Pin2 | GND |

4. CLR_CMOS1:

CMOS clear switch, CMOS clear operation will permanently reset old BIOS settings to factory defaults.



Procedures of CMOS clear:

a) Turn off the system and unplug the power cord from the power outlet.

- b) To clear the CMOS settings, close CLR_CMOS1 for 1 second
- c) Power on the system again.
- d) When entering the POST screen, press the key to enter CMOS Setup Utility to load optimal defaults.
- e) After the above operations, save changes and exit BIOS Setup.

5. CPU FAN1:

(1.25mm Pitch 1x2 wafer Pin Header) Fan connector, cooling fans can be connected directly for use.

| Pin# | Signal Name |
|------|-------------|
| 1 | GND |
| 2 | VCC(5V_S0) |



Note:

Output power of cooling fan must be limited under 3W.

6. DC_IN1:

(5.08mm Pitch 1x2 Pin Connector) DC9~36V System power input connector.

| Pin# | Power Input |
|------|--------------------|
| Pin1 | DC_IN+ (DC+9V~36V) |
| Pin2 | DC_IN- (Ground) |

7. SMB:

(2.00mm Pitch 1x4 Pin Header) For SMBUS interface Device.

| Pin# | Signals |
|------|----------|
| 1 | GND |
| 2 | Data |
| 3 | Clock |
| 4 | Vcc 3.3V |

8. LVDS/EDP:

(1.25mm Pitch 2x20 Connector, DF13-40P) Support 18/24-bit LVDS interface LCM with USB2.0 signal for touch screen.

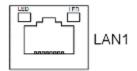
| Function | Signal Name | Pin# | | Signal Name | Function |
|--------------|------------------|------|----|------------------|--------------|
| DC12V | 12V_S0 | 1 | 2 | 12V_S0 | DC12V |
| | BKLT_PWM_OUT | 3 | 4 | BKLT_EN | |
| | GND | 5 | 6 | GND | |
| | LVDS_VDD5 | 7 | 8 | LVDS_VDD5 | |
| | LVDS_VDD3.3 | 9 | 10 | LVDS_VDD3.3 | |
| | GND | 11 | 12 | GND | |
| | LA_D0-/EDP D0- | 13 | 14 | LA_D0+/EDP D0+ | |
| | LA_D1-/EDP D1- | 15 | 16 | LA_D1+/EDP D1+ | LVDS |
| LVDS Signals | LA_D2-/EDP D2- | 17 | 18 | LA_D2+/EDP D2+ | /eDP Signals |
| | LA_D3-/EDP D3- | 19 | 20 | LA_D3+/EDP D3+ | |
| | LA_CLK-/EDP AUX- | 21 | 22 | LA_CLK+/EDP AUX+ | |
| | LB_D0- | 23 | 24 | LB_D0+ | |
| | LB_D1- | 25 | 26 | LB_D1+ | |
| | LB_D2- | 27 | 28 | LB_D2+ | |
| | LB_D3- | 29 | 30 | LB_D3+ | |
| | LB_CLK- | 31 | 32 | LB_CLK+ | |
| LICDO | GND | 33 | 34 | GND | |
| USB3 | USB2 9D- | 35 | 36 | USB2 9D+ | USB3 |
| SMbus | SM bus DAT | 37 | 38 | 5V_S5 | |
| Sivibus | SM bus CLK | 39 | 40 | Power LED+ | Power LED |

9. HDMI1:



(Vertical HDMI Connector) HDMI Interface connector. HDMI 1.4, Support resolution up to 1920x1080@60Hz.

10. LAN1:



(RJ45_Connector) Provide 100/1000GbE LAN via Intel® I219-V.

| Status | Description | |
|--------|-------------|--|
| Green | 100Mbps | |
| Yellow | 1Gbps | |

11. LAN2:



(RJ45_Connector) Provide 100/1000GbE LAN via Intel® I210-AT.

| Status | Description |
|--------|-------------|
| Green | 100Mbps |
| Yellow | 1Gbps |

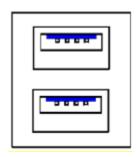
12. F_AUDIO1:

(SHD 1.25mm 2x5pin header) Provide line-in/line-out/mic-in via onboard Realtek ALC897 codec.

| Signal Name | Pin# | Pin# | Signal Name |
|-------------|------|------|-------------|
| LINE-OUT-R | 1 | 2 | LINE-OUT-L |
| GND | 3 | 4 | GND |
| MIC-IN-R | 5 | 6 | MIC-IN-L |
| GND | 7 | 8 | GND |
| LINE-IN-R | 9 | 10 | LINE-IN-L |

13. USB1:

(Double stack USB typeA) Rear USB3.2 connector, provides up to 2 USB3.2 gen1/USB2.0 ports, USB3.2 gen1 allows data transfers up to 5.0Gbps.



Each USB Type A Receptacle (2 Ports) Current limited value is 2A.

If the external USB device current exceeds 2.0A, please separate connectors into different Receptacle.

14. USB2:

(Single USB type A), I/O USB 2.0 connector, it provides up to 2 USB2.0 port, USB 2.0 allows data transfers up to 480 Mb/s, support USB2.0 and full-speed and low-speed signaling.



Each USB Type A Receptacle (2 Port) Current limited value is 2.0A.

If the external USB device current exceeds 2.0A, please separate connectors into different Receptacle.

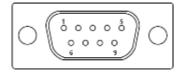
15. F_USB1:

(SHD 1.25mm 2x5pin header) Provide 2xUSB2.0 signals.

| Signal Name | Pin# | Pin# | Signal Name |
|-------------|------|------|-------------|
| 5V_USB23 | 1 | 2 | 5V_USB23 |
| USB2_N | 3 | 4 | USB3_N |
| USB2_P | 5 | 6 | USB3_P |
| GND | 7 | 8 | GND |
| GND | 9 | 10 | GND |

16. COM1:

(DB9 connector) <u>Provide serial RS232/422/485 via</u> standard DB9 male connector. Default is set to RS232, RS422/485 can be selected via BIOS. Pin 9 RI/5V/12V select via COM1_PIN9SEL.



| RS232 (Default): | | |
|--|--------------------------------|--|
| Pin# | Signal Name | |
| 1 | DCD# (Data Carrier Detect) | |
| 2 | RXD (Received Data) | |
| 3 | TXD (Transmit Data) | |
| 4 | DTR (Data Terminal Ready) | |
| 5 | GND | |
| 6 | DSR (Data Set Ready) | |
| 7 | RTS (Request To Send) | |
| 8 | CTS (Clear To Send) | |
| 9 | JP1 select Setting (RI/5V/12V) | |
| BIOS Setup: Serial Port 1 Configuration 【RS-232】 | | |

RS422 (option):

| Pin# | Signal Name | |
|--|-------------|--|
| 1 | 422_TX- | |
| 2 | 422_TX+ | |
| 3 | 422_RX+ | |
| 4 | 422_RX- | |
| 5 | GND | |
| 6 | NC | |
| 7 | NC | |
| 8 | NC | |
| 9 | NC | |
| BIOS Setup: Serial Port 1 Configuration [RS-422] | | |

| RS485 (option): | | |
|--|-------------|--|
| Pin# | Signal Name | |
| 1 | 485- | |
| 2 | 485+ | |
| 3 | NC | |
| 4 | NC | |
| 5 | GND | |
| 6 | NC | |
| 7 | NC | |
| 8 | NC | |
| 9 | NC | |
| BIOS Setup: Serial Port 1 Configuration 【RS-485】 | | |

17. COM1_PIN9SEL:

(2.0mm Pitch 2x3 Pin Header) For COM1 pin9 signal setting.

| JP1 Pin# | Function |
|-----------|---|
| Close 1-2 | COM1 Pin9 = +12V |
| Close 3-4 | COM1 Pin9 RI (Ring Indicator, Default) |
| Close 5 + | Colviz i mo in (imig malcator) Delaart) |

18. COM2:

(SHD 1.25mm 2x5pin header) Provide RS232 RS422/485, Default is set to RS232, RS422/485 can be selected via BIOS.

| Signal Name | Pin# | Pin# | Signal Name |
|-------------|------|------|-------------|
| DCD | 1 | 2 | RXD |

| TXD | 3 | 4 | DTR |
|-----|---|----|-----|
| GND | 5 | 6 | DSR |
| RTS | 7 | 8 | CTS |
| RI | 9 | 10 | NC |

19. COM3-6:

(SHD 1.25mm 2x5pin header) Provide 4x2wired RS232(COM3/4/5/6).

| Signal Name | Pin# | Pin# | Signal Name |
|-------------|------|------|-------------|
| COM3_RX | 1 | 2 | COM3_TX |
| COM4_RX | 1 | 2 | COM4_TX |
| COM5_RX | 1 | 2 | COM5_TX |
| COM6_RX | 1 | 2 | COM6_TX |
| GND | 9 | 10 | GND |

20. GPIO1:

(SHD 1.25mm 2x5pin header) Provide 8Xgpio with 3.3V VCC.

| Signal Name | Pin# | Pin# | Signal Name |
|-------------|------|------|-------------|
| 3.3V_GPIO | 1 | 2 | GND |
| GPIO0 | 3 | 4 | GPIO1 |
| GPIO2 | 5 | 6 | GPIO3 |
| GPIO4 | 7 | 8 | GPIO5 |
| GPIO6 | 9 | 10 | GPIO7 |

21. F_Panel1:

(SHD 1.25mm 2x5pin header) Provide power button/reset button/power LED/HDD LED.

| Signal Name | Pin# | Pin# | Signal Name |
|---------------|------|------|---------------|
| HDD LED+ | 1 | 2 | Power LED+ |
| HDD LED- | 3 | 4 | Power LED- |
| Reset Button- | 5 | 6 | Power Button+ |
| Reset Button+ | 7 | 8 | Power Button- |
| NC | 9 | 10 | NC |

22. SIM1:

(Nano-SIM Slot) Support Nano SIM card for M.2 B Key.

| Pin# | Signal Name |
|------|-------------|
| 1 | SIMVCC |
| 2 | SIM_RST |
| 3 | SIM_CLK |
| 4 | GND |
| 5 | NC |
| 6 | SIM_DAT |

23. M2 B1:

(M.2 B-Key Socket) Support 3042/3052 4G/5G module with Nano SIM slot, and Support 2242 Nyme/NGFF interface SSD.

24. M2_M1:

(M.2 M-Key Socket) Provide PClex4, support M-key 2280 Nvme interface SSD.

25. M2_E1:

(M.2 E-Key Socket) Provide USB2.0/PClex1, support E-key 2230 WiFi/BT expansion cards.

26. SATA1:

(SATA 7Pin) SATA connector provide SATA III signal for storages.

27. SATA PWR1:

(2.0mm Pitch 1x2 Wafer Pin Header) 5V power supply for SATA1 port device.

| Pin# | Signal Name |
|------|-------------|
| 1 | 5V_S0 |
| 2 | GND |



Note:

Output current of the connector must not be above 1A.

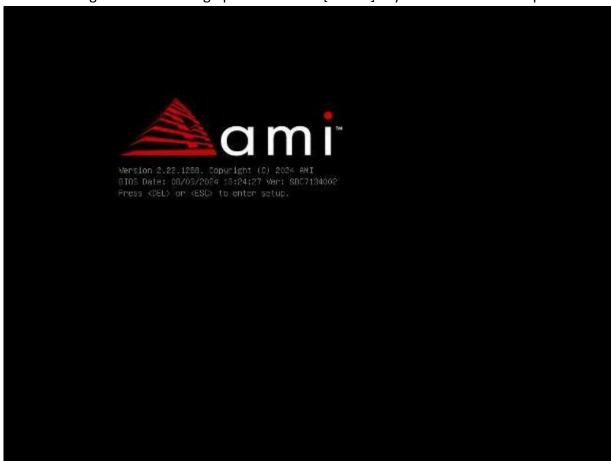
28. AUTO_BTN:

The AUTO_BTN button allows you to select automatic power on after the motherboard is powered on.

| state | function | |
|--|---------------------------------|--|
| Pin1-2 short circuit | AT Mode(Default, auto power ON) | |
| Pin2-3 short circuit ATX Mode(Manual Power ON) | | |
| *Note: Compatible with BIOS version 02 | | |

3.1 Operations after POST Screen

After CMOS discharge or BIOS flashing operation. Press [Delete] key to enter CMOS Setup.

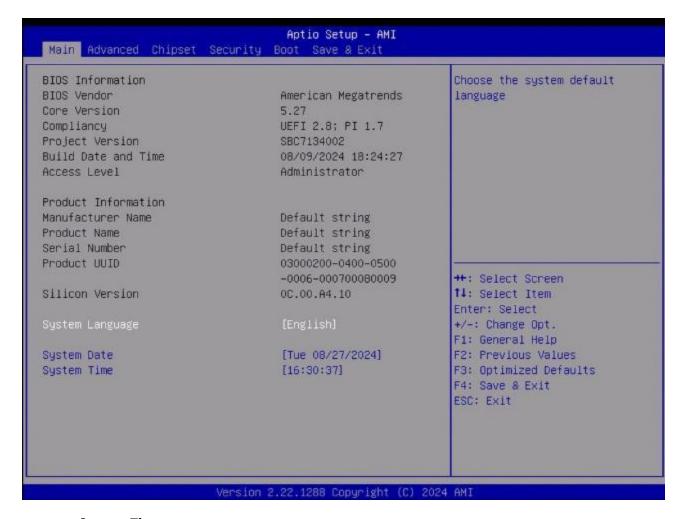


After optimizing and exiting CMOS Setup

3.2 BIOS SETUP UTILITY

Press [Delete] key to enter BIOS Setup utility during POST, and then a main menu containing system summary information will appear.

3.3 Main Settings



System Time:

Set the system time, the time format is:

Hour: 0 to 23
Minute: 0 to 59
Second: 0 to 59

System Date:

Set the system date, the date format is:

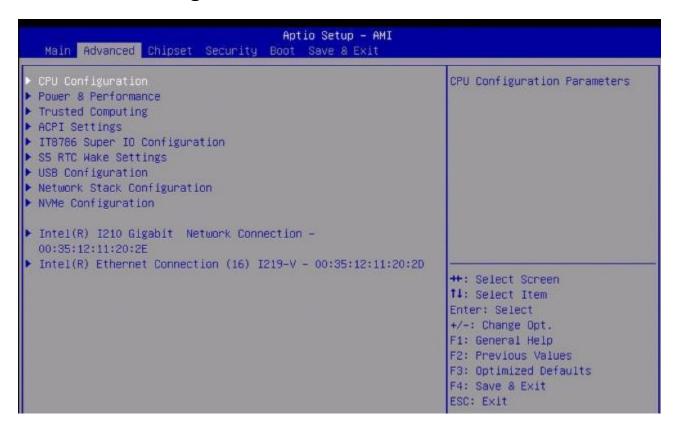
Day: Note that the 'Day' automatically changes when you set the date.

Month: 01 to 12
Date: 01 to 31
Year: 1998 to 2099

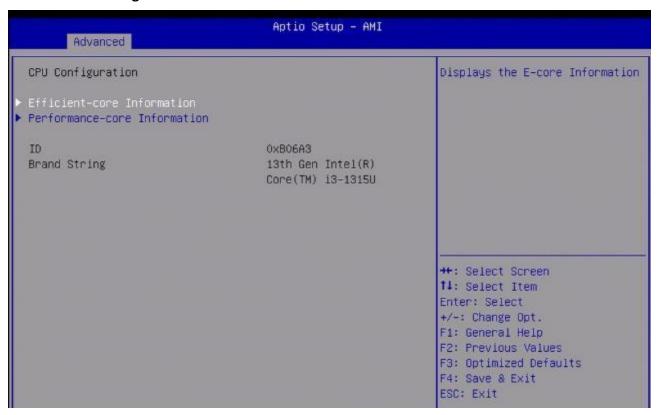
NOTE:

When all selectable items are not listed in the BIOS, it only has two options to "Enabled" or "Disabled".

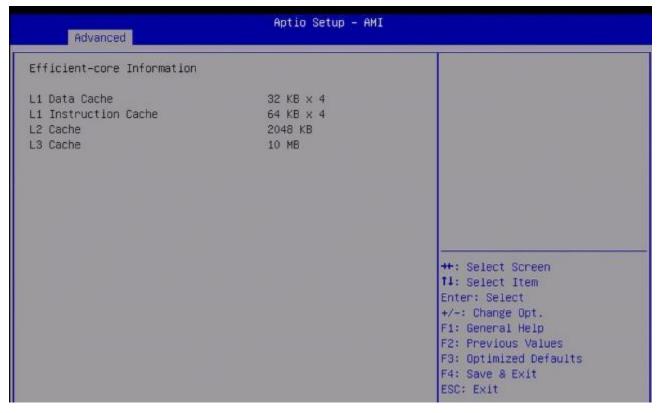
3.4 Advanced Settings



3.4.1 CPU Configuration



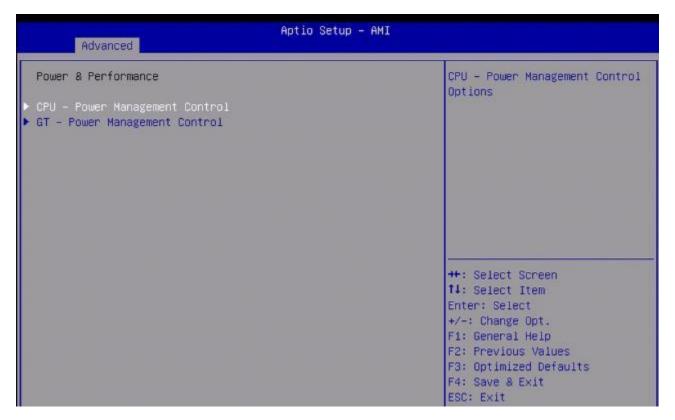
3.4.1.1 Efficient-core Information



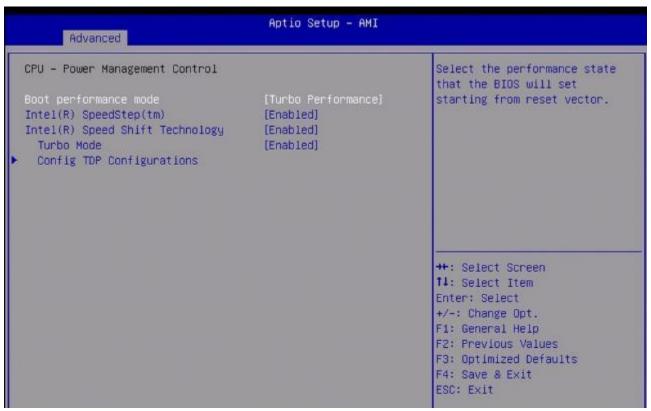
3.4.1.2 Performance-core Information

| Advanced | Aptio Setup - AMI | |
|--|--|--|
| Performance-core Information | | |
| L1 Data Cache L1 Instruction Cache L2 Cache L3 Cache | 48 KB × 2 32 KB × 2 1280 KB × 2 10 MB | ++: Select Screen †1: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit |

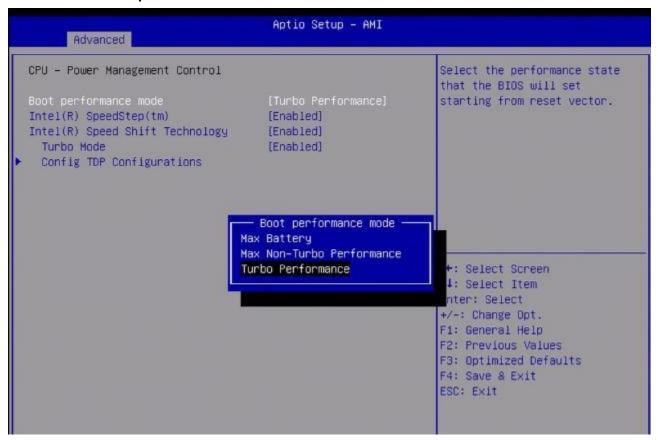
3.4.2 Power & Performance



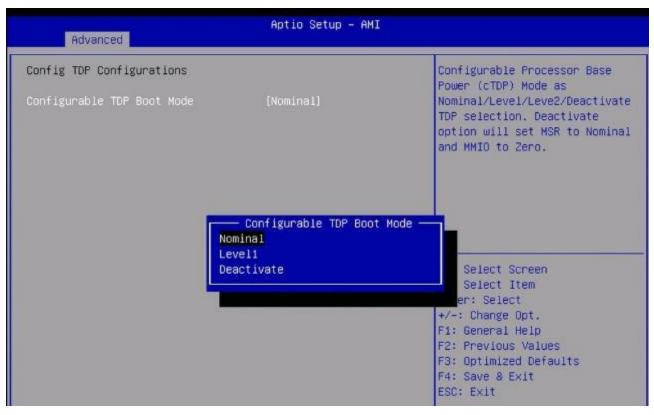
3.4.2.1 CPU-Power Management Control



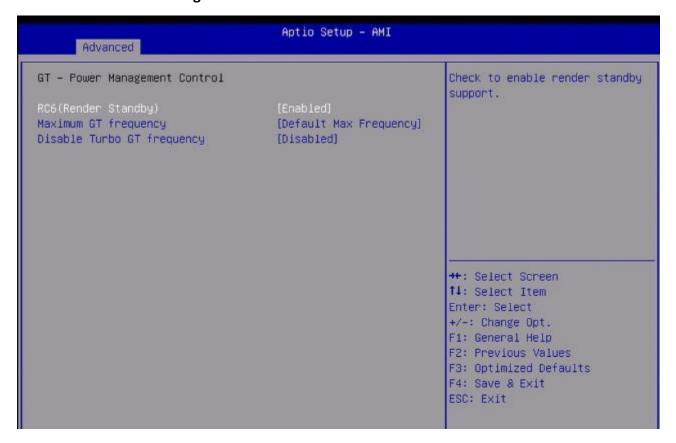
3.4.2.1.1 Boot performance mode



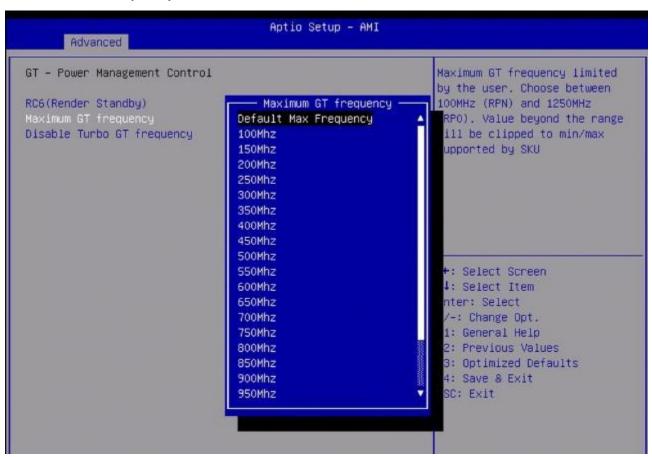
3.4.2.1.2 Config TDP Configurations



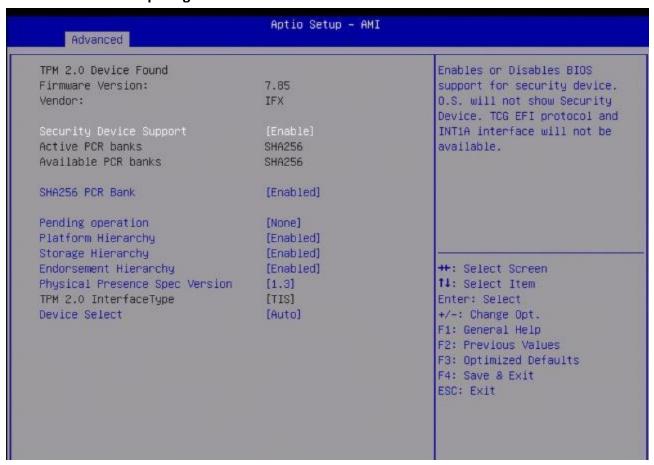
3.4.2.2 GT- Power Management Control



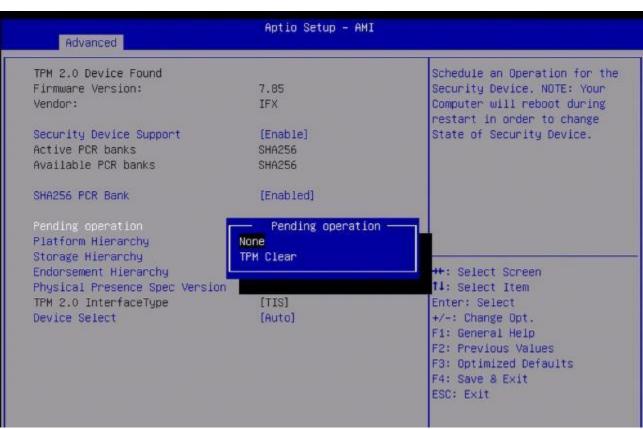
Maximum GT frequency



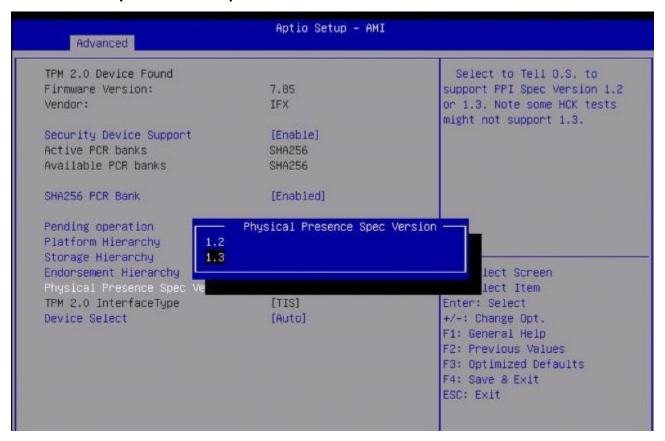
3.4.3 Trusted Computing



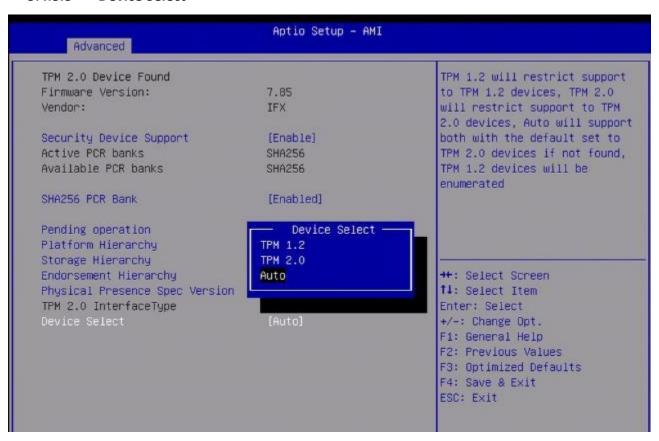
3.4.3.1 Pending operation



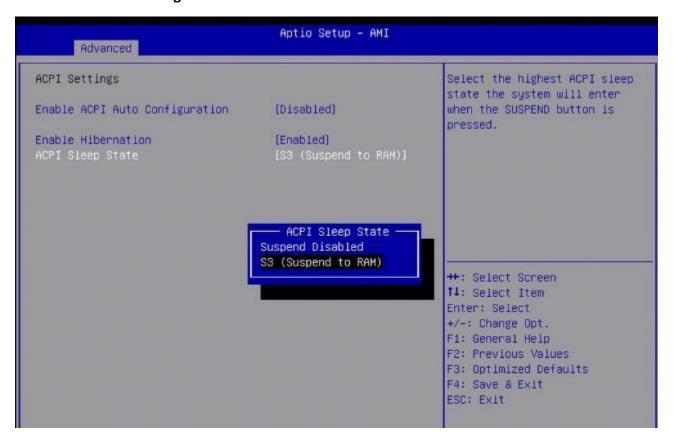
3.4.3.2 Physical Presence Spec Version



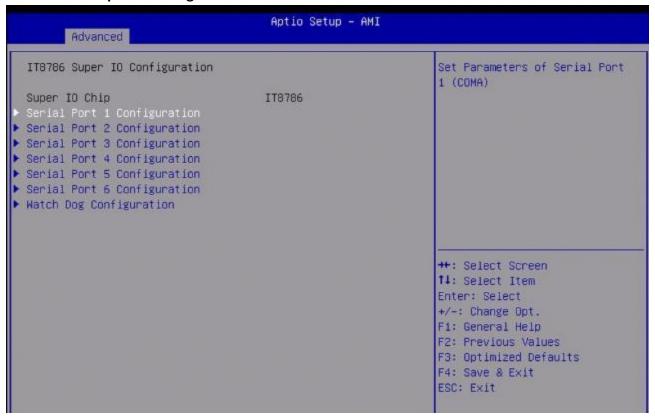
3.4.3.3 Device Select



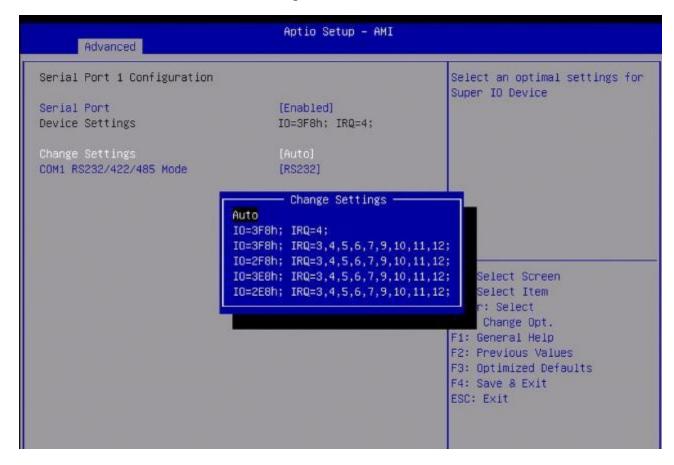
3.4.4 ACPI Settings



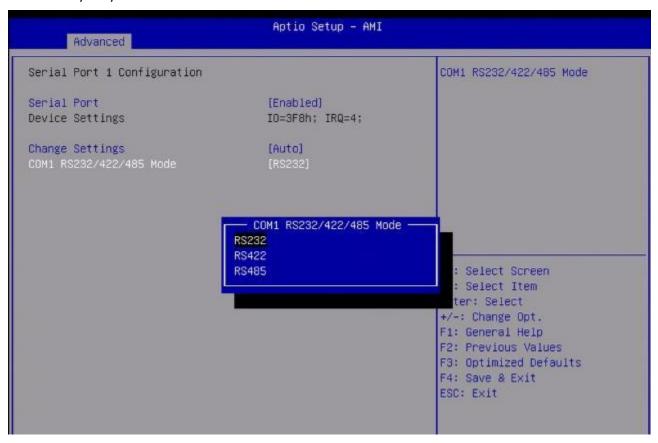
3.4.5 Super IO Configuration



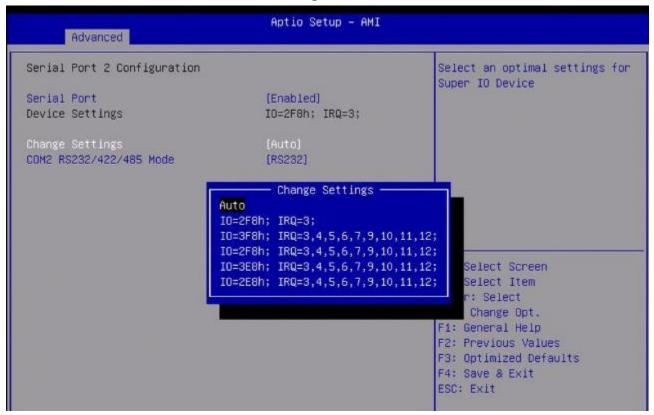
3.4.5.1 Serial Port 1 Configuration



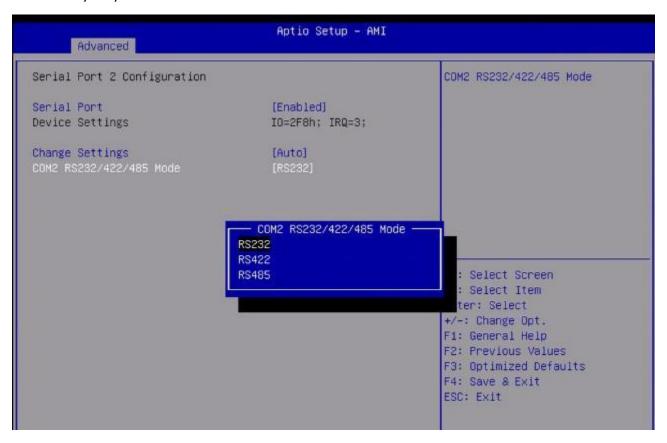
Com1 RS232/422/485 Mode



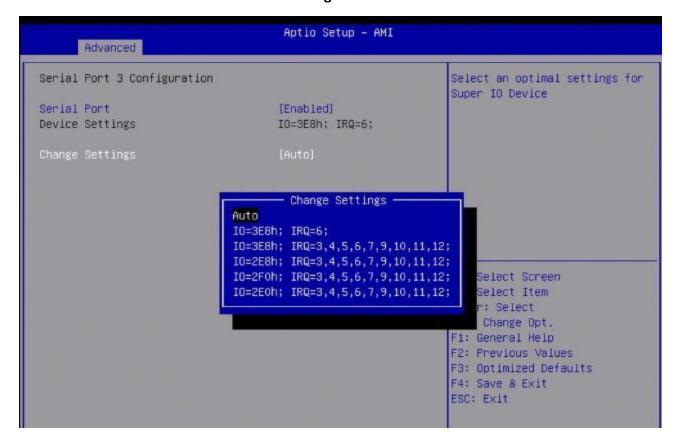
3.4.5.2 Serial Port 2 Configuration



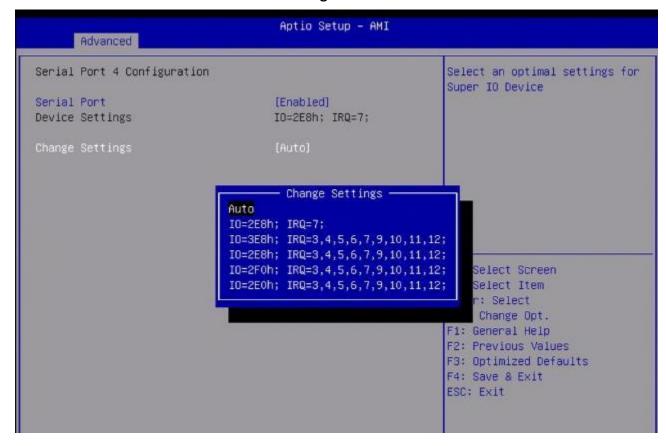
Com2 RS232/422/485 Mode



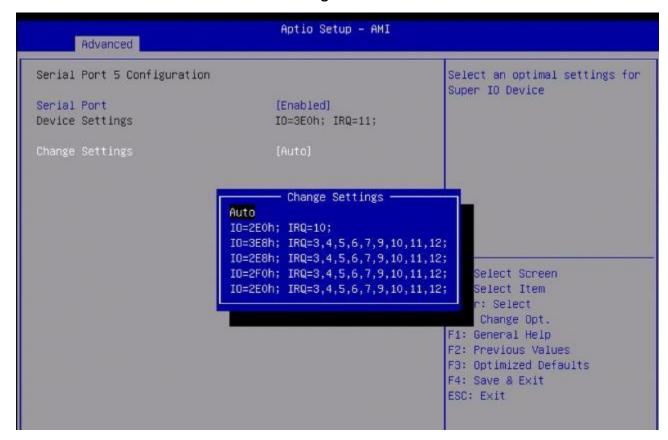
3.4.5.3 Serial Port 3 Configuration



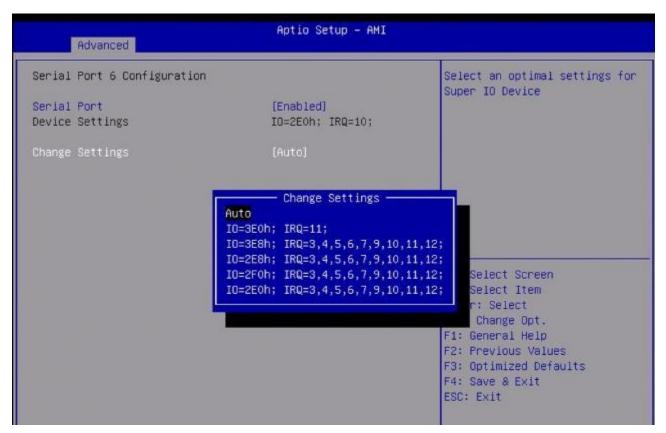
3.4.5.4 Serial Port 4 Configuration



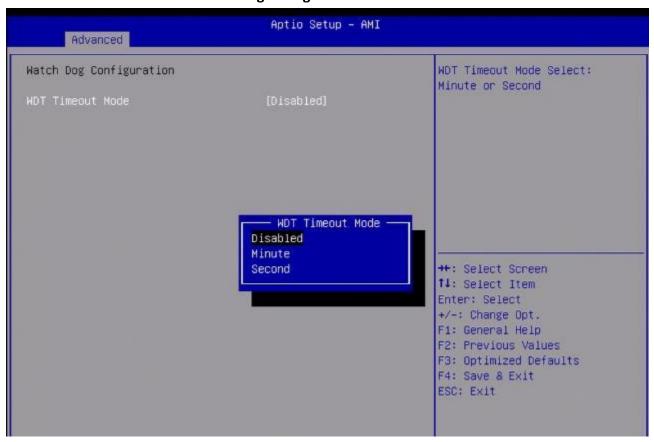
3.4.5.5 Serial Port 5 Configuration



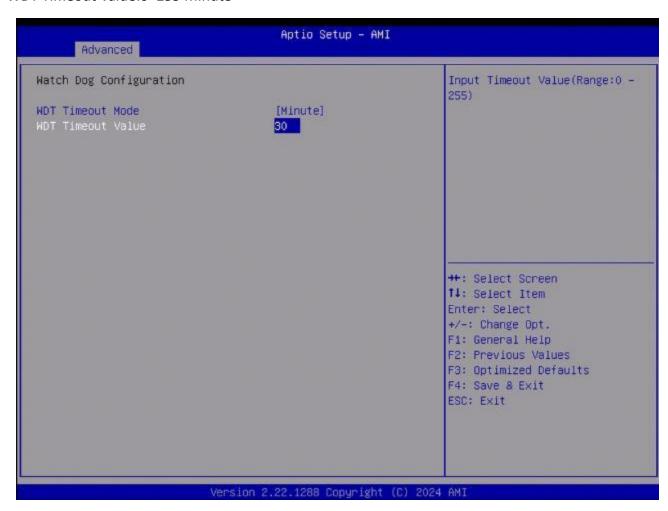
3.4.5.6 Serial Port 6 Configuration



3.4.5.7 Watch Dog Configuration



WDT Timeout Value:0~255 Minute



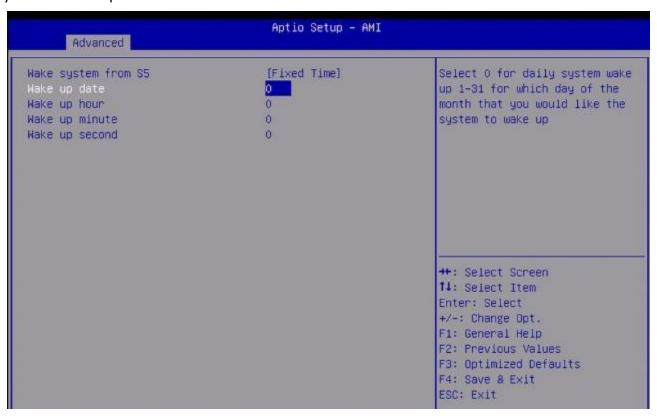
WDT Timeout Value:0~255 Second.



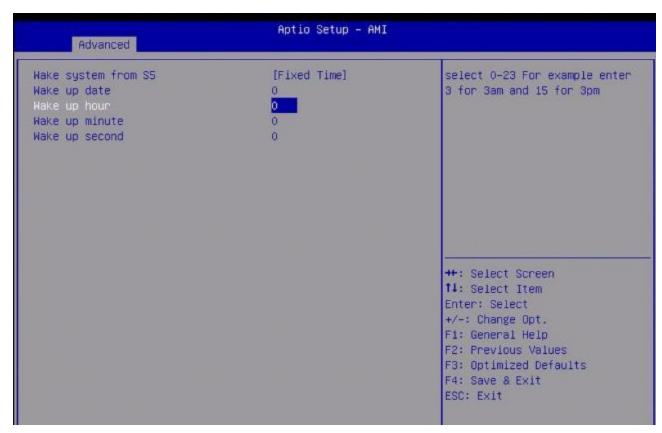
3.4.6 S5 RTC Wake Settings

| Advanced | | |
|---------------------|------------|--|
| Wake system from S5 | [Disabled] | Enable or disable System wake on alarm event. Select FixedTime, system will wake on the hr::min::sec specified. Select DynamicTime, System will wake on the current time + Increase minute(s) ++: Select Screen 11: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit |

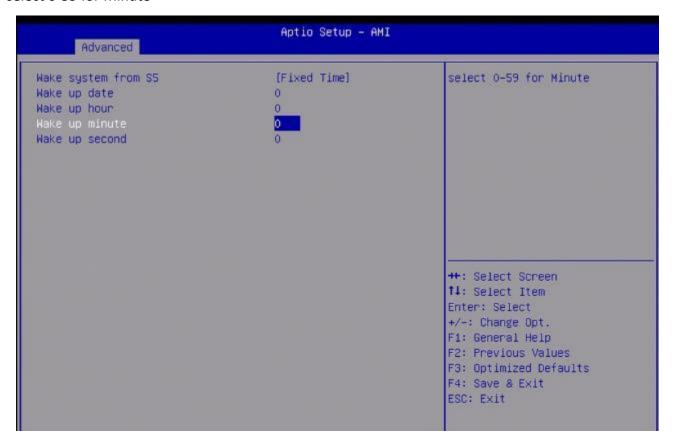
Wake up date: Select 0 for daily system wake up 1-31 for which day of the month that you would like the system to wake up



select 0-23 For example enter 3 for 3am and 15 for 3pm



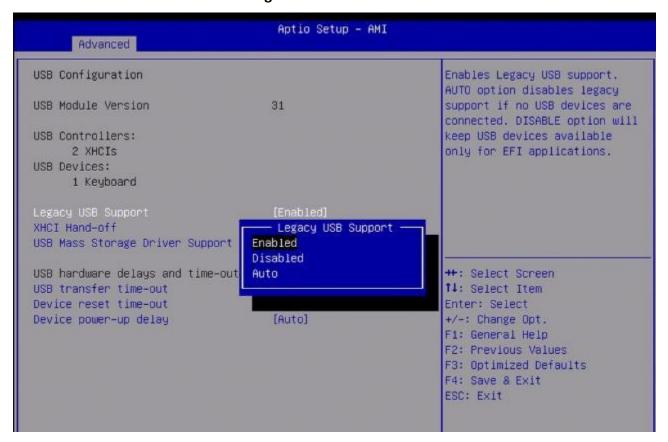
select 0-59 for Minute



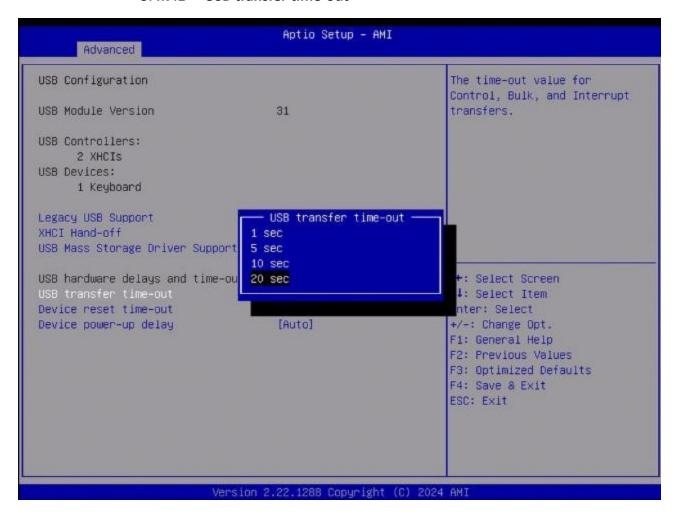
select 0-59 for Second



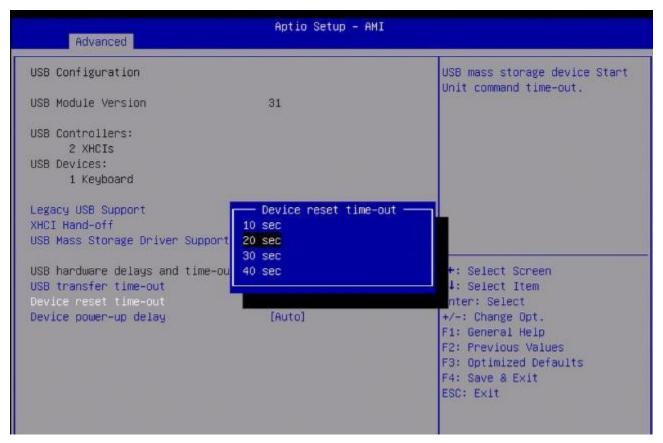
3.4.7 USB Configuration



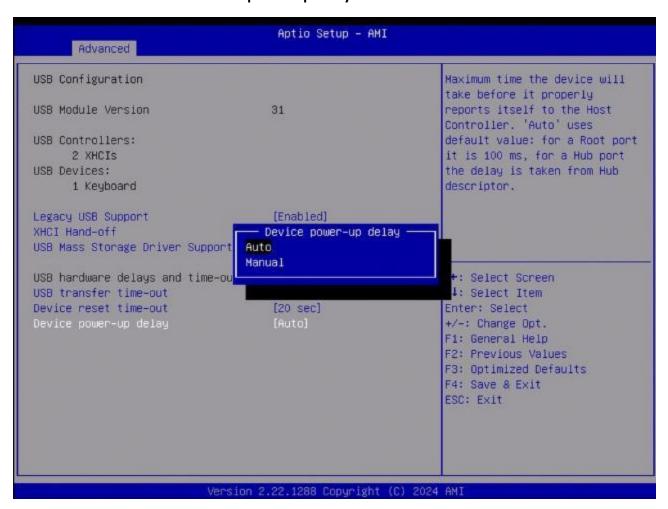
3.4.7.1 USB transfer time-out



3.4.7.2 Device reset time-out



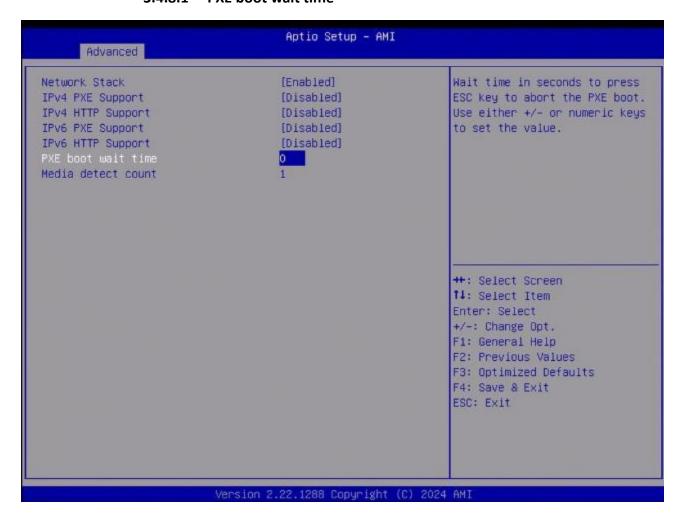
3.4.7.3 Device power-up delay



3.4.8 Network Stack Configuration



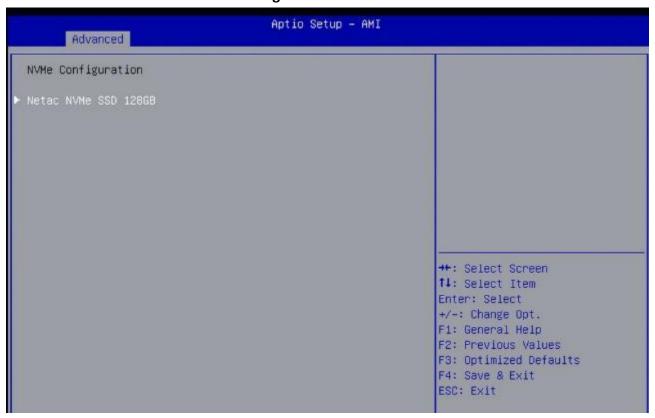
3.4.8.1 PXE boot wait time



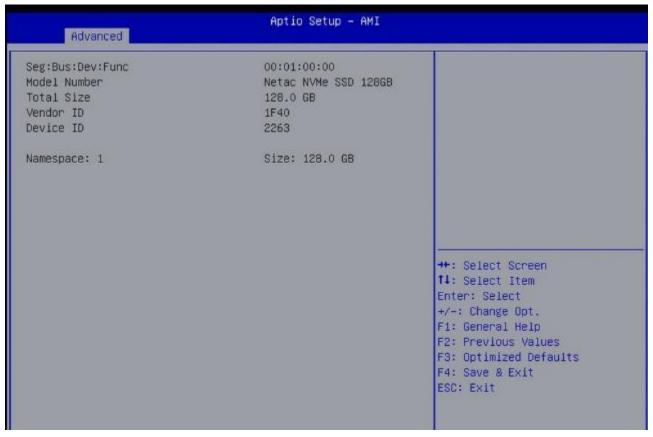
3.4.8.2 Media detect count



3.4.9 NVMe Configuration



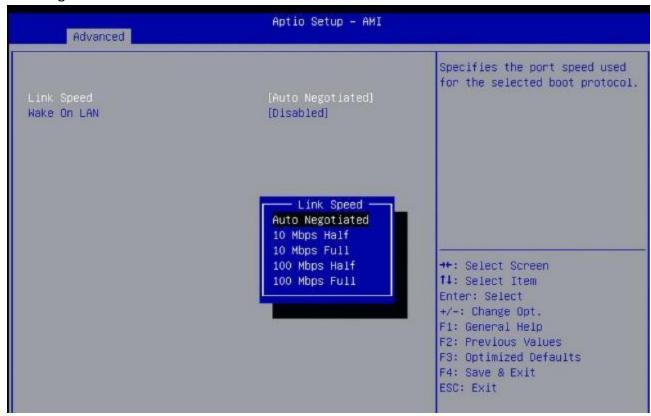
3.4.9.1 Netac NVME SSD 128GB information(This is a sample, and the information displayed by the user is subject to actual conditions)



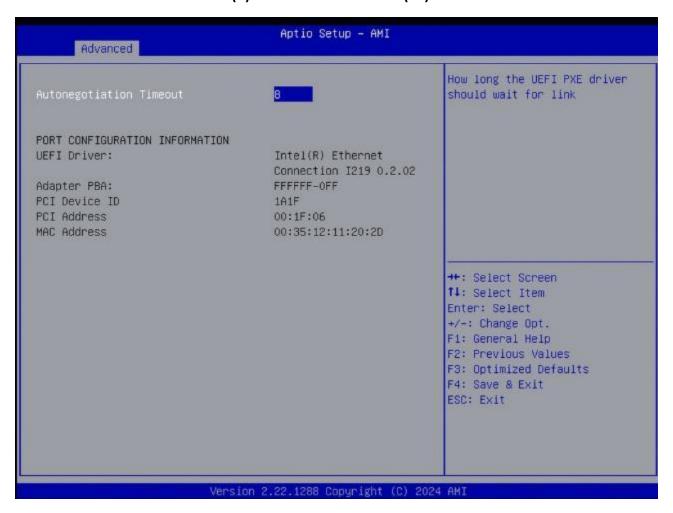
3.4.10 Intel(R)I210 Gigabit Network Connection

| Advanced | | |
|---------------------|---|---|
| NIC Configuration | | Click to configure the network device port. |
| Blink LEDs | 0 | Meneger to Many |
| UEFI Driver | Intel(R) PRO/1000 6.3.27 PCI-E | |
| Adapter PBA | 000200-000 | |
| Device Name | Intel(R) I210 Gigabit Network Connection | |
| Chip Type | Intel i210 | |
| PCI Device ID | 1533 | |
| PCI Address | 02:00:00 | |
| Link Status | [Disconnected] | ++: Select Screen |
| W. 2 | | ↑↓: Select Item |
| MAC Address | 00:35:12:11:20:2E | Enter: Select |
| Virtual MAC Address | 00:35:12:11:20:2E | +/-: Change Opt. |
| | | F1: General Help |
| | | F2: Previous Values |
| | | F3: Optimized Defaults |
| | | F4: Save & Exit |
| | | ESC: Exit |

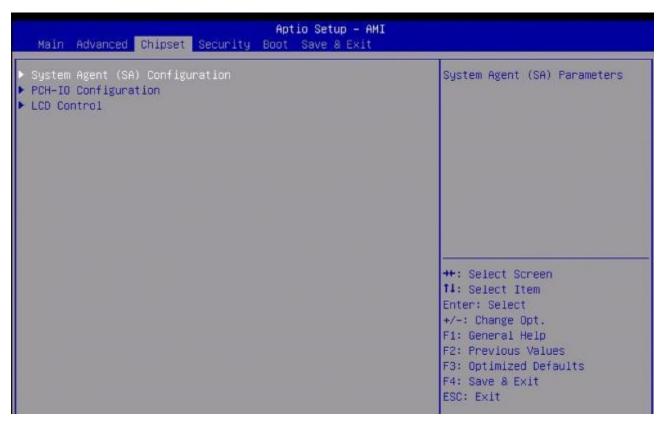
NIC Configuration



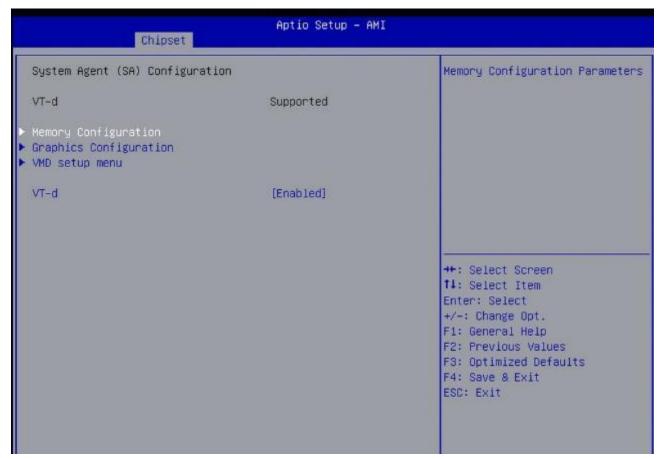
3.4.11 Intel(R) Ethernet Connection(16) I219-V



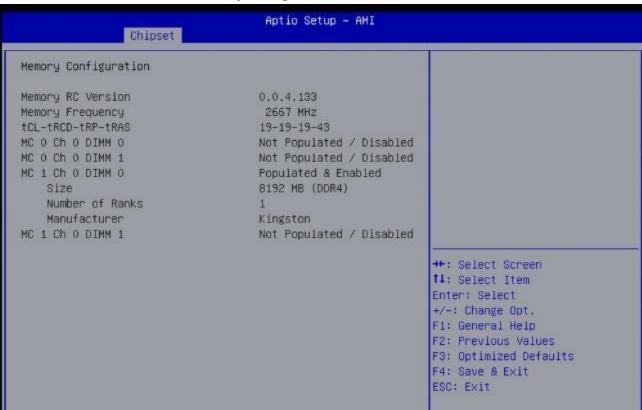
3.5 Chipset Settings



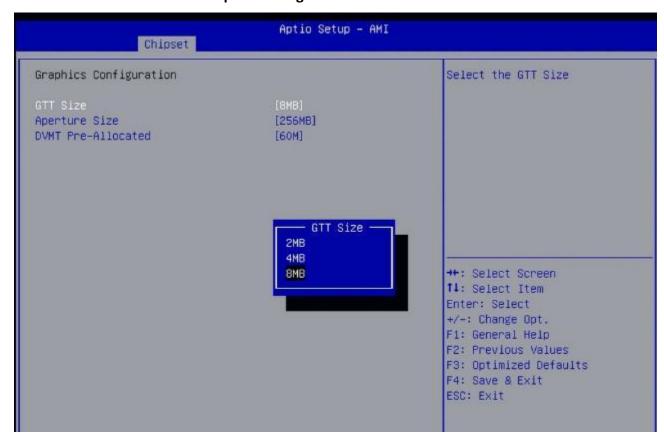
3.5.1 System Agent (SA) Configuration

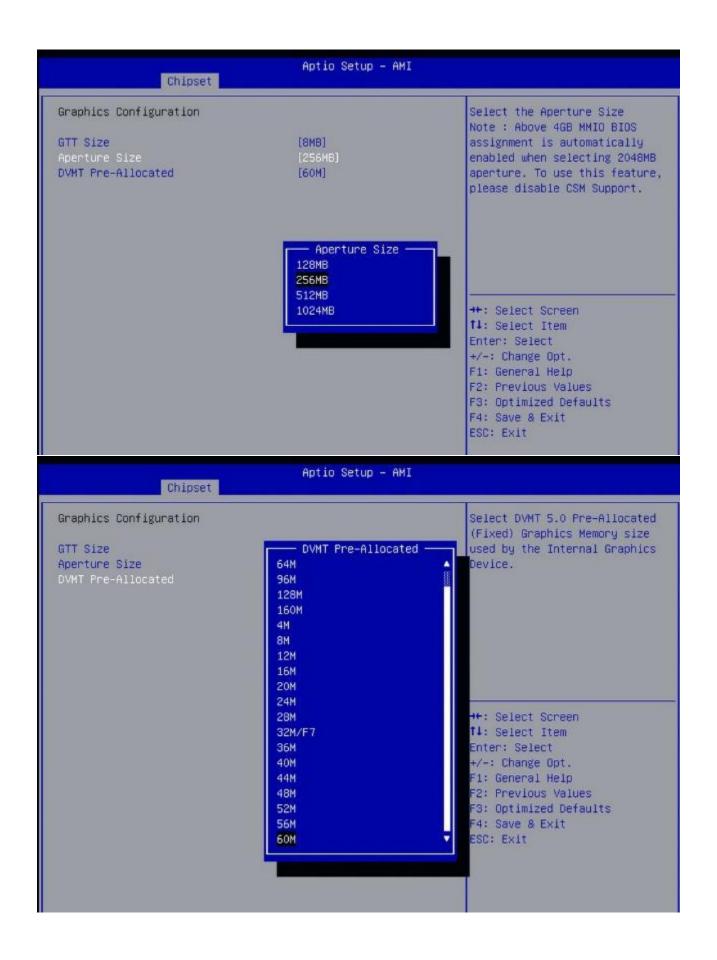


3.5.1.1 Memory Configuration



3.5.1.2 Graphics Configuration





3.5.1.3 VMD Configuration



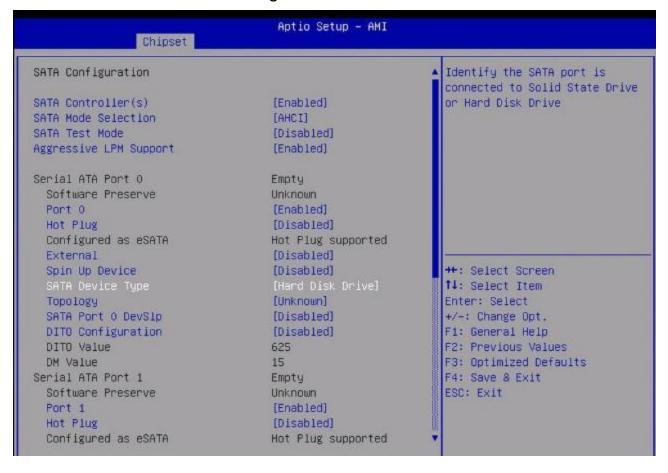
3.5.2 PCH-IO Configuration

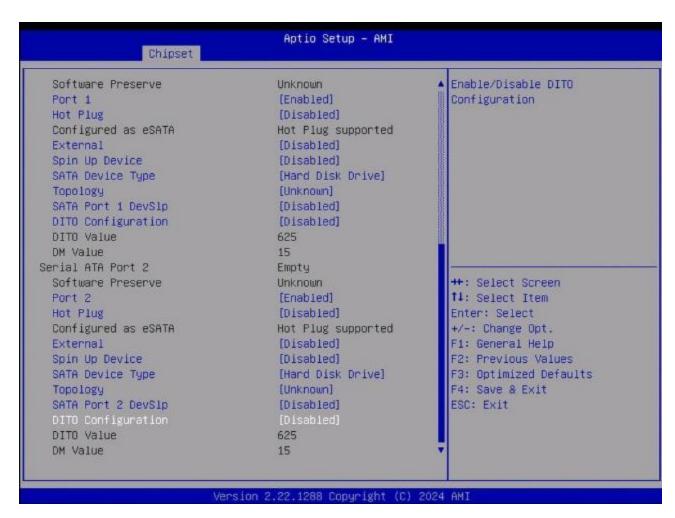




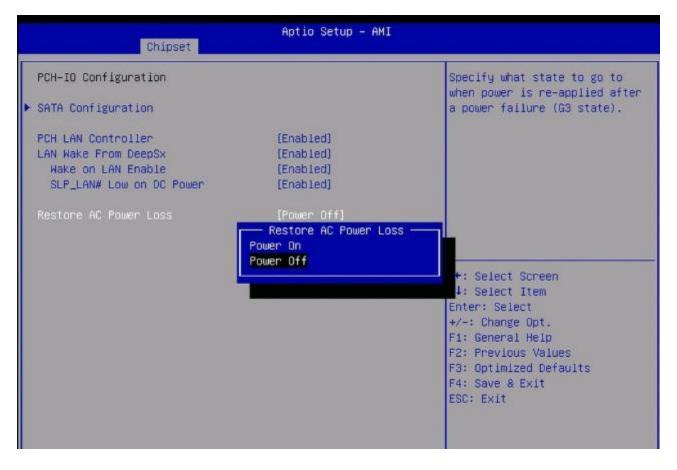
Restore AC Power Loss: Power ON(Default)

3.5.2.1 SATA Configuration





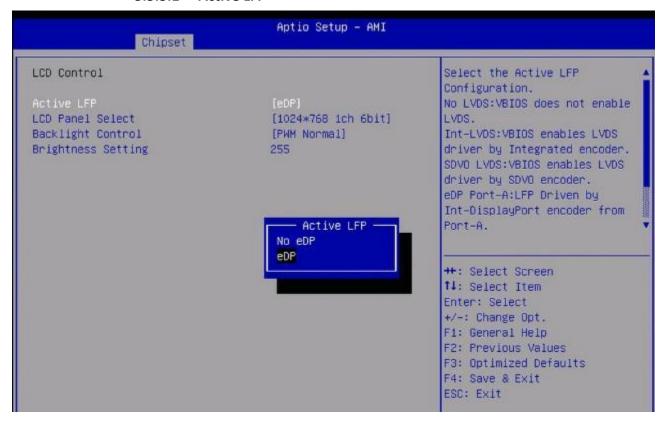
3.5.2.2 Restore AC Power Loss



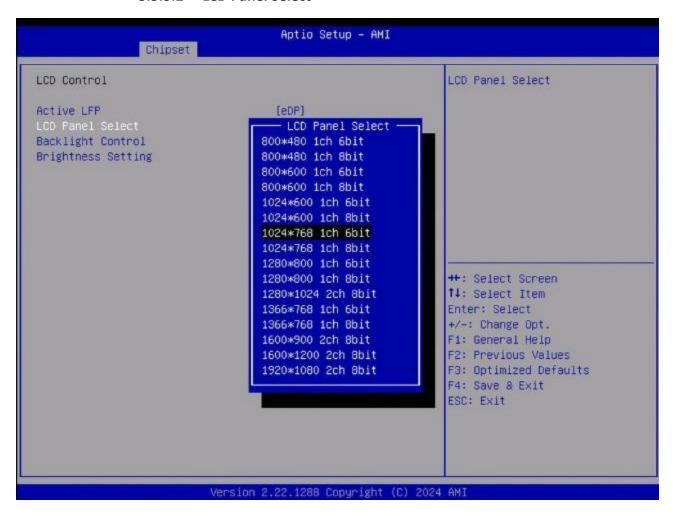
3.5.3 LCD Control



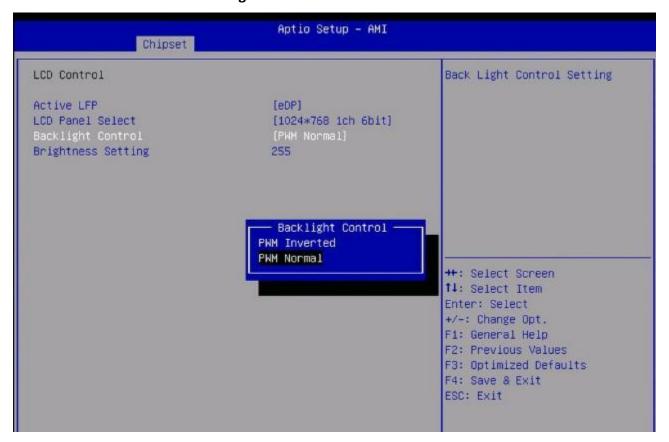
3.5.3.1 Active LFP



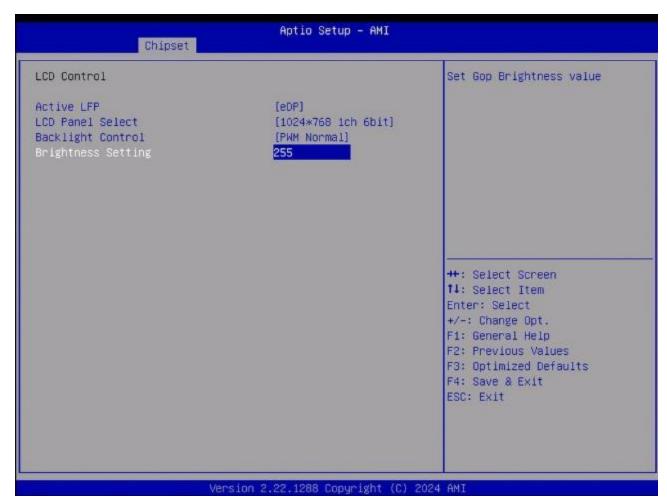
3.5.3.2 LCD Panel Select



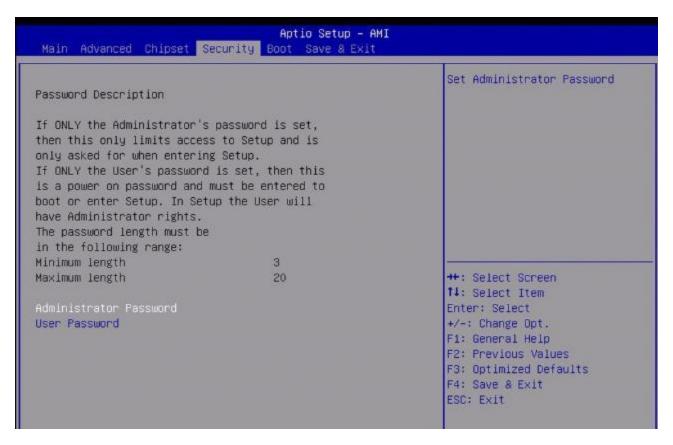
3.5.3.3 Backlight Control



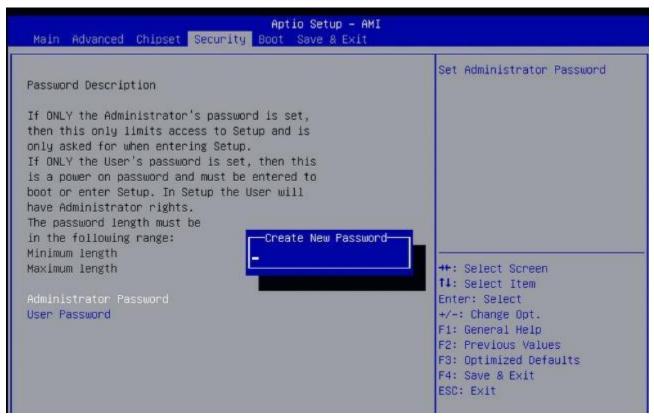
3.5.3.4 Brightness Setting



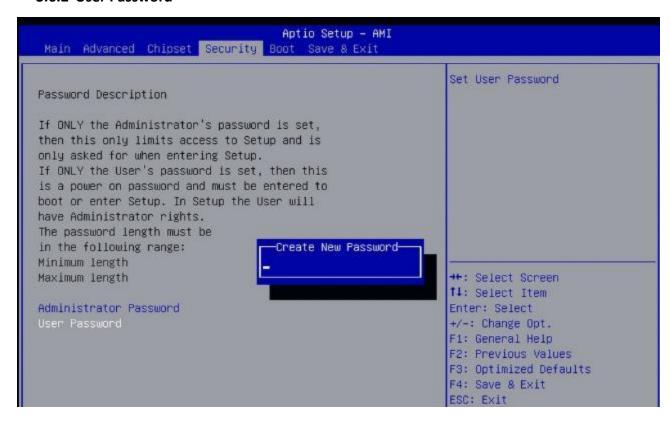
3.6 Security Settings



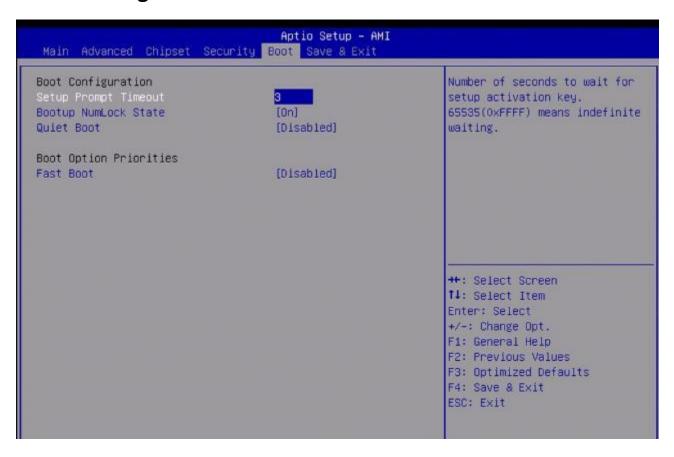
3.6.1 Administrator Password



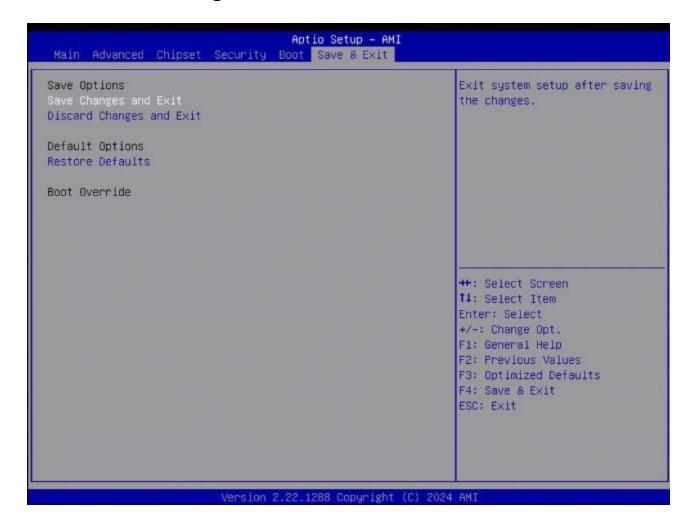
3.6.2 User Password



3.7 Boot Settings



3.8 Save & Exit Settings



Chapter 4

Installation of Drivers

This chapter describes the installation procedures for software and drivers under the windows 10. The software and drivers are included with the motherboard. The contents include Intel Chipset, Graphics chipset driver, Audio driver, LAN driver and Intel® management engine interface. The instructions are as below.

Important Note:

After installing your Windows operating system, you must install first the Intel Chipset Software Installation Utility before proceeding with the installation of drivers.

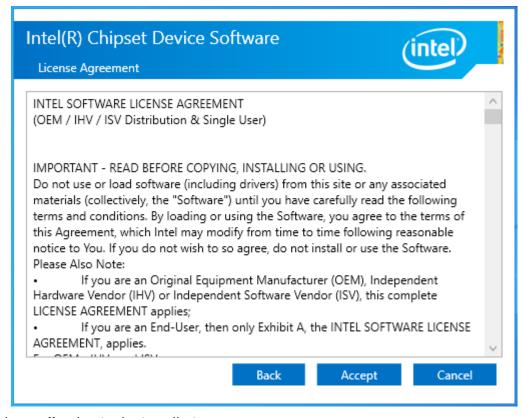
4.1 Intel Chipset

To install the Intel chipset driver, please follow the steps below.

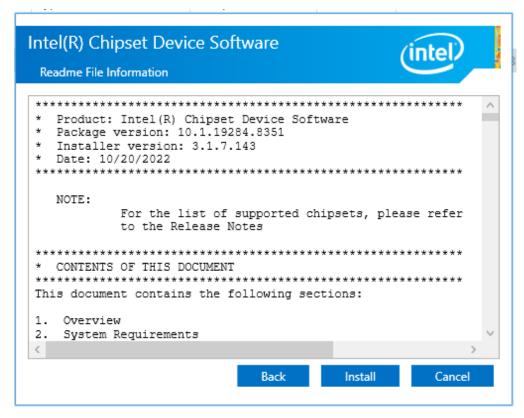
Step 1. Here is welcome page. Please make sure you save and exit all programs before install. Click Next.



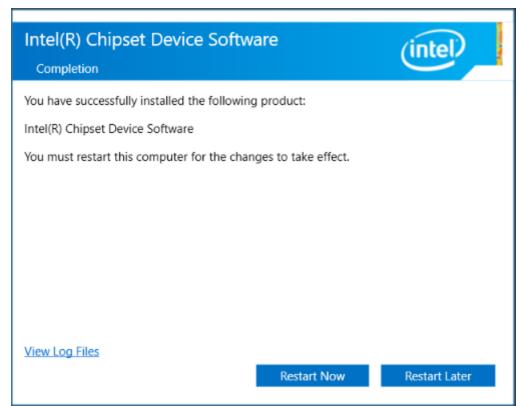
Step 2. Read the license agreement. Click **Accept** to accept all of the terms of the license agreement.



Step 3. Click **Install** to begin the installation.



Step 4. Select **Restart Now** to reboot your computer for the changes to take effect.



4.2 Intel® HD Graphics Chipset

To install the Intel® HD Graphics Chipset, please follow the steps below.

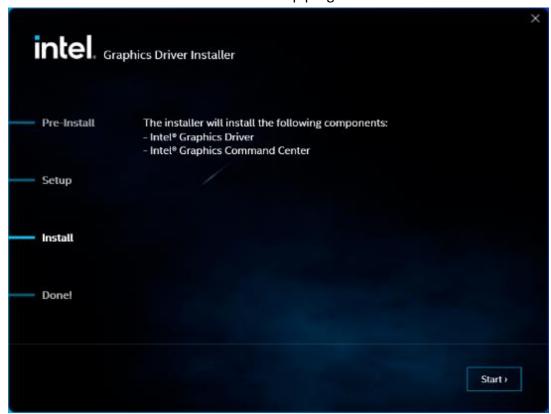
Step 1. Click Begin installation.



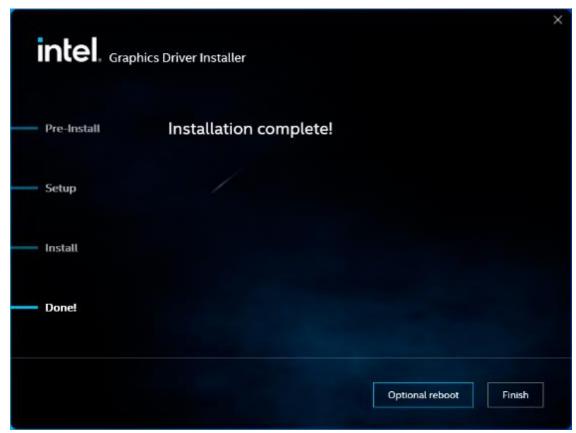
Step 2. Read the license agreement. Click **I agree** to accept all the terms of the license agreement.



Step 3. Choose **Install** function and Click **Start** to setup program.



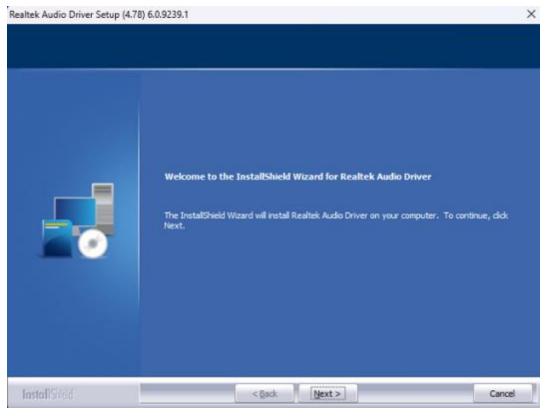
Step 4. Click **Finish** to complete installation.



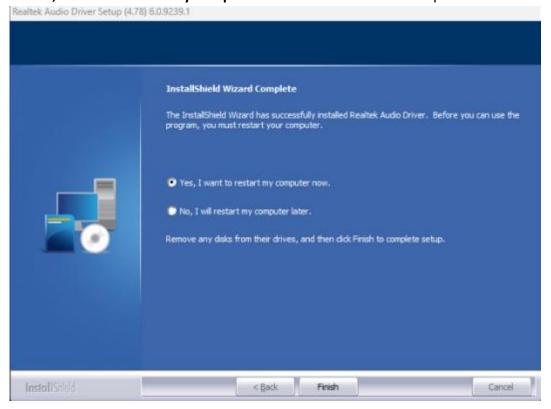
4.3 Audio Chipset

To install the Realtek HD Audio Driver, please follow the steps below.

Step 1. Click **Next** to continue.



Step 2. Click **Yes, I want to restart my computer now**. Click **Finish** to complete the installation.



4.4 I LAN Driver

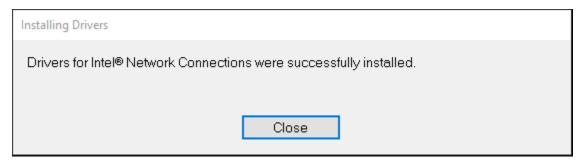
To install the LAN driver, please follow the steps below.

Step 1. Click Zip File to continue.

Step 2. Click **OK** to begin the installation.

| Installing Drivers | | | |
|------------------------------------|-----------------|----------|--|
| Install or update drivers for Inte | l® Network Conn | ections. | |
| | OK | Cancel | |

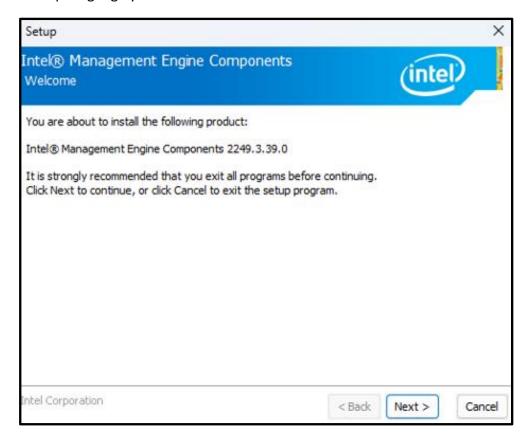
Step 3. Click **Close** to finish installation.



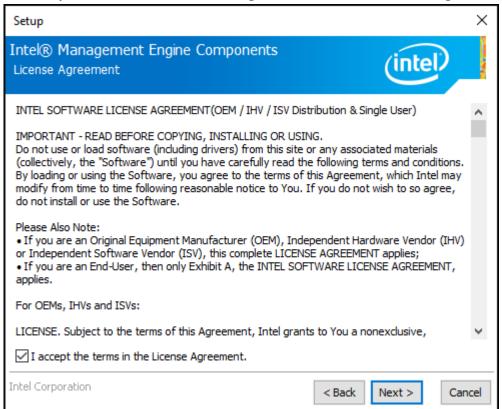
4.5 Intel® Management Engine Interface

To install the Intel® Management Engine Interface, please follow the steps below.

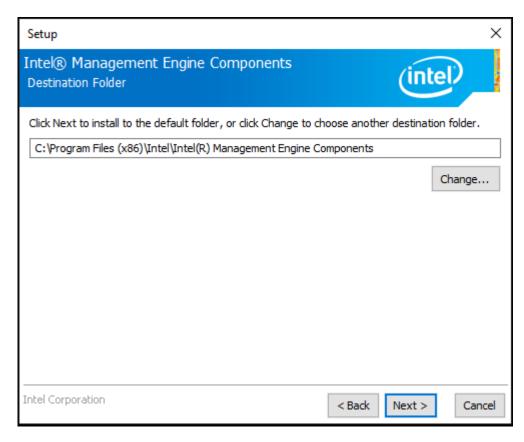
Step 1. Select setup language you need. Click Next to continue.



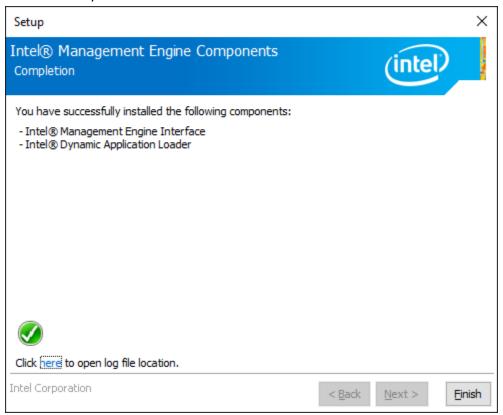
Step 2. Choose I accept the terms in the License Agreement and click Next to begin the installation.



Step 3. Click **Next** to continue.



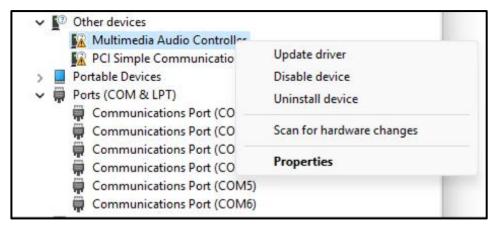
Step 4. Click **Finish** to complete the installation.



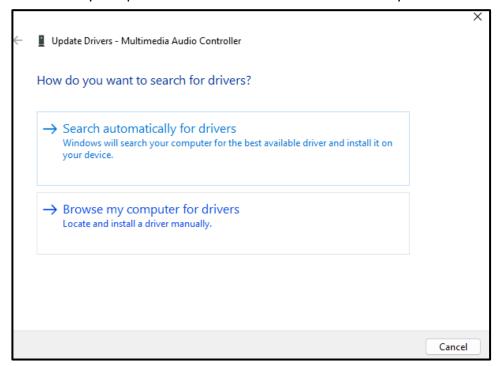
4.6 Intel® Speed Select Technology

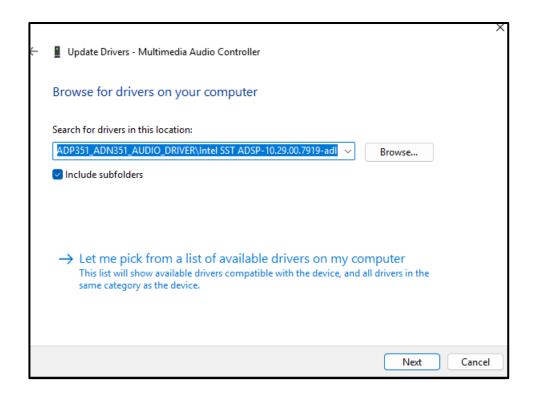
To install the Intel® Speed Select Technology, please follow the steps below.

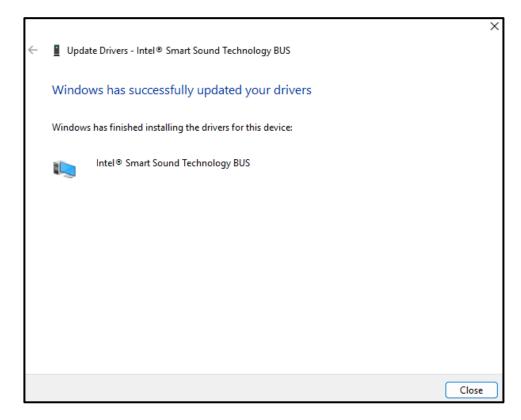
Step 1. Enable Device Manager under Window and you could see there are exclamation mark on Audio Control, please right click you mouse and pop up an property window, then select "update driver"



Step 2. Select "Browse my computer for drivers" then select driver from your driver folder then install it.







4.7 Resistive Touch Screen Installation

This chapter describes how to install drivers and other software that will allow your Resistive touch screen work with different operating systems.

4.7.1 Windows 10 Universal Driver Installation for PenMount 6000 Series

Before installing the Windows 10 driver software, you must have the Windows 10 system installed and running on your computer. You must also have one of the following PenMount 6000 series controller or control boards installed: PM6500, PM6300.

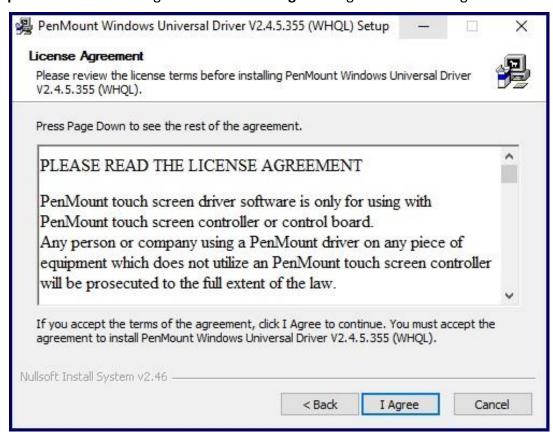
Resistive Touch

If you have an older version of the PenMount Windows 7 driver installed in your system, please remove it first. Follow the steps below to install the PenMount DMC6000 driver.

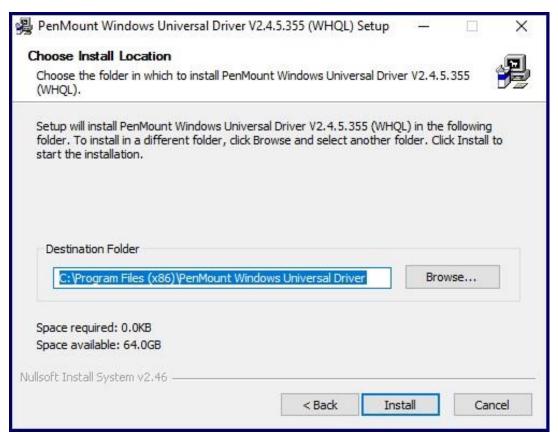
Step 1. Click Next to continue.



Step 2. Read the license agreement. Click **I Agree** to agree the license agreement.



Step 3. Choose the folder in which to install PenMount Windows Universal Driver. Click **Install** to start the installation.



Step 4. Click **Yes** to continue.



Step 5. Click **Finish** to complete installation.



4.7.2 Software Functions

Resistive Touch

Upon rebooting, the computer automatically finds the new 6000 controller board. The touch screen is connected but not calibrated. Follow the procedures below to carry out calibration.

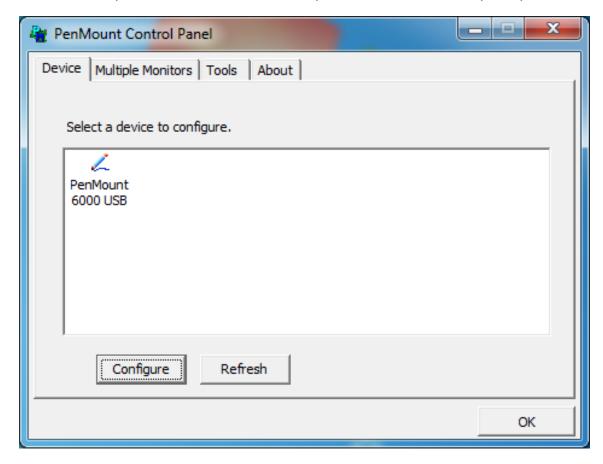
- 1. After installation, click the PenMount Monitor icon "PM" in the menu bar.
- 2. When the PenMount Control Panel appears, select a device to "Calibrate."

PenMount Control Panel (Resistive Touch)

The functions of the PenMount Control Panel are **Device**, **Multiple Monitors**, **Tools** and **About**, which are explained in the following sections.

Device

In this window, you can find out that how many devices be detected on your system.

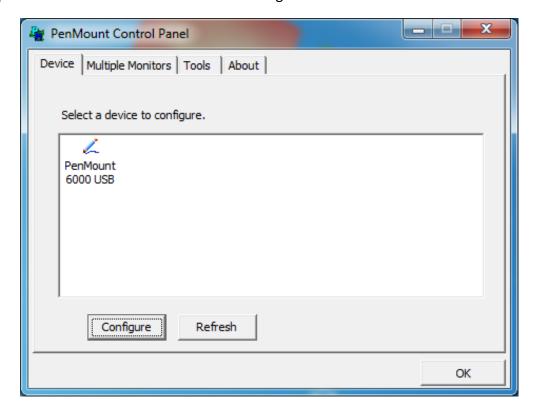


Calibrate

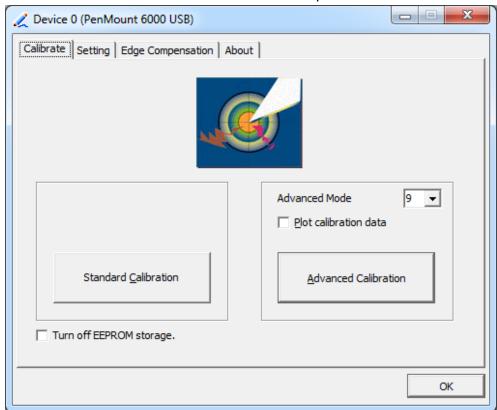
This function offers two ways to calibrate your touch screen. 'Standard Calibration' adjusts most touch screens. 'Advanced Calibration' adjusts aging touch screens.

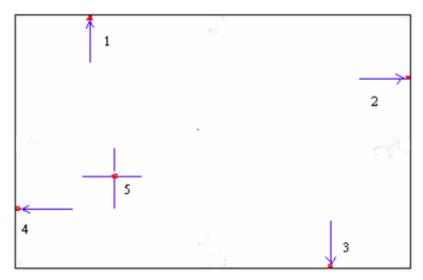
| Standard Calibration | Click this button and arrows appear pointing to red squares. Use your finger or stylus to touch the red squares in sequence. After the fifth red point calibration is complete. To skip, press 'ESC'. |
|----------------------|---|
| Advanced Calibration | Advanced Calibration uses 4, 9, 16 or 25 points to effectively calibrate touch panel linearity of aged touch screens. Click this button and touch the red squares in sequence with a stylus. To skip, press ESC'. |

Step 1. Please select a device then click "Configure". You can also double click the device too.



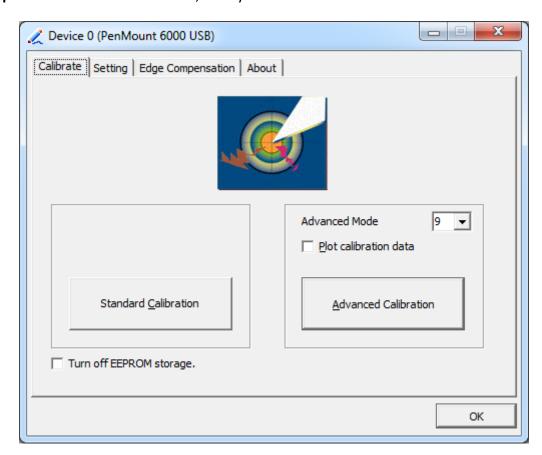
Step 2.Click "Standard Calibration" to start calibration procedure





NOTE: The older the touch screen, the more Advanced Mode calibration points you need for an accurate calibration. Use a stylus during Advanced Calibration for greater accuracy. Please follow the step as below:

Step 3. Select **Device** to calibrate, then you can start to do **Advanced Calibration**.

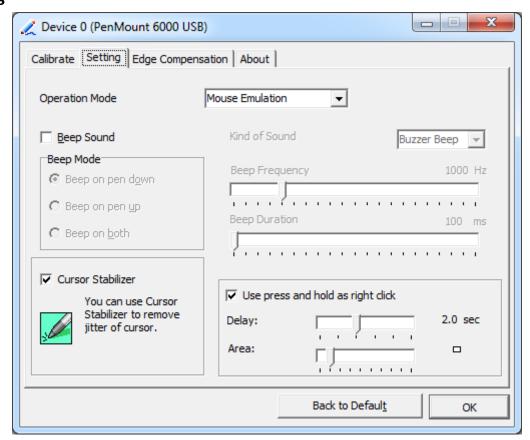


NOTE: Recommend to use a stylus during Advanced Calibration for greater accuracy.



| Plot Calibration Data | Check this function and a touch panel linearity |
|-----------------------|---|
| | comparison graph appears when you have finished |
| | Advanced Calibration. The blue lines show linearity |
| | before calibration and black lines show linearity after |
| | calibration. |
| Turn off EEPROM | The function disable for calibration data to write in |
| storage | Controller. The default setting is Enable. |

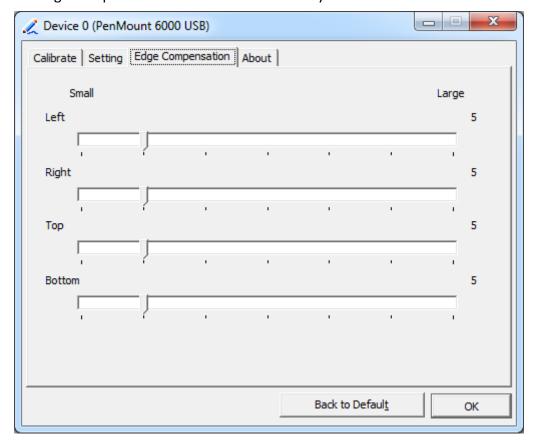
Setting



| Touch Mode | This mode enables and disables the mouse's ability to drag | |
|---------------------|---|--|
| | on-screen icons – useful for configuring POS terminals. | |
| | Mouse Emulation – Select this mode and the mouse | |
| | functions as normal and allows dragging of icons. | |
| | Click on Touch – Select this mode and mouse only provides a | |
| | click function, and dragging is disables. | |
| Beep Sound | Enable Beep Sound – turns beep function on and off | |
| | Beep on Pen Down – beep occurs when pen comes down | |
| | Beep on Pen Up – beep occurs when pen is lifted up | |
| | Beep on both – beep occurs when comes down and lifted up | |
| | Beep Frequency – modifies sound frequency | |
| | Beep Duration – modifies sound duration | |
| Cursor Stabilizer | Enable the function support to prevent cursor shake. | |
| Use press and | You can set the time out and area for you need. | |
| hold as right click | | |

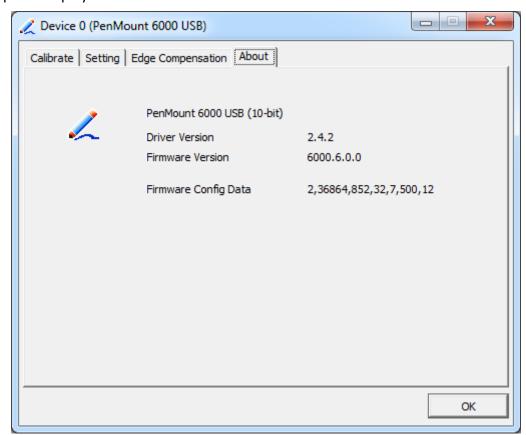
Edge Compensation

You can use Edge Compensation to calibrate more subtly.



About

This panel displays information about the PenMount controller and driver version.



Multiple Monitors

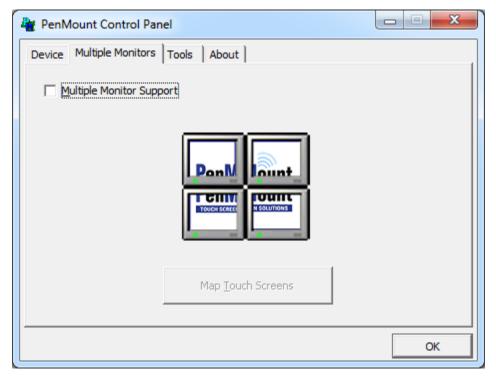
Multiple Monitors support from two to six touch screen displays for one system. The PenMount drivers for Windows 7/8/8.1 support Multiple Monitors. This function supports from two to six touch screen displays for one system. Each monitor requires its own PenMount touch screen control board, either installed inside the display or in a central unit. The PenMount control boards must be connected to the computer COM ports via the USB interface. Driver installation procedures are the same as for a single monitor. Multiple Monitors support the following modes:

Windows Extends Monitor Function
Matrox DualHead Multi-Screen Function
nVidia nView Function

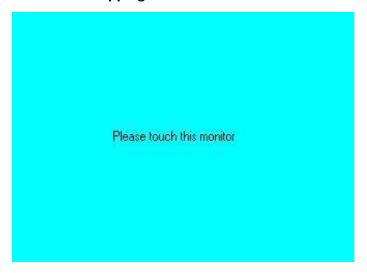
NOTE: The Multiple Monitor function is for use with multiple displays only. Do not use this function if you have only one touch screen display. Please note once you turn on this function the rotating function is disabled.

Enable the multiple display function as follows:

1. Check the Enable Multiple Monitor Support box; then click Map Touch Screens to assign touch controllers to displays.



- 2. When the mapping screen message appears, click OK.
- **3.** Touch each screen as it displays "Please touch this monitor". Following this sequence and touching each screen is called **mapping the touch screens.**



- **4.** Touching all screens completes the mapping and the desktop reappears on the monitors.
- **5.** Select a display and execute the "Calibration" function. A message to start calibration appears. Click **OK.**



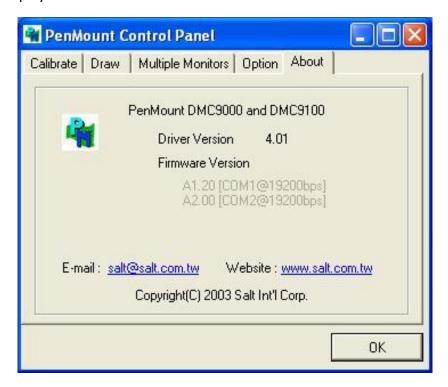
- **6.** "Touch this screen to start its calibration" appears on one of the screens. Touch the screen.
- **7.** "Touch the red square" messages appear. Touch the red squares in sequence.
- **8.** Continue calibration for each monitor by clicking **Standard Calibration** and touching the red squares.

NOTES:

- 1. If you use a single VGA output for multiple monitors, please do not use the **Multiple Monitor** function. Just follow the regular procedure for calibration on each of your desktop monitors.
- 2. The Rotating function is disabled if you use the Multiple Monitor function.
- 3. If you change the resolution of display or screen address, you have to redo **Map Touch Screens**, so the system understands where the displays are.

About

This panel displays information about the PenMount controller and this driver version.

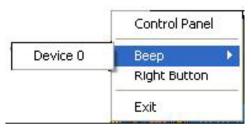


PenMount Monitor Menu Icon

The PenMount monitor icon (PM) appears in the menu bar of Windows 7/8/8.1 system when you turn on PenMount Monitor in PenMount Utilities.



PenMount Monitor has the following function



| Control Panel | Open Control Panel Windows |
|---------------|--|
| Веер | Setting Beep function for each device |
| Right Button | When you select this function, a mouse icon appears in the right-bottom of the screen. Click this icon to switch between Right and Left Button functions. |
| Exit | Exits the PenMount Monitor function. |

Configuring the Rotate Function

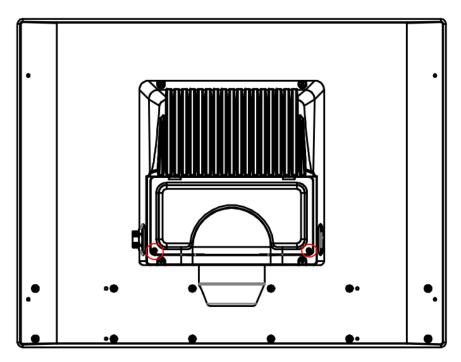
- 1. Install the rotation software package.
- 2. Choose the rotate function (0°, 90°, 180°, 270°) in the 3rd party software. The calibration screen appears automatically. Touch this point and rotation is mapped.

| Please touch the point | |
|------------------------|--|
| | |
| | |
| | |
| | |
| | |

NOTE: The Rotate function is disabled if you use Monitor Mapping

5.1Loosen Swing ARM screws

Use screwdriver to loosen 6 pcs of screws at the side of the swing arm as pointed in picture below.



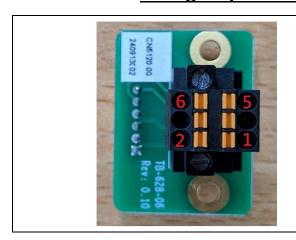
Note: After you have gained access to the push button extension boards, you can wire the push button extension.

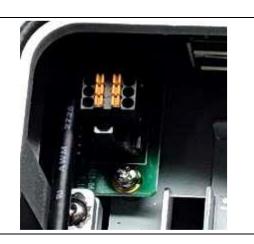
5.2 **Buttons Pin Setting**

Set buttons' pin as definition below to connect to specified related system functions.



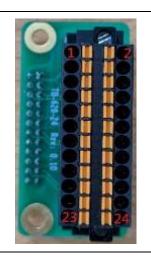
5.2.1 <u>Emergency Pin Define</u>

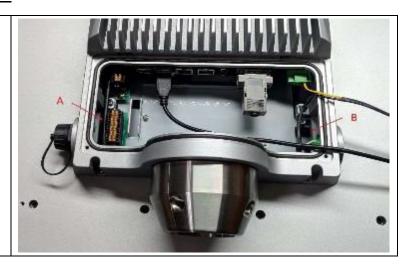




| CNT_6 Pin | | |
|-----------|---------------|--|
| 2 | S1 LED (GND) | |
| 3 | S1 LED (+24V) | |
| 1 | S1-COM2 | |
| 4 | S1-NC2 | |
| 5 | S1-COM1 | |
| 6 | S1-NC1 | |

5.2.2 <u>Push Botton Pin Define</u>





| А | | | |
|----|---------------|----|---------------|
| 12 | S3 LED (GND) | 24 | S5 LED (GND) |
| 11 | S3 LED (+24V) | 23 | S5 LED (+24V) |
| 10 | S3-NC 2 | 22 | S5-NC 2 |
| 9 | S3-NC 1 | 21 | S5-NC 1 |
| 8 | S3-NO 2 | 20 | S5-NO 2 |
| 7 | S3-NO 1 | 19 | S5-NO 1 |
| 6 | NA | 18 | S4 LED (GND) |
| 5 | NA | 17 | S4 LED (+24V) |
| 4 | S2-NC 2 | 16 | S4-NC 2 |
| 3 | S2-NC 1 | 15 | S4-NC 1 |
| 2 | S2-NO 2 | 14 | S4-NO 2 |
| 1 | S2-NO 1 | 13 | S4-NO 1 |

| | | В | |
|----|---------------|----|---------------|
| 12 | S7 LED (GND) | 24 | NA |
| 11 | S7 LED (+24V) | 23 | NA |
| 10 | S7-NC 2 | 22 | NA |
| 9 | S7-NC 1 | 21 | NA |
| 8 | S7-NO 2 | 20 | NA |
| 7 | S7-NO 1 | 19 | NA |
| 6 | S6 LED (GND) | 18 | S8 LED (GND) |
| 5 | S6 LED (+24V) | 17 | S8 LED (+24V) |
| 4 | S6-NC 2 | 16 | S8-NC 2 |
| 3 | S6-NC 1 | 15 | S8-NC 1 |
| 2 | S6-NO 2 | 14 | S8-NO 2 |
| 1 | S6-NO 1 | 13 | S8-NO 1 |

5.3 DC in Pin Define

